

# Environmental Profile

This LCA is calculated according to: ISO 14044, ISO 14040 and EN 15804

Ecochain v3.5.80



Product: 3079558 - EK PP-RCT Weld-in saddle Plast GY 110x32  
 Unit: 1 piece  
 Manufacturer: Wavin - CZ - Kostelec - Verified

LCA standard: NMD Bepalingsmethode 1.1 (2022)  
 Standard database: Worldwide - Ecoinvent v 3.6 Cut-Off  
 Externally verified: Yes  
 Issue date: 27-01-2023  
 End of validity: 27-01-2028  
 Verifier: Martijn van Hövell - SGS Search



Use the Ekoplastik System when you prefer an all plastic welded system or when you need pipes with larger diameters. The Ekoplastik system offers a maximum pipe diameter of 250 mm. Join pipes and fittings using a homogenous weld for secure and permanent connections.

This LCA was evaluated according to EN15804+A2. It was concluded that the LCA complies with this standard.

The LCA background information and project dossier have been registered in the online Ecochain application in the account Wavin - CZ - Kostelec - Verified (2020). (☑ = module declared, MND = module not declared).

| A1 | A2 | A3 | A4  | A5  | B1  | B2  | B3  | B4  | B5  | B6  | B7  | C1  | C2 | C3 | C4 | D |
|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|----|----|---|
| ☑  | ☑  | ☑  | MND | ☑  | ☑  | ☑  | ☑ |

## Product stage

A1 Raw material supply A2 Transport A3 Manufacturing

## Construction process stage

A4 Transport gate to site  
 A5 Assembly / Construction installation process

## Use stage

B1 Use B2 Maintenance B3 Repair B4 Replacement B5 Refurbishment  
 B6 Operational energy use B7 Operational water use

## End-of-Life stage

C1 De-construction demolition C2 Transport C3 Waste processing  
 C4 Disposal

## Benefits and loads beyond the system boundaries

D Reuse- Recovery- Recycling- potential

## Environmental impacts and parameters

**ECI** = Environmental Costs Indicator [euro]; **ADPE** = Abiotic depletion potential for non-fossil resources [kg Sb-eq]; **ADPF** = Abiotic depletion potential for fossil resources [kg Sb-eq]; **GWP** = Global warming potential [kg CO2-eq]; **ODP** = Depletion potential of the stratospheric ozone layer [kg CFC-11-eq]; **POCP** = Formation potential of tropospheric ozone photochemical oxidants [kg ethene-eq]; **AP** = Acidification potential of land and water [kg SO2-eq]; **EP** = Eutrophication potential [kg PO4 3--eq]; **HTP** = Human toxicity potential [kg 1,4-DB-eq]; **FAETP** = Freshwater aquatic ecotoxicity potential [kg 1,4-DB-eq]; **MAETP** = Marine aquatic ecotoxicity potential [kg 1,4-DB-eq]; **TETP** = Terrestrial ecotoxicity potential [kg 1,4-DB-eq]; **GWP-total** = EF EN15804+A2 Climate Change [kg CO2 eq]; **GWP-f** = EF Climate change - Fossil [kg CO2 eq]; **GWP-b** = EF EN15804+A2 Climate Change - Biogenic [kg CO2 eq]; **GWP-luluc** = EF EN15804+A2 Climate Change - Land use and LU change [kg CO2 eq]; **ODP** = EF Ozone depletion [kg CFC11 eq]; **AP** = EF Acidification [mol H+ eq]; **EP-fw** = EF Eutrophication, freshwater [kg P eq]; **EP-m** = EF Eutrophication, marine [kg N eq]; **EP-T** = EF Eutrophication, terrestrial [mol N eq]; **POCP** = EF Photochemical ozone formation [kg NMVOC eq]; **ADP-mm** = EF Resource use, minerals and metals [kg Sb eq]; **ADP-f** = EF Resource use, fossils [MJ]; **WDP** = EF Water use [m3 depriv.]; **PM** = EF Particulate matter [disease inc.]; **IR** = EF Ionising radiation [kBq U-235 eq]; **ETP-fw** = EF Ecotoxicity, freshwater [CTUe]; **HTP-c** = EF Human toxicity, cancer [CTUh]; **HTP-nc** = EF Human toxicity, non-cancer [CTUh]; **SQP** = EF Land use [Pt]; **PERE** = Use of renewable primary energy excluding non-renewable primary energy resources used as raw materials [MJ]; **PERM** = Use of renewable primary energy resources used as raw materials [MJ]; **PERT** = Total use of renewable primary energy resources [MJ]; **PENRE** = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials [MJ]; **PENRM** = Use of non-renewable primary energy resources used as raw materials [MJ]; **PENRT** = Total use of non-renewable primary energy resources [MJ]; **PET** = Total energy [MJ]; **SM** = Use of secondary material [kg]; **RSF** = Use of renewable secondary fuels [MJ]; **NRSF** = Use of non-renewable secondary fuels [MJ]; **FW** = Use of net fresh water [m3]; **HWD** = Hazardous waste disposed [kg]; **NHWD** = Non-hazardous waste disposed [kg]; **RWD** = Radioactive waste disposed [kg]; **CRU** = Components for re-use [kg]; **MFR** = Materials for recycling [kg]; **MER** = Materials for energy recovery [kg]; **EE** = Exported energy [MJ]; **EET** = Exported energy thermic [MJ]; **EEE** = Exported energy electric [MJ]

## Statement of Confidentiality

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# Results

| Environmental impact SBK set 1 | Unit         | A1       | A2       | A3       | A1-A3    | C2       | C3       | C4       | D         | Total    |
|--------------------------------|--------------|----------|----------|----------|----------|----------|----------|----------|-----------|----------|
| ECI                            | euro         | 0.01     | 0        | 0        | 0.01     | 0        | 0        | 0        | -0        | 0.01     |
| ADPE                           | kg Sb-eq     | 1.37E-6  | 1.48E-7  | 5.19E-7  | 2.04E-6  | 2.79E-8  | 1.34E-7  | 3.09E-10 | -3.36E-7  | 1.87E-6  |
| ADPF                           | kg Sb-eq     | 1.52E-3  | 4.16E-5  | 3.96E-5  | 1.60E-3  | 7.86E-6  | 5.20E-5  | 4.31E-7  | -8.13E-4  | 8.45E-4  |
| GWP                            | kg CO2-eq    | 8.83E-2  | 5.66E-3  | 7.14E-3  | 1.01E-1  | 1.07E-3  | 3.94E-2  | 4.34E-4  | -5.34E-2  | 8.87E-2  |
| ODP                            | kg CFC-11-eq | 1.95E-9  | 1.05E-9  | 1.21E-8  | 1.51E-8  | 1.99E-10 | 6.85E-10 | 1.03E-11 | -2.22E-9  | 1.37E-8  |
| POCP                           | kg ethene-eq | 7.57E-5  | 3.40E-6  | 5.12E-6  | 8.42E-5  | 6.42E-7  | 5.21E-6  | 9.89E-8  | -3.33E-5  | 5.69E-5  |
| AP                             | kg SO2-eq    | 2.83E-4  | 2.44E-5  | 4.86E-5  | 3.56E-4  | 4.61E-6  | 2.67E-5  | 2.27E-7  | -1.21E-4  | 2.67E-4  |
| EP                             | kg PO4 3--eq | 2.62E-5  | 4.87E-6  | 6.27E-6  | 3.74E-5  | 9.20E-7  | 4.75E-6  | 9.88E-8  | -1.13E-5  | 3.19E-5  |
| HTP                            | kg 1,4-DB-eq | 1.46E-2  | 2.42E-3  | 8.64E-3  | 2.56E-2  | 4.58E-4  | 1.07E-2  | 3.40E-5  | -6.05E-3  | 3.08E-2  |
| FAETP                          | kg 1,4-DB-eq | 3.54E-4  | 7.10E-5  | 3.12E-4  | 7.36E-4  | 1.34E-5  | 2.71E-4  | 3.67E-5  | -1.20E-4  | 9.37E-4  |
| MAETP                          | kg 1,4-DB-eq | 9.96E-1  | 2.53E-1  | 8.64E-1  | 2.11E+0  | 4.79E-2  | 5.91E-1  | 3.66E-2  | -3.64E-1  | 2.43E+0  |
| TETP                           | kg 1,4-DB-eq | 6.12E-5  | 8.58E-6  | 4.47E-4  | 5.17E-4  | 1.62E-6  | 3.25E-5  | 5.56E-8  | -2.46E-5  | 5.26E-4  |
| Environmental impact           | Unit         | A1       | A2       | A3       | A1-A3    | C2       | C3       | C4       | D         | Total    |
| GWP-total                      | kg CO2 eq    | 9.23E-2  | 5.71E-3  | 8.44E-3  | 1.06E-1  | 1.08E-3  | 3.96E-2  | 5.09E-4  | -5.53E-2  | 9.24E-2  |
| GWP-f                          | kg CO2 eq    | 9.21E-2  | 5.71E-3  | 6.81E-3  | 1.05E-1  | 1.08E-3  | 3.96E-2  | 5.09E-4  | -5.52E-2  | 9.06E-2  |
| GWP-b                          | kg CO2 eq    | 1.27E-4  | 3.47E-6  | 1.53E-3  | 1.66E-3  | 6.55E-7  | 2.57E-5  | 4.42E-7  | -2.08E-5  | 1.66E-3  |
| GWP-luluc                      | kg CO2 eq    | 3.04E-5  | 2.02E-6  | 1.06E-4  | 1.38E-4  | 3.82E-7  | 6.13E-6  | 8.80E-9  | -1.10E-5  | 1.34E-4  |
| ODP                            | kg CFC11 eq  | 1.86E-9  | 1.32E-9  | 6.74E-9  | 9.92E-9  | 2.49E-10 | 8.11E-10 | 1.28E-11 | -2.38E-9  | 8.61E-9  |
| AP                             | mol H+ eq    | 3.41E-4  | 3.25E-5  | 6.14E-5  | 4.35E-4  | 6.15E-6  | 3.45E-5  | 3.05E-7  | -1.46E-4  | 3.30E-4  |
| EP-fw                          | kg P eq      | 1.54E-6  | 4.70E-8  | 2.24E-7  | 1.81E-6  | 8.88E-9  | 1.77E-7  | 4.02E-10 | -5.76E-7  | 1.42E-6  |
| EP-m                           | kg N eq      | 5.69E-5  | 1.16E-5  | 1.14E-5  | 8.00E-5  | 2.20E-6  | 1.02E-5  | 1.97E-7  | -2.63E-5  | 6.63E-5  |
| EP-T                           | mol N eq     | 6.44E-4  | 1.28E-4  | 1.41E-4  | 9.14E-4  | 2.42E-5  | 1.12E-4  | 1.24E-6  | -2.91E-4  | 7.60E-4  |
| POCP                           | kg NMVOC eq  | 2.92E-4  | 3.67E-5  | 3.28E-5  | 3.62E-4  | 6.93E-6  | 3.53E-5  | 4.64E-7  | -1.33E-4  | 2.72E-4  |
| ADP-mm                         | kg Sb eq     | 1.37E-6  | 1.48E-7  | 5.19E-7  | 2.04E-6  | 2.79E-8  | 1.34E-7  | 3.09E-10 | -3.36E-7  | 1.87E-6  |
| ADP-f                          | MJ           | 3.17E+0  | 8.76E-2  | 1.71E+0  | 4.96E+0  | 1.66E-2  | 1.07E-1  | 9.33E-4  | -1.67E+0  | 3.42E+0  |
| WDP                            | m3 depriv.   | 6.53E-2  | 2.69E-4  | 2.99E-2  | 9.54E-2  | 5.08E-5  | 2.09E-3  | 5.23E-6  | -2.80E-2  | 6.96E-2  |
| PM                             | disease inc. | 2.95E-9  | 5.15E-10 | 5.10E-10 | 3.97E-9  | 9.74E-11 | 5.61E-10 | 6.41E-12 | -1.21E-9  | 3.43E-9  |
| IR                             | kBq U-235 eq | 1.77E-3  | 3.83E-4  | 2.00E-2  | 2.21E-2  | 7.24E-5  | 3.23E-4  | 4.32E-6  | -7.73E-4  | 2.17E-2  |
| ETP-fw                         | CTUe         | 6.02E-1  | 7.12E-2  | 5.72E-1  | 1.25E+0  | 1.35E-2  | 1.22E-1  | 7.81E-4  | -2.14E-1  | 1.17E+0  |
| HTP-c                          | CTUh         | 2.24E-11 | 2.53E-12 | 1.24E-11 | 3.74E-11 | 4.79E-13 | 1.57E-11 | 2.32E-14 | -8.81E-12 | 4.47E-11 |
| HTP-nc                         | CTUh         | 6.22E-10 | 8.48E-11 | 3.91E-10 | 1.10E-9  | 1.60E-11 | 1.87E-10 | 5.05E-13 | -2.45E-10 | 1.06E-9  |
| SQP                            | Pt           | 1.52E-1  | 7.50E-2  | 4.67E-1  | 6.94E-1  | 1.42E-2  | 8.54E-2  | 2.39E-3  | -7.31E-2  | 7.23E-1  |

| Resource use                      | Unit | A1      | A2      | A3      | A1-A3   | C2      | C3      | C4      | D        | Total   |
|-----------------------------------|------|---------|---------|---------|---------|---------|---------|---------|----------|---------|
| PERE                              | MJ   | 5.42E-2 | 1.26E-3 | 2.41E-1 | 2.96E-1 | 2.38E-4 | 5.25E-3 | 3.58E-5 | -2.51E-2 | 2.77E-1 |
| PERM                              | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| PERT                              | MJ   | 5.42E-2 | 1.26E-3 | 2.41E-1 | 2.96E-1 | 2.38E-4 | 5.25E-3 | 3.58E-5 | -2.51E-2 | 2.77E-1 |
| PENRE                             | MJ   | 3.40E+0 | 9.30E-2 | 1.71E+0 | 5.20E+0 | 1.76E-2 | 1.14E-1 | 9.90E-4 | -1.80E+0 | 3.53E+0 |
| PENRM                             | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| PENRT                             | MJ   | 3.40E+0 | 9.30E-2 | 1.71E+0 | 5.20E+0 | 1.76E-2 | 1.14E-1 | 9.90E-4 | -1.80E+0 | 3.53E+0 |
| PET                               | MJ   | 3.46E+0 | 9.43E-2 | 1.95E+0 | 5.50E+0 | 1.78E-2 | 1.19E-1 | 1.03E-3 | -1.83E+0 | 3.81E+0 |
| SM                                | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| RSF                               | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| NRSF                              | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| FW                                | m3   | 1.05E-3 | 9.92E-6 | 9.59E-4 | 2.02E-3 | 1.87E-6 | 6.26E-5 | 1.15E-6 | -4.23E-4 | 1.66E-3 |
| Output flows and waste categories | Unit | A1      | A2      | A3      | A1-A3   | C2      | C3      | C4      | D        | Total   |
| HWD                               | kg   | 4.20E-7 | 2.24E-7 | 3.48E-8 | 6.79E-7 | 4.24E-8 | 1.76E-7 | 1.13E-9 | -4.65E-7 | 4.33E-7 |
| NHWD                              | kg   | 4.08E-3 | 5.43E-3 | 9.91E-4 | 1.05E-2 | 1.03E-3 | 5.59E-3 | 4.10E-3 | -1.27E-3 | 2.00E-2 |
| RWD                               | kg   | 1.52E-6 | 5.96E-7 | 5.20E-8 | 2.17E-6 | 1.13E-7 | 4.10E-7 | 6.08E-9 | -7.07E-7 | 1.99E-6 |
| CRU                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| MFR                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| MER                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| EE                                | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| EET                               | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| EEE                               | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |



Ecochain Technologies BV  
H.J.E. Wenckebachweg 123, 1096 AM Amsterdam, The Netherlands  
<https://www.ecochain.com>  
+31 20 3035 777