

Environmental Profile

This LCA is calculated according to: ISO 14044, ISO 14040 and EN 15804

Ecochain v3.5.80



Product: 3023994 - KANION PVC Angle ext. 130x90 Graphite
 Unit: 1 piece
 Manufacturer: Wavin - PL -Buk - Extra products

LCA standard: EN15804+A2 (2019)
 Standard database: Worldwide - Ecoinvent v 3.6 Cut-Off
 Externally verified: Yes
 Issue date: 08-06-2023
 End of validity: 08-06-2028
 Verifier: Martijn van Hövell - SGS Search



Kanion gutters mean original design, elegance and aesthetics. They are designed to drain 100% of rainwater. It is safe to say that they are intended for the most demanding users.

This LCA was evaluated according to EN15804+A2. It was concluded that the LCA complies with this standard

The LCA background information and project dossier have been registered in the online Ecochain application in the account Wavin - PL -Buk - Extra products (2020). (☑ = module declared, MND = module not declared).

| A1 | A2 | A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|----|----|---|
| ☑ | ☑ | ☑ | MND | ☑ | ☑ | ☑ | ☑ |

Product stage

A1 Raw material supply A2 Transport A3 Manufacturing

Construction process stage

A4 Transport gate to site
 A5 Assembly / Construction installation process

Use stage

B1 Use B2 Maintenance B3 Repair B4 Replacement B5 Refurbishment
 B6 Operational energy use B7 Operational water use

End-of-Life stage

C1 De-construction demolition C2 Transport C3 Waste processing
 C4 Disposal

Benefits and loads beyond the system boundaries

D Reuse- Recovery- Recycling- potential

Environmental impacts and parameters

GWP-total = EF EN15804+A2 Climate Change [kg CO2 eq]; **GWP-f** = EF Climate change - Fossil [kg CO2 eq]; **GWP-b** = EF EN15804+A2 Climate Change - Biogenic [kg CO2 eq]; **GWP-luluc** = EF EN15804+A2 Climate Change - Land use and LU change [kg CO2 eq]; **ODP** = EF Ozone depletion [kg CFC11 eq]; **AP** = EF Acidification [mol H+ eq]; **EP-fw** = EF Eutrophication, freshwater [kg P eq]; **EP-m** = EF Eutrophication, marine [kg N eq]; **EP-T** = EF Eutrophication, terrestrial [mol N eq]; **POCP** = EF Photochemical ozone formation [kg NMVOC eq]; **ADP-mm** = EF Resource use, minerals and metals [kg Sb eq]; **ADP-f** = EF Resource use, fossils [MJ]; **WDP** = EF Water use [m3 depriv.]; **PM** = EF Particulate matter [disease inc.]; **IR** = EF Ionising radiation [kBq U-235 eq]; **ETP-fw** = EF Ecotoxicity, freshwater [CTUe]; **HTP-c** = EF Human toxicity, cancer [CTUh]; **HTP-nc** = EF Human toxicity, non-cancer [CTUh]; **SQP** = EF Land use [Pt]; **PERE** = Use of renewable primary energy excluding renewable primary energy resources used as raw materials [MJ]; **PERM** = Use of renewable primary energy resources used as raw materials [MJ]; **PERT** = Total use of renewable primary energy resources [MJ]; **PENRE** = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials [MJ]; **PENRM** = Use of non-renewable primary energy resources used as raw materials [MJ]; **PENRT** = Total use of non-renewable primary energy resources [MJ]; **PET** = Total energy [MJ]; **SM** = Use of secondary material [kg]; **RSF** = Use of renewable secondary fuels [MJ]; **NRSF** = Use of non-renewable secondary fuels [MJ]; **FW** = Use of net fresh water [m3]; **HWD** = Hazardous waste disposed [kg]; **NHWD** = Non-hazardous waste disposed [kg]; **RWD** = Radioactive waste disposed [kg]; **CRU** = Components for re-use [kg]; **MFR** = Materials for recycling [kg]; **MER** = Materials for energy recovery [kg]; **EE** = Exported energy [MJ]; **EET** = Exported energy thermic [MJ]; **EEE** = Exported energy electric [MJ]

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Results

| Environmental impact | Unit | A1 | A2 | A3 | A1-A3 | C2 | C3 | C4 | D | Total |
|----------------------|--------------|----------|----------|----------|----------|----------|----------|----------|-----------|----------|
| GWP-total | kg CO2 eq | 1.06E+0 | 1.52E-2 | 1.45E-4 | 1.08E+0 | 1.28E-2 | 7.89E-1 | 4.16E-3 | -5.97E-1 | 1.29E+0 |
| GWP-f | kg CO2 eq | 1.32E+0 | 1.51E-2 | 1.46E-4 | 1.33E+0 | 1.28E-2 | 4.77E-1 | 4.16E-3 | -6.97E-1 | 1.13E+0 |
| GWP-b | kg CO2 eq | -2.56E-1 | 9.19E-6 | -1.54E-6 | -2.56E-1 | 7.76E-6 | 3.12E-1 | 5.15E-6 | 1.00E-1 | 1.56E-1 |
| GWP-luluc | kg CO2 eq | 1.71E-3 | 5.36E-6 | 1.49E-7 | 1.72E-3 | 4.53E-6 | 1.61E-4 | 1.11E-7 | -1.21E-3 | 6.74E-4 |
| ODP | kg CFC11 eq | 5.56E-7 | 3.49E-9 | 8.26E-12 | 5.59E-7 | 2.95E-9 | 4.49E-8 | 1.53E-10 | -2.91E-7 | 3.16E-7 |
| AP | mol H+ eq | 6.47E-3 | 8.62E-5 | 1.47E-6 | 6.56E-3 | 7.28E-5 | 8.00E-4 | 3.73E-6 | -2.83E-3 | 4.60E-3 |
| EP-fw | kg P eq | 6.01E-5 | 1.25E-7 | 8.24E-9 | 6.02E-5 | 1.05E-7 | 5.39E-6 | 4.97E-9 | -3.08E-5 | 3.49E-5 |
| EP-m | kg N eq | 1.21E-3 | 3.09E-5 | 1.55E-7 | 1.24E-3 | 2.61E-5 | 2.04E-4 | 2.35E-6 | -5.48E-4 | 9.23E-4 |
| EP-T | mol N eq | 1.30E-2 | 3.40E-4 | 1.85E-6 | 1.33E-2 | 2.87E-4 | 2.25E-3 | 1.49E-5 | -6.01E-3 | 9.87E-3 |
| POCP | kg NMVOC eq | 4.28E-3 | 9.72E-5 | 6.28E-7 | 4.37E-3 | 8.21E-5 | 6.70E-4 | 5.13E-6 | -1.97E-3 | 3.16E-3 |
| ADP-mm | kg Sb eq | 1.00E-3 | 3.92E-7 | 1.97E-8 | 1.00E-3 | 3.31E-7 | 3.12E-6 | 3.77E-9 | -1.27E-5 | 9.96E-4 |
| ADP-f | MJ | 3.07E+1 | 2.32E-1 | 1.36E-3 | 3.10E+1 | 1.96E-1 | 2.11E+0 | 1.12E-2 | -1.58E+1 | 1.74E+1 |
| WDP | m3 depriv. | 1.76E+0 | 7.13E-4 | 5.22E-5 | 1.76E+0 | 6.02E-4 | 8.02E-2 | 8.45E-5 | -9.47E-1 | 8.94E-1 |
| PM | disease inc. | 5.19E-8 | 1.37E-9 | 9.08E-12 | 5.33E-8 | 1.15E-9 | 9.96E-9 | 7.69E-11 | -2.78E-8 | 3.67E-8 |
| IR | kBq U-235 eq | 6.65E-2 | 1.02E-3 | 1.02E-6 | 6.76E-2 | 8.58E-4 | 7.51E-3 | 5.12E-5 | -3.38E-2 | 4.22E-2 |
| ETP-fw | CTUe | 4.25E+1 | 1.89E-1 | 1.21E-2 | 4.27E+1 | 1.59E-1 | 1.56E+1 | 1.71E-1 | -1.65E+1 | 4.22E+1 |
| HTP-c | CTUh | 1.12E-9 | 6.72E-12 | 6.17E-13 | 1.13E-9 | 5.67E-12 | 2.56E-10 | 3.17E-13 | -4.48E-10 | 9.42E-10 |
| HTP-nc | CTUh | 3.25E-8 | 2.25E-10 | 1.57E-11 | 3.27E-8 | 1.90E-10 | 5.65E-9 | 3.30E-11 | -1.29E-8 | 2.57E-8 |
| SQP | Pt | 3.07E+1 | 1.99E-1 | 2.24E-3 | 3.09E+1 | 1.68E-1 | 1.30E+0 | 2.86E-2 | -3.88E+1 | -6.38E+0 |
| Resource use | Unit | A1 | A2 | A3 | A1-A3 | C2 | C3 | C4 | D | Total |
| PERE | MJ | 8.53E+0 | 3.33E-3 | 2.40E-2 | 8.56E+0 | 2.82E-3 | 1.48E-1 | 4.12E-4 | -6.76E+0 | 1.95E+0 |
| PERM | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| PERT | MJ | 8.53E+0 | 3.33E-3 | 2.40E-2 | 8.56E+0 | 2.82E-3 | 1.48E-1 | 4.12E-4 | -6.76E+0 | 1.95E+0 |
| PENRE | MJ | 3.30E+1 | 2.47E-1 | 1.44E-3 | 3.32E+1 | 2.08E-1 | 2.24E+0 | 1.19E-2 | -1.71E+1 | 1.86E+1 |
| PENRM | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| PENRT | MJ | 3.30E+1 | 2.47E-1 | 1.44E-3 | 3.32E+1 | 2.08E-1 | 2.24E+0 | 1.19E-2 | -1.71E+1 | 1.86E+1 |
| PET | MJ | 4.15E+1 | 2.50E-1 | 2.55E-2 | 4.18E+1 | 2.11E-1 | 2.39E+0 | 1.23E-2 | -2.38E+1 | 2.06E+1 |
| SM | kg | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| RSF | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| NRSF | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| FW | m3 | 2.22E-2 | 2.63E-5 | 1.46E-6 | 2.23E-2 | 2.22E-5 | 2.25E-3 | 1.36E-5 | -1.25E-2 | 1.21E-2 |

| Output flows and waste categories | Unit | A1 | A2 | A3 | A1-A3 | C2 | C3 | C4 | D | Total |
|-----------------------------------|------|---------|---------|----------|---------|---------|---------|---------|----------|---------|
| HWD | kg | 1.47E-4 | 5.94E-7 | 2.73E-13 | 1.47E-4 | 5.02E-7 | 3.56E-6 | 1.37E-8 | -1.50E-5 | 1.37E-4 |
| NHWD | kg | 1.44E-1 | 1.44E-2 | 1.05E-6 | 1.58E-1 | 1.22E-2 | 8.20E-2 | 4.90E-2 | -6.07E-2 | 2.40E-1 |
| RWD | kg | 6.02E-5 | 1.58E-6 | 1.10E-13 | 6.18E-5 | 1.33E-6 | 8.21E-6 | 7.25E-8 | -3.09E-5 | 4.05E-5 |
| CRU | kg | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| MFR | kg | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| MER | kg | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| EE | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| EET | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| EEE | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |



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