

# Environmental Profile

This LCA is calculated according to: ISO 14044, ISO 14040 and EN 15804

Ecochain v3.5.71



Product: 3030716 - Hep20 Branch Reduced Tee Spigot W 15x10  
Unit: 1 piece  
Manufacturer: Wavin - UK - Doncaster - Verified

Suitable for various professional plumbing jobs. Hep20 is packed with unique features that make push-fit plumbing fitting easier quicker and more secure for installers. No additional equipment or tools required when installing or demounting fittings compared to others where a solder or glue is required. Just push the pipework into the fitting to create a watertight seal. A wide range of plastic fittings, plumbing pipes and tubes are available. It is the only system with joint recognition and se

LCA standard: EN15804+A2 (2019)  
Standard database: Worldwide - Ecoinvent v 3.6 Cut-Off  
Externally verified: Yes  
Issue date: 09-02-2023  
End of validity: 09-02-2028  
Verifier: Martijn van Hövell - SGS Search



This LCA was evaluated according to EN15804+A2. It was concluded that the LCA complies with this standard.

The LCA background information and project dossier have been registered in the online Ecochain application in the account Wavin - UK - Doncaster - Verified (2020). (☑ = module declared, MND = module not declared).

| A1                                                   | A2 | A3 | A4  | A5  | B1                                                                                                                 | B2  | B3  | B4  | B5  | B6  | B7  | C1                                                                         | C2 | C3 | C4 | D |
|------------------------------------------------------|----|----|-----|-----|--------------------------------------------------------------------------------------------------------------------|-----|-----|-----|-----|-----|-----|----------------------------------------------------------------------------|----|----|----|---|
| ☑                                                    | ☑  | ☑  | MND | MND | MND                                                                                                                | MND | MND | MND | MND | MND | MND | MND                                                                        | ☑  | ☑  | ☑  | ☑ |
| Product stage                                        |    |    |     |     | Use stage                                                                                                          |     |     |     |     |     |     | End-of-Life stage                                                          |    |    |    |   |
| A1 Raw material supply A2 Transport A3 Manufacturing |    |    |     |     | B1 Use B2 Maintenance B3 Repair B4 Replacement B5 Refurbishment B6 Operational energy use B7 Operational water use |     |     |     |     |     |     | C1 De-construction demolition C2 Transport C3 Waste processing C4 Disposal |    |    |    |   |
| Construction process stage                           |    |    |     |     |                                                                                                                    |     |     |     |     |     |     | Benefits and loads beyond the system boundaries                            |    |    |    |   |
| A4 Transport gate to site                            |    |    |     |     |                                                                                                                    |     |     |     |     |     |     |                                                                            |    |    |    |   |
| A5 Assembly / Construction installation process      |    |    |     |     |                                                                                                                    |     |     |     |     |     |     | D Reuse- Recovery- Recycling- potential                                    |    |    |    |   |

## Environmental impacts and parameters

**GWP-total** = EF EN15804+A2 Climate Change [kg CO2 eq]; **GWP-f** = EF Climate change - Fossil [kg CO2 eq]; **GWP-b** = EF EN15804+A2 Climate Change - Biogenic [kg CO2 eq]; **GWP-luluc** = EF EN15804+A2 Climate Change - Land use and LU change [kg CO2 eq]; **ODP** = EF Ozone depletion [kg CFC11 eq]; **AP** = EF Acidification [mol H+ eq]; **EP-fw** = EF Eutrophication, freshwater [kg P eq]; **EP-m** = EF Eutrophication, marine [kg N eq]; **EP-T** = EF Eutrophication, terrestrial [mol N eq]; **POCP** = EF Photochemical ozone formation [kg NMVOC eq]; **ADP-mm** = EF Resource use, minerals and metals [kg Sb eq]; **ADP-f** = EF Resource use, fossils [MJ]; **WDP** = EF Water use [m3 depriv.]; **PM** = EF Particulate matter [disease inc.]; **IR** = EF Ionising radiation [kBq U-235 eq]; **ETP-fw** = EF Ecotoxicity, freshwater [CTUe]; **HTP-c** = EF Human toxicity, cancer [CTUh]; **HTP-nc** = EF Human toxicity, non-cancer [CTUh]; **SQP** = EF Land use [Pt]; **PERE** = Use of renewable primary energy excluding renewable primary energy resources used as raw materials [MJ]; **PERM** = Use of renewable primary energy resources used as raw materials [MJ]; **PERT** = Total use of renewable primary energy resources [MJ]; **PENRE** = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials [MJ]; **PENRM** = Use of non-renewable primary energy resources used as raw materials [MJ]; **PENRT** = Total use of non-renewable primary energy resources [MJ]; **PET** = Total energy [MJ]; **SM** = Use of secondary material [kg]; **RSF** = Use of renewable secondary fuels [MJ]; **NRSF** = Use of non-renewable secondary fuels [MJ]; **FW** = Use of net fresh water [m3]; **HWD** = Hazardous waste disposed [kg]; **NHWD** = Non-hazardous waste disposed [kg]; **RWD** = Radioactive waste disposed [kg]; **CRU** = Components for re-use [kg]; **MFR** = Materials for recycling [kg]; **MER** = Materials for energy recovery [kg]; **EE** = Exported energy [MJ]; **EET** = Exported energy thermic [MJ]; **EEE** = Exported energy electric [MJ]

## Statement of Confidentiality

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# Results

| Environmental impact | Unit         | A1       | A2       | A3       | A1-A3    | C2       | C3       | C4       | D         | Total    |
|----------------------|--------------|----------|----------|----------|----------|----------|----------|----------|-----------|----------|
| GWP-total            | kg CO2 eq    | 2.33E-1  | 3.64E-3  | 1.85E-2  | 2.55E-1  | 8.18E-4  | 3.54E-2  | 3.77E-4  | -1.19E-1  | 1.73E-1  |
| GWP-f                | kg CO2 eq    | 2.32E-1  | 3.63E-3  | 1.73E-2  | 2.53E-1  | 8.17E-4  | 3.54E-2  | 3.77E-4  | -1.18E-1  | 1.72E-1  |
| GWP-b                | kg CO2 eq    | 3.85E-4  | 2.10E-6  | 1.15E-3  | 1.54E-3  | 4.96E-7  | -2.08E-5 | 3.79E-7  | -2.46E-4  | 1.27E-3  |
| GWP-luluc            | kg CO2 eq    | 1.60E-5  | 1.32E-6  | 8.63E-6  | 2.59E-5  | 2.89E-7  | 4.62E-6  | 7.35E-9  | -9.35E-7  | 2.99E-5  |
| ODP                  | kg CFC11 eq  | 3.82E-9  | 8.33E-10 | 1.82E-9  | 6.48E-9  | 1.88E-10 | 6.79E-10 | 1.03E-11 | -1.59E-9  | 5.77E-9  |
| AP                   | mol H+ eq    | 1.10E-3  | 2.42E-5  | 5.12E-5  | 1.18E-3  | 4.66E-6  | 2.79E-5  | 2.55E-7  | -4.39E-4  | 7.73E-4  |
| EP-fw                | kg P eq      | 2.74E-6  | 2.93E-8  | 1.41E-7  | 2.91E-6  | 6.73E-9  | 1.36E-7  | 3.38E-10 | -9.66E-7  | 2.09E-6  |
| EP-m                 | kg N eq      | 1.96E-4  | 8.21E-6  | 9.85E-6  | 2.14E-4  | 1.67E-6  | 8.56E-6  | 4.83E-7  | -8.93E-5  | 1.35E-4  |
| EP-T                 | mol N eq     | 2.00E-3  | 9.05E-5  | 9.96E-5  | 2.19E-3  | 1.84E-5  | 9.32E-5  | 1.02E-6  | -9.02E-4  | 1.40E-3  |
| POCP                 | kg NMVOC eq  | 7.73E-4  | 2.55E-5  | 3.18E-5  | 8.31E-4  | 5.25E-6  | 2.83E-5  | 3.70E-7  | -3.48E-4  | 5.17E-4  |
| ADP-mm               | kg Sb eq     | 6.30E-6  | 9.15E-8  | 2.40E-7  | 6.63E-6  | 2.11E-8  | 9.98E-8  | 2.50E-10 | -7.00E-7  | 6.05E-6  |
| ADP-f                | MJ           | 3.32E+0  | 5.54E-2  | 2.37E-1  | 3.61E+0  | 1.25E-2  | 7.95E-2  | 7.58E-4  | -1.67E+0  | 2.04E+0  |
| WDP                  | m3 depriv.   | 7.19E-2  | 1.67E-4  | 2.67E-3  | 7.47E-2  | 3.85E-5  | 1.75E-3  | 3.51E-6  | -2.78E-2  | 4.87E-2  |
| PM                   | disease inc. | 9.49E-9  | 3.20E-10 | 3.75E-10 | 1.02E-8  | 7.38E-11 | 4.15E-10 | 5.17E-12 | -3.97E-9  | 6.71E-9  |
| IR                   | kBq U-235 eq | 1.44E-3  | 2.42E-4  | 2.19E-4  | 1.90E-3  | 5.48E-5  | 2.42E-4  | 3.66E-6  | -1.13E-4  | 2.08E-3  |
| ETP-fw               | CTUe         | 6.55E-1  | 4.47E-2  | 2.78E-1  | 9.78E-1  | 1.02E-2  | 1.38E-1  | 1.60E-3  | -9.09E-2  | 1.04E+0  |
| HTP-c                | CTUh         | 5.20E-11 | 1.62E-12 | 1.13E-11 | 6.49E-11 | 3.63E-13 | 1.14E-11 | 2.01E-14 | -9.48E-12 | 6.72E-11 |
| HTP-nc               | CTUh         | 8.30E-10 | 5.29E-11 | 2.45E-10 | 1.13E-9  | 1.21E-11 | 1.53E-10 | 6.45E-13 | -2.01E-10 | 1.09E-9  |
| SQP                  | Pt           | 1.78E-1  | 4.62E-2  | 3.75E-2  | 2.62E-1  | 1.07E-2  | 6.20E-2  | 1.93E-3  | -1.05E-2  | 3.26E-1  |
| Resource use         | Unit         | A1       | A2       | A3       | A1-A3    | C2       | C3       | C4       | D         | Total    |
| PERE                 | MJ           | 3.97E-2  | 7.82E-4  | 5.84E-1  | 6.24E-1  | 1.80E-4  | 4.01E-3  | 3.50E-5  | -8.07E-3  | 6.20E-1  |
| PERM                 | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| PERT                 | MJ           | 3.97E-2  | 7.82E-4  | 5.84E-1  | 6.24E-1  | 1.80E-4  | 4.01E-3  | 3.50E-5  | -8.07E-3  | 6.20E-1  |
| PENRE                | MJ           | 3.58E+0  | 5.88E-2  | 2.59E-1  | 3.90E+0  | 1.33E-2  | 8.48E-2  | 8.04E-4  | -1.81E+0  | 2.19E+0  |
| PENRM                | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| PENRT                | MJ           | 3.58E+0  | 5.88E-2  | 2.59E-1  | 3.90E+0  | 1.33E-2  | 8.48E-2  | 8.04E-4  | -1.81E+0  | 2.19E+0  |
| PET                  | MJ           | 3.62E+0  | 5.96E-2  | 8.43E-1  | 4.52E+0  | 1.35E-2  | 8.88E-2  | 8.39E-4  | -1.81E+0  | 2.81E+0  |
| SM                   | kg           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| RSF                  | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| NRSF                 | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| FW                   | m3           | 1.72E-3  | 6.16E-6  | 8.25E-5  | 1.80E-3  | 1.42E-6  | 6.19E-5  | 9.44E-7  | -6.50E-4  | 1.22E-3  |

| Output flows and waste categories | Unit | A1      | A2      | A3      | A1-A3   | C2      | C3      | C4       | D        | Total   |
|-----------------------------------|------|---------|---------|---------|---------|---------|---------|----------|----------|---------|
| HWD                               | kg   | 4.78E-7 | 1.39E-7 | 2.24E-7 | 8.41E-7 | 3.21E-8 | 1.39E-7 | 9.04E-10 | -2.98E-7 | 7.15E-7 |
| NHWD                              | kg   | 1.08E-2 | 3.34E-3 | 1.05E-3 | 1.52E-2 | 7.78E-4 | 4.23E-3 | 3.30E-3  | -1.05E-3 | 2.25E-2 |
| RWD                               | kg   | 1.80E-6 | 3.77E-7 | 1.69E-7 | 2.35E-6 | 8.53E-8 | 3.03E-7 | 5.00E-9  | -1.50E-7 | 2.59E-6 |
| CRU                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        | 0       |
| MFR                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        | 0       |
| MER                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        | 0       |
| EE                                | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        | 0       |
| EET                               | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        | 0       |
| EEE                               | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        | 0       |



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