

# Environmental Profile

This LCA is calculated according to: ISO 14044, ISO 14040 and EN 15804

Ecochain v3.5.80



Product: 3025434 - Gutter Support Bracket Sand 16  
Unit: 1 piece  
Manufacturer: Wavin - PL -Buk - Extra products

LCA standard: EN15804+A2 (2019)  
Standard database: Worldwide - Ecoinvent v 3.6 Cut-Off  
Externally verified: Yes  
Issue date: 08-06-2023  
End of validity: 08-06-2028  
Verifier: Martijn van Hövell - SGS Search



This LCA was evaluated according to EN15804+A2. It was concluded that the LCA complies with this standard

The LCA background information and project dossier have been registered in the online Ecochain application in the account Wavin - PL -Buk - Extra products (2020). (☑ = module declared, MND = module not declared).

| A1                                                                           | A2 | A3 | A4  | A5  | B1                                                                                                                    | B2  | B3  | B4  | B5  | B6  | B7  | C1                                                                            | C2 | C3 | C4 | D |
|------------------------------------------------------------------------------|----|----|-----|-----|-----------------------------------------------------------------------------------------------------------------------|-----|-----|-----|-----|-----|-----|-------------------------------------------------------------------------------|----|----|----|---|
| ☑                                                                            | ☑  | ☑  | MND | MND | MND                                                                                                                   | MND | MND | MND | MND | MND | MND | MND                                                                           | ☑  | ☑  | ☑  | ☑ |
| Product stage                                                                |    |    |     |     | Use stage                                                                                                             |     |     |     |     |     |     | End-of-Life stage                                                             |    |    |    |   |
| A1 Raw material supply A2 Transport A3 Manufacturing                         |    |    |     |     | B1 Use B2 Maintenance B3 Repair B4 Replacement B5 Refurbishment<br>B6 Operational energy use B7 Operational water use |     |     |     |     |     |     | C1 De-construction demolition C2 Transport C3 Waste processing<br>C4 Disposal |    |    |    |   |
| Construction process stage                                                   |    |    |     |     |                                                                                                                       |     |     |     |     |     |     | Benefits and loads beyond the system boundaries                               |    |    |    |   |
| A4 Transport gate to site<br>A5 Assembly / Construction installation process |    |    |     |     |                                                                                                                       |     |     |     |     |     |     | D Reuse- Recovery- Recycling- potential                                       |    |    |    |   |

## Environmental impacts and parameters

**GWP-total** = EF EN15804+A2 Climate Change [kg CO2 eq]; **GWP-f** = EF Climate change - Fossil [kg CO2 eq]; **GWP-b** = EF EN15804+A2 Climate Change - Biogenic [kg CO2 eq]; **GWP-luluc** = EF EN15804+A2 Climate Change - Land use and LU change [kg CO2 eq]; **ODP** = EF Ozone depletion [kg CFC11 eq]; **AP** = EF Acidification [mol H+ eq]; **EP-fw** = EF Eutrophication, freshwater [kg P eq]; **EP-m** = EF Eutrophication, marine [kg N eq]; **EP-T** = EF Eutrophication, terrestrial [mol N eq]; **POCP** = EF Photochemical ozone formation [kg NMVOC eq]; **ADP-mm** = EF Resource use, minerals and metals [kg Sb eq]; **ADP-f** = EF Resource use, fossils [MJ]; **WDP** = EF Water use [m3 depriv.]; **PM** = EF Particulate matter [disease inc.]; **IR** = EF Ionising radiation [kBq U-235 eq]; **ETP-fw** = EF Ecotoxicity, freshwater [CTUe]; **HTP-c** = EF Human toxicity, cancer [CTUh]; **HTP-nc** = EF Human toxicity, non-cancer [CTUh]; **SQP** = EF Land use [Pt]; **PERE** = Use of renewable primary energy excluding renewable primary energy resources used as raw materials [MJ]; **PERM** = Use of renewable primary energy resources used as raw materials [MJ]; **PERT** = Total use of renewable primary energy resources [MJ]; **PENRE** = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials [MJ]; **PENRM** = Use of non-renewable primary energy resources used as raw materials [MJ]; **PENRT** = Total use of non-renewable primary energy resources [MJ]; **PET** = Total energy [MJ]; **SM** = Use of secondary material [kg]; **RSF** = Use of renewable secondary fuels [MJ]; **NRSF** = Use of non-renewable secondary fuels [MJ]; **FW** = Use of net fresh water [m3]; **HWD** = Hazardous waste disposed [kg]; **NHWD** = Non-hazardous waste disposed [kg]; **RWD** = Radioactive waste disposed [kg]; **CRU** = Components for re-use [kg]; **MFR** = Materials for recycling [kg]; **MER** = Materials for energy recovery [kg]; **EE** = Exported energy [MJ]; **EET** = Exported energy thermic [MJ]; **EEE** = Exported energy electric [MJ]

## Statement of Confidentiality

This document and supporting material contain confidential and proprietary business information of Wavin - PL -Buk - Extra products. These materials may be printed or (photo) copied or otherwise used only with the written consent of Wavin - PL -Buk - Extra products.

# Results

| Environmental impact | Unit         | A1       | A2       | A3       | A1-A3    | C2       | C3       | C4       | D         | Total    |
|----------------------|--------------|----------|----------|----------|----------|----------|----------|----------|-----------|----------|
| GWP-total            | kg CO2 eq    | 4.50E-2  | 1.24E-3  | 1.45E-4  | 4.64E-2  | 6.85E-4  | 6.30E-2  | 2.20E-4  | -3.49E-2  | 7.53E-2  |
| GWP-f                | kg CO2 eq    | 7.76E-2  | 1.24E-3  | 1.46E-4  | 7.90E-2  | 6.84E-4  | 2.74E-2  | 2.20E-4  | -3.99E-2  | 6.74E-2  |
| GWP-b                | kg CO2 eq    | -3.27E-2 | 7.52E-7  | -1.54E-6 | -3.27E-2 | 4.16E-7  | 3.56E-2  | 2.60E-7  | 5.05E-3   | 7.94E-3  |
| GWP-luluc            | kg CO2 eq    | 1.08E-4  | 4.38E-7  | 1.49E-7  | 1.09E-4  | 2.42E-7  | 8.14E-6  | 6.36E-9  | -7.08E-5  | 4.64E-5  |
| ODP                  | kg CFC11 eq  | 2.77E-8  | 2.85E-10 | 8.26E-12 | 2.80E-8  | 1.58E-10 | 2.21E-9  | 8.05E-12 | -1.55E-8  | 1.48E-8  |
| AP                   | mol H+ eq    | 4.76E-4  | 7.05E-6  | 1.47E-6  | 4.85E-4  | 3.90E-6  | 4.17E-5  | 1.98E-7  | -1.64E-4  | 3.66E-4  |
| EP-fw                | kg P eq      | 3.65E-6  | 1.02E-8  | 8.24E-9  | 3.66E-6  | 5.63E-9  | 2.70E-7  | 2.76E-10 | -1.71E-6  | 2.23E-6  |
| EP-m                 | kg N eq      | 7.71E-5  | 2.52E-6  | 1.55E-7  | 7.97E-5  | 1.39E-6  | 1.09E-5  | 1.14E-7  | -3.33E-5  | 5.89E-5  |
| EP-T                 | mol N eq     | 8.40E-4  | 2.78E-5  | 1.85E-6  | 8.70E-4  | 1.54E-5  | 1.20E-4  | 7.84E-7  | -3.69E-4  | 6.37E-4  |
| POCP                 | kg NMVOC eq  | 2.78E-4  | 7.95E-6  | 6.28E-7  | 2.86E-4  | 4.39E-6  | 3.59E-5  | 2.71E-7  | -1.23E-4  | 2.04E-4  |
| ADP-mm               | kg Sb eq     | 9.81E-5  | 3.20E-8  | 1.97E-8  | 9.81E-5  | 1.77E-8  | 1.61E-7  | 2.05E-10 | -6.89E-7  | 9.76E-5  |
| ADP-f                | MJ           | 1.71E+0  | 1.90E-2  | 1.36E-3  | 1.73E+0  | 1.05E-2  | 1.10E-1  | 5.89E-4  | -8.88E-1  | 9.66E-1  |
| WDP                  | m3 depriv.   | 9.68E-2  | 5.83E-5  | 5.22E-5  | 9.69E-2  | 3.22E-5  | 3.94E-3  | 6.51E-6  | -4.97E-2  | 5.11E-2  |
| PM                   | disease inc. | 3.54E-9  | 1.12E-10 | 9.08E-12 | 3.66E-9  | 6.18E-11 | 5.31E-10 | 4.05E-12 | -1.78E-9  | 2.47E-9  |
| IR                   | kBq U-235 eq | 3.89E-3  | 8.30E-5  | 1.02E-6  | 3.98E-3  | 4.59E-5  | 3.91E-4  | 2.66E-6  | -1.87E-3  | 2.54E-3  |
| ETP-fw               | CTUe         | 2.85E+0  | 1.54E-2  | 1.21E-2  | 2.87E+0  | 8.53E-3  | 7.47E-1  | 8.07E-3  | -9.24E-1  | 2.71E+0  |
| HTP-c                | CTUh         | 9.25E-11 | 5.49E-13 | 6.17E-13 | 9.37E-11 | 3.04E-13 | 1.53E-11 | 1.79E-14 | -3.02E-11 | 7.91E-11 |
| HTP-nc               | CTUh         | 2.17E-9  | 1.84E-11 | 1.57E-11 | 2.21E-9  | 1.02E-11 | 2.89E-10 | 1.59E-12 | -7.25E-10 | 1.78E-9  |
| SQP                  | Pt           | 3.28E+0  | 1.63E-2  | 2.24E-3  | 3.29E+0  | 8.99E-3  | 6.98E-2  | 1.49E-3  | -3.35E+0  | 2.15E-2  |
| Resource use         | Unit         | A1       | A2       | A3       | A1-A3    | C2       | C3       | C4       | D         | Total    |
| PERE                 | MJ           | 6.88E-1  | 2.73E-4  | 2.40E-2  | 7.12E-1  | 1.51E-4  | 7.45E-3  | 2.02E-5  | -5.51E-1  | 1.69E-1  |
| PERM                 | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| PERT                 | MJ           | 6.88E-1  | 2.73E-4  | 2.40E-2  | 7.12E-1  | 1.51E-4  | 7.45E-3  | 2.02E-5  | -5.51E-1  | 1.69E-1  |
| PENRE                | MJ           | 1.84E+0  | 2.02E-2  | 1.44E-3  | 1.86E+0  | 1.12E-2  | 1.17E-1  | 6.26E-4  | -9.57E-1  | 1.03E+0  |
| PENRM                | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| PENRT                | MJ           | 1.84E+0  | 2.02E-2  | 1.44E-3  | 1.86E+0  | 1.12E-2  | 1.17E-1  | 6.26E-4  | -9.57E-1  | 1.03E+0  |
| PET                  | MJ           | 2.52E+0  | 2.04E-2  | 2.55E-2  | 2.57E+0  | 1.13E-2  | 1.25E-1  | 6.46E-4  | -1.51E+0  | 1.20E+0  |
| SM                   | kg           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| RSF                  | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| NRSF                 | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| FW                   | m3           | 1.40E-3  | 2.15E-6  | 1.46E-6  | 1.40E-3  | 1.19E-6  | 1.11E-4  | 7.09E-7  | -6.65E-4  | 8.51E-4  |

| Output flows and waste categories | Unit | A1      | A2      | A3       | A1-A3   | C2      | C3      | C4       | D        | Total   |
|-----------------------------------|------|---------|---------|----------|---------|---------|---------|----------|----------|---------|
| HWD                               | kg   | 1.37E-5 | 4.86E-8 | 2.73E-13 | 1.37E-5 | 2.69E-8 | 1.88E-7 | 7.40E-10 | -9.05E-7 | 1.30E-5 |
| NHWD                              | kg   | 1.29E-2 | 1.18E-3 | 1.05E-6  | 1.41E-2 | 6.51E-4 | 4.57E-3 | 2.60E-3  | -3.91E-3 | 1.80E-2 |
| RWD                               | kg   | 3.53E-6 | 1.29E-7 | 1.10E-13 | 3.66E-6 | 7.14E-8 | 4.35E-7 | 3.80E-9  | -1.75E-6 | 2.42E-6 |
| CRU                               | kg   | 0       | 0       | 0        | 0       | 0       | 0       | 0        | 0        | 0       |
| MFR                               | kg   | 0       | 0       | 0        | 0       | 0       | 0       | 0        | 0        | 0       |
| MER                               | kg   | 0       | 0       | 0        | 0       | 0       | 0       | 0        | 0        | 0       |
| EE                                | MJ   | 0       | 0       | 0        | 0       | 0       | 0       | 0        | 0        | 0       |
| EET                               | MJ   | 0       | 0       | 0        | 0       | 0       | 0       | 0        | 0        | 0       |
| EEE                               | MJ   | 0       | 0       | 0        | 0       | 0       | 0       | 0        | 0        | 0       |



Ecochain Technologies BV  
H.J.E. Wenckebachweg 123, 1096 AM Amsterdam, The Netherlands  
<https://www.ecochain.com>  
+31 20 3035 777