

# Environmental Profile

This LCA is calculated according to: ISO 14044, ISO 14040 and EN 15804

Ecochain v3.5.80



Product: 3043663 - Gutter PVC bracket KANION 70 BK  
Unit: 1 piece  
Manufacturer: Wavin - PL -Buk - Extra products

Kanion gutters mean original design, elegance and aesthetics. They are designed to drain 100% of rainwater. It is safe to say that they are intended for the most demanding users.

LCA standard: EN15804+A2 (2019)  
Standard database: Worldwide - Ecoinvent v 3.6 Cut-Off  
Externally verified: Yes  
Issue date: 08-06-2023  
End of validity: 08-06-2028  
Verifier: Martijn van Hövell - SGS Search



This LCA was evaluated according to EN15804+A2. It was concluded that the LCA complies with this standard

The LCA background information and project dossier have been registered in the online Ecochain application in the account Wavin - PL -Buk - Extra products (2020). (☑ = module declared, MND = module not declared).

| A1                                                                           | A2 | A3 | A4  | A5  | B1                                                                                                                    | B2  | B3  | B4  | B5  | B6  | B7  | C1                                                                            | C2 | C3 | C4 | D |
|------------------------------------------------------------------------------|----|----|-----|-----|-----------------------------------------------------------------------------------------------------------------------|-----|-----|-----|-----|-----|-----|-------------------------------------------------------------------------------|----|----|----|---|
| ☑                                                                            | ☑  | ☑  | MND | MND | MND                                                                                                                   | MND | MND | MND | MND | MND | MND | MND                                                                           | ☑  | ☑  | ☑  | ☑ |
| Product stage                                                                |    |    |     |     | Use stage                                                                                                             |     |     |     |     |     |     | End-of-Life stage                                                             |    |    |    |   |
| A1 Raw material supply A2 Transport A3 Manufacturing                         |    |    |     |     | B1 Use B2 Maintenance B3 Repair B4 Replacement B5 Refurbishment<br>B6 Operational energy use B7 Operational water use |     |     |     |     |     |     | C1 De-construction demolition C2 Transport C3 Waste processing<br>C4 Disposal |    |    |    |   |
| Construction process stage                                                   |    |    |     |     |                                                                                                                       |     |     |     |     |     |     | Benefits and loads beyond the system boundaries                               |    |    |    |   |
| A4 Transport gate to site<br>A5 Assembly / Construction installation process |    |    |     |     |                                                                                                                       |     |     |     |     |     |     | D Reuse- Recovery- Recycling- potential                                       |    |    |    |   |

## Environmental impacts and parameters

**GWP-total** = EF EN15804+A2 Climate Change [kg CO2 eq]; **GWP-f** = EF Climate change - Fossil [kg CO2 eq]; **GWP-b** = EF EN15804+A2 Climate Change - Biogenic [kg CO2 eq]; **GWP-luluc** = EF EN15804+A2 Climate Change - Land use and LU change [kg CO2 eq]; **ODP** = EF Ozone depletion [kg CFC11 eq]; **AP** = EF Acidification [mol H+ eq]; **EP-fw** = EF Eutrophication, freshwater [kg P eq]; **EP-m** = EF Eutrophication, marine [kg N eq]; **EP-T** = EF Eutrophication, terrestrial [mol N eq]; **POCP** = EF Photochemical ozone formation [kg NMVOC eq]; **ADP-mm** = EF Resource use, minerals and metals [kg Sb eq]; **ADP-f** = EF Resource use, fossils [MJ]; **WDP** = EF Water use [m3 depriv.]; **PM** = EF Particulate matter [disease inc.]; **IR** = EF Ionising radiation [kBq U-235 eq]; **ETP-fw** = EF Ecotoxicity, freshwater [CTUe]; **HTP-c** = EF Human toxicity, cancer [CTUh]; **HTP-nc** = EF Human toxicity, non-cancer [CTUh]; **SQP** = EF Land use [Pt]; **PERE** = Use of renewable primary energy excluding renewable primary energy resources used as raw materials [MJ]; **PERM** = Use of renewable primary energy resources used as raw materials [MJ]; **PERT** = Total use of renewable primary energy resources [MJ]; **PENRE** = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials [MJ]; **PENRM** = Use of non-renewable primary energy resources used as raw materials [MJ]; **PENRT** = Total use of non-renewable primary energy resources [MJ]; **PET** = Total energy [MJ]; **SM** = Use of secondary material [kg]; **RSF** = Use of renewable secondary fuels [MJ]; **NRSF** = Use of non-renewable secondary fuels [MJ]; **FW** = Use of net fresh water [m3]; **HWD** = Hazardous waste disposed [kg]; **NHWD** = Non-hazardous waste disposed [kg]; **RWD** = Radioactive waste disposed [kg]; **CRU** = Components for re-use [kg]; **MFR** = Materials for recycling [kg]; **MER** = Materials for energy recovery [kg]; **EE** = Exported energy [MJ]; **EET** = Exported energy thermic [MJ]; **EEE** = Exported energy electric [MJ]

## Statement of Confidentiality

This document and supporting material contain confidential and proprietary business information of Wavin - PL -Buk - Extra products. These materials may be printed or (photo) copied or otherwise used only with the written consent of Wavin - PL -Buk - Extra products.

# Results

| Environmental impact | Unit         | A1       | A2       | A3       | A1-A3    | C2       | C3       | C4       | D         | Total    |
|----------------------|--------------|----------|----------|----------|----------|----------|----------|----------|-----------|----------|
| GWP-total            | kg CO2 eq    | 1.04E-1  | 2.07E-3  | 1.45E-4  | 1.06E-1  | 8.96E-4  | 9.86E-2  | 2.90E-4  | -5.88E-2  | 1.47E-1  |
| GWP-f                | kg CO2 eq    | 1.37E-1  | 2.06E-3  | 1.46E-4  | 1.39E-1  | 8.95E-4  | 5.93E-2  | 2.90E-4  | -7.20E-2  | 1.27E-1  |
| GWP-b                | kg CO2 eq    | -3.31E-2 | 1.25E-6  | -1.54E-6 | -3.31E-2 | 5.43E-7  | 3.93E-2  | 3.56E-7  | 1.34E-2   | 1.95E-2  |
| GWP-luluc            | kg CO2 eq    | 1.90E-4  | 7.31E-7  | 1.49E-7  | 1.91E-4  | 3.17E-7  | 1.17E-5  | 7.86E-9  | -1.36E-4  | 6.75E-5  |
| ODP                  | kg CFC11 eq  | 4.14E-8  | 4.76E-10 | 8.26E-12 | 4.19E-8  | 2.06E-10 | 3.31E-9  | 1.06E-11 | -2.29E-8  | 2.25E-8  |
| AP                   | mol H+ eq    | 6.59E-4  | 1.18E-5  | 1.47E-6  | 6.72E-4  | 5.10E-6  | 6.45E-5  | 2.60E-7  | -2.61E-4  | 4.81E-4  |
| EP-fw                | kg P eq      | 5.92E-6  | 1.70E-8  | 8.24E-9  | 5.95E-6  | 7.36E-9  | 3.94E-7  | 3.50E-10 | -2.89E-6  | 3.46E-6  |
| EP-m                 | kg N eq      | 1.30E-4  | 4.21E-6  | 1.55E-7  | 1.34E-4  | 1.82E-6  | 1.76E-5  | 1.57E-7  | -5.40E-5  | 1.00E-4  |
| EP-T                 | mol N eq     | 1.39E-3  | 4.64E-5  | 1.85E-6  | 1.44E-3  | 2.01E-5  | 1.94E-4  | 1.03E-6  | -6.00E-4  | 1.05E-3  |
| POCP                 | kg NMVOC eq  | 4.83E-4  | 1.33E-5  | 6.28E-7  | 4.97E-4  | 5.75E-6  | 5.74E-5  | 3.57E-7  | -1.97E-4  | 3.64E-4  |
| ADP-mm               | kg Sb eq     | 9.87E-5  | 5.34E-8  | 1.97E-8  | 9.88E-5  | 2.32E-8  | 2.43E-7  | 2.64E-10 | -9.63E-7  | 9.81E-5  |
| ADP-f                | MJ           | 3.21E+0  | 3.17E-2  | 1.36E-3  | 3.24E+0  | 1.37E-2  | 1.61E-1  | 7.77E-4  | -1.50E+0  | 1.92E+0  |
| WDP                  | m3 depriv.   | 1.47E-1  | 9.72E-5  | 5.22E-5  | 1.47E-1  | 4.22E-5  | 5.72E-3  | 6.43E-6  | -7.79E-2  | 7.53E-2  |
| PM                   | disease inc. | 6.01E-9  | 1.86E-10 | 9.08E-12 | 6.21E-9  | 8.08E-11 | 8.09E-10 | 5.35E-12 | -2.94E-9  | 4.16E-9  |
| IR                   | kBq U-235 eq | 6.22E-3  | 1.38E-4  | 1.02E-6  | 6.36E-3  | 6.00E-5  | 5.82E-4  | 3.55E-6  | -2.93E-3  | 4.07E-3  |
| ETP-fw               | CTUe         | 4.58E+0  | 2.57E-2  | 1.21E-2  | 4.61E+0  | 1.12E-2  | 1.11E+0  | 1.18E-2  | -1.77E+0  | 3.98E+0  |
| HTP-c                | CTUh         | 1.26E-10 | 9.16E-13 | 6.17E-13 | 1.27E-10 | 3.97E-13 | 2.29E-11 | 2.24E-14 | -4.18E-11 | 1.09E-10 |
| HTP-nc               | CTUh         | 3.09E-9  | 3.07E-11 | 1.57E-11 | 3.14E-9  | 1.33E-11 | 4.39E-10 | 2.29E-12 | -8.41E-10 | 2.75E-9  |
| SQP                  | Pt           | 3.77E+0  | 2.71E-2  | 2.24E-3  | 3.80E+0  | 1.18E-2  | 1.01E-1  | 1.98E-3  | -4.89E+0  | -9.77E-1 |
| Resource use         | Unit         | A1       | A2       | A3       | A1-A3    | C2       | C3       | C4       | D         | Total    |
| PERE                 | MJ           | 8.58E-1  | 4.55E-4  | 2.40E-2  | 8.83E-1  | 1.97E-4  | 1.08E-2  | 2.83E-5  | -8.35E-1  | 5.90E-2  |
| PERM                 | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| PERT                 | MJ           | 8.58E-1  | 4.55E-4  | 2.40E-2  | 8.83E-1  | 1.97E-4  | 1.08E-2  | 2.83E-5  | -8.35E-1  | 5.90E-2  |
| PENRE                | MJ           | 3.44E+0  | 3.36E-2  | 1.44E-3  | 3.48E+0  | 1.46E-2  | 1.71E-1  | 8.25E-4  | -1.62E+0  | 2.04E+0  |
| PENRM                | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| PENRT                | MJ           | 3.44E+0  | 3.36E-2  | 1.44E-3  | 3.48E+0  | 1.46E-2  | 1.71E-1  | 8.25E-4  | -1.62E+0  | 2.04E+0  |
| PET                  | MJ           | 4.30E+0  | 3.41E-2  | 2.55E-2  | 4.36E+0  | 1.48E-2  | 1.82E-1  | 8.53E-4  | -2.46E+0  | 2.10E+0  |
| SM                   | kg           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| RSF                  | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| NRSF                 | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| FW                   | m3           | 2.18E-3  | 3.59E-6  | 1.46E-6  | 2.19E-3  | 1.55E-6  | 1.64E-4  | 9.46E-7  | -1.16E-3  | 1.19E-3  |

| Output flows and waste categories | Unit | A1      | A2      | A3       | A1-A3   | C2      | C3      | C4       | D        | Total   |
|-----------------------------------|------|---------|---------|----------|---------|---------|---------|----------|----------|---------|
| HWD                               | kg   | 1.44E-5 | 8.10E-8 | 2.73E-13 | 1.45E-5 | 3.51E-8 | 2.86E-7 | 9.59E-10 | -1.69E-6 | 1.32E-5 |
| NHWD                              | kg   | 1.52E-2 | 1.96E-3 | 1.05E-6  | 1.72E-2 | 8.51E-4 | 7.50E-3 | 3.40E-3  | -5.59E-3 | 2.33E-2 |
| RWD                               | kg   | 5.82E-6 | 2.15E-7 | 1.10E-13 | 6.03E-6 | 9.34E-8 | 6.55E-7 | 5.04E-9  | -2.77E-6 | 4.02E-6 |
| CRU                               | kg   | 0       | 0       | 0        | 0       | 0       | 0       | 0        | 0        | 0       |
| MFR                               | kg   | 0       | 0       | 0        | 0       | 0       | 0       | 0        | 0        | 0       |
| MER                               | kg   | 0       | 0       | 0        | 0       | 0       | 0       | 0        | 0        | 0       |
| EE                                | MJ   | 0       | 0       | 0        | 0       | 0       | 0       | 0        | 0        | 0       |
| EET                               | MJ   | 0       | 0       | 0        | 0       | 0       | 0       | 0        | 0        | 0       |
| EEE                               | MJ   | 0       | 0       | 0        | 0       | 0       | 0       | 0        | 0        | 0       |



Ecochain Technologies BV  
H.J.E. Wenckebachweg 123, 1096 AM Amsterdam, The Netherlands  
<https://www.ecochain.com>  
+31 20 3035 777