

# Environmental Profile

This LCA is calculated according to: ISO 14044, ISO 14040 and EN 15804

Ecochain v3.5.80



Product: 3079731 - PEXc/EVOH Pipe IV 15x2.5 L=600  
Unit: 1 piece  
Manufacturer: Wavin - PL - MPC

LCA standard: EN15804+A2 (2019)  
Standard database: Worldwide - Ecoinvent v 3.6 Cut-Off  
Externally verified: Yes  
Issue date: 30-06-2023  
End of validity: 30-06-2028  
Verifier: Martijn van Hövell - SGS Search



This LCA was evaluated according to EN15804+A2. It was concluded that the LCA complies with this standard.

The LCA background information and project dossier have been registered in the online Ecochain application in the account Wavin - PL - MPC (2021). (☑ = module declared, MND = module not declared).

| A1                                                                           | A2 | A3 | A4  | A5  | B1                                                                                                                    | B2  | B3  | B4  | B5  | B6  | B7  | C1                                                                            | C2 | C3 | C4 | D |
|------------------------------------------------------------------------------|----|----|-----|-----|-----------------------------------------------------------------------------------------------------------------------|-----|-----|-----|-----|-----|-----|-------------------------------------------------------------------------------|----|----|----|---|
| ☑                                                                            | ☑  | ☑  | MND | MND | MND                                                                                                                   | MND | MND | MND | MND | MND | MND | MND                                                                           | ☑  | ☑  | ☑  | ☑ |
| Product stage                                                                |    |    |     |     | Use stage                                                                                                             |     |     |     |     |     |     | End-of-Life stage                                                             |    |    |    |   |
| A1 Raw material supply A2 Transport A3 Manufacturing                         |    |    |     |     | B1 Use B2 Maintenance B3 Repair B4 Replacement B5 Refurbishment<br>B6 Operational energy use B7 Operational water use |     |     |     |     |     |     | C1 De-construction demolition C2 Transport C3 Waste processing<br>C4 Disposal |    |    |    |   |
| Construction process stage                                                   |    |    |     |     |                                                                                                                       |     |     |     |     |     |     | Benefits and loads beyond the system boundaries                               |    |    |    |   |
| A4 Transport gate to site<br>A5 Assembly / Construction installation process |    |    |     |     |                                                                                                                       |     |     |     |     |     |     | D Reuse- Recovery- Recycling- potential                                       |    |    |    |   |

## Environmental impacts and parameters

**GWP-total** = EF EN15804+A2 Climate Change [kg CO2 eq]; **GWP-f** = EF Climate change - Fossil [kg CO2 eq]; **GWP-b** = EF EN15804+A2 Climate Change - Biogenic [kg CO2 eq]; **GWP-luluc** = EF EN15804+A2 Climate Change - Land use and LU change [kg CO2 eq]; **ODP** = EF Ozone depletion [kg CFC11 eq]; **AP** = EF Acidification [mol H+ eq]; **EP-fw** = EF Eutrophication, freshwater [kg P eq]; **EP-m** = EF Eutrophication, marine [kg N eq]; **EP-T** = EF Eutrophication, terrestrial [mol N eq]; **POCP** = EF Photochemical ozone formation [kg NMVOC eq]; **ADP-mm** = EF Resource use, minerals and metals [kg Sb eq]; **ADP-f** = EF Resource use, fossils [MJ]; **WDP** = EF Water use [m3 depriv.]; **PM** = EF Particulate matter [disease inc.]; **IR** = EF Ionising radiation [kBq U-235 eq]; **ETP-fw** = EF Ecotoxicity, freshwater [CTUe]; **HTP-c** = EF Human toxicity, cancer [CTUh]; **HTP-nc** = EF Human toxicity, non-cancer [CTUh]; **SQP** = EF Land use [Pt]; **PERE** = Use of renewable primary energy excluding renewable primary energy resources used as raw materials [MJ]; **PERM** = Use of renewable primary energy resources used as raw materials [MJ]; **PERT** = Total use of renewable primary energy resources [MJ]; **PENRE** = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials [MJ]; **PENRM** = Use of non-renewable primary energy resources used as raw materials [MJ]; **PENRT** = Total use of non-renewable primary energy resources [MJ]; **PET** = Total energy [MJ]; **SM** = Use of secondary material [kg]; **RSF** = Use of renewable secondary fuels [MJ]; **NRSF** = Use of non-renewable secondary fuels [MJ]; **FW** = Use of net fresh water [m3]; **HWD** = Hazardous waste disposed [kg]; **NHWD** = Non-hazardous waste disposed [kg]; **RWD** = Radioactive waste disposed [kg]; **CRU** = Components for re-use [kg]; **MFR** = Materials for recycling [kg]; **MER** = Materials for energy recovery [kg]; **EE** = Exported energy [MJ]; **EET** = Exported energy thermic [MJ]; **EEE** = Exported energy electric [MJ]

## Statement of Confidentiality

This document and supporting material contain confidential and proprietary business information of Wavin - PL - MPC. These materials may be printed or (photo) copied or otherwise used only with the written consent of Wavin - PL - MPC.

# Results

| Environmental impact | Unit         | A1       | A2      | A3      | A1-A3    | C2       | C3      | C4       | D        | Total    |
|----------------------|--------------|----------|---------|---------|----------|----------|---------|----------|----------|----------|
| GWP-total            | kg CO2 eq    | 1.32E+2  | 7.26E+0 | 1.11E+1 | 1.50E+2  | 6.38E-1  | 1.29E+2 | 2.80E+0  | -7.17E+1 | 2.11E+2  |
| GWP-f                | kg CO2 eq    | 1.41E+2  | 7.25E+0 | 9.74E+0 | 1.58E+2  | 6.37E-1  | 1.16E+2 | 2.80E+0  | -7.58E+1 | 2.02E+2  |
| GWP-b                | kg CO2 eq    | -9.43E+0 | 3.07E-3 | 1.39E+0 | -8.04E+0 | 3.87E-4  | 1.29E+1 | 2.12E-3  | 4.18E+0  | 9.09E+0  |
| GWP-luluc            | kg CO2 eq    | 9.74E-2  | 2.77E-3 | 8.51E-3 | 1.09E-1  | 2.25E-4  | 3.89E-4 | 4.08E-5  | -3.68E-2 | 7.25E-2  |
| ODP                  | kg CFC11 eq  | 5.34E-6  | 1.59E-6 | 5.55E-7 | 7.48E-6  | 1.47E-7  | 1.77E-7 | 6.03E-8  | -8.00E-6 | -1.34E-7 |
| AP                   | mol H+ eq    | 5.22E-1  | 5.25E-2 | 8.32E-2 | 6.57E-1  | 3.63E-3  | 1.59E-2 | 1.44E-3  | -8.09E-2 | 5.97E-1  |
| EP-fw                | kg P eq      | 4.41E-3  | 7.07E-5 | 4.76E-4 | 4.96E-3  | 5.24E-6  | 1.85E-5 | 1.88E-6  | -5.18E-4 | 4.46E-3  |
| EP-m                 | kg N eq      | 9.83E-2  | 1.72E-2 | 9.68E-3 | 1.25E-1  | 1.30E-3  | 7.02E-3 | 1.08E-3  | -2.42E-2 | 1.10E-1  |
| EP-T                 | mol N eq     | 1.12E+0  | 1.90E-1 | 1.10E-1 | 1.42E+0  | 1.43E-2  | 7.94E-2 | 5.84E-3  | -2.70E-1 | 1.25E+0  |
| POCP                 | kg NMVOC eq  | 4.67E-1  | 5.32E-2 | 3.71E-2 | 5.57E-1  | 4.09E-3  | 2.14E-2 | 2.28E-3  | -8.52E-2 | 5.00E-1  |
| ADP-mm               | kg Sb eq     | 1.61E-3  | 1.77E-4 | 1.08E-3 | 2.86E-3  | 1.65E-5  | 1.47E-5 | 1.45E-6  | -7.14E-5 | 2.83E-3  |
| ADP-f                | MJ           | 4.46E+3  | 1.08E+2 | 8.56E+1 | 4.65E+3  | 9.78E+0  | 1.03E+1 | 4.40E+0  | -1.27E+3 | 3.41E+3  |
| WDP                  | m3 depriv.   | 9.68E+1  | 3.77E-1 | 3.09E+0 | 1.00E+2  | 3.00E-2  | 2.63E-1 | 2.09E-2  | -8.90E+0 | 9.17E+1  |
| PM                   | disease inc. | 4.64E-6  | 6.28E-7 | 5.50E-7 | 5.82E-6  | 5.75E-8  | 1.42E-7 | 3.02E-8  | -7.61E-7 | 5.29E-6  |
| IR                   | kBq U-235 eq | 3.85E+0  | 4.55E-1 | 7.73E-2 | 4.38E+0  | 4.27E-2  | 3.76E-2 | 2.05E-2  | -6.53E-1 | 3.83E+0  |
| ETP-fw               | CTUe         | 1.46E+3  | 9.54E+1 | 6.80E+2 | 2.24E+3  | 7.94E+0  | 4.39E+1 | 4.07E+0  | -4.53E+2 | 1.84E+3  |
| HTP-c                | CTUh         | 4.47E-8  | 3.20E-9 | 3.48E-8 | 8.27E-8  | 2.83E-10 | 1.53E-8 | 1.08E-10 | -1.13E-8 | 8.71E-8  |
| HTP-nc               | CTUh         | 1.02E-6  | 1.03E-7 | 8.76E-7 | 2.00E-6  | 9.47E-9  | 1.20E-7 | 2.51E-9  | -1.82E-7 | 1.95E-6  |
| SQP                  | Pt           | 1.34E+3  | 9.04E+1 | 1.27E+2 | 1.56E+3  | 8.37E+0  | 4.99E+0 | 1.13E+1  | -1.56E+3 | 1.93E+1  |
| Resource use         | Unit         | A1       | A2      | A3      | A1-A3    | C2       | C3      | C4       | D        | Total    |
| PERE                 | MJ           | 2.62E+2  | 3.21E-2 | 1.31E+3 | 1.57E+3  | 1.40E-1  | 4.75E-1 | 1.75E-1  | -2.56E+2 | 1.32E+3  |
| PERM                 | MJ           | 0        | 1.30E+0 | 0       | 1.30E+0  | 0        | 0       | 0        | 0        | 1.30E+0  |
| PERT                 | MJ           | 2.62E+2  | 1.33E+0 | 1.31E+3 | 1.57E+3  | 1.40E-1  | 4.75E-1 | 1.75E-1  | -2.56E+2 | 1.32E+3  |
| PENRE                | MJ           | 4.78E+3  | 5.26E+0 | 9.14E+1 | 4.88E+3  | 1.04E+1  | 1.10E+1 | 4.67E+0  | -1.40E+3 | 3.51E+3  |
| PENRM                | MJ           | 0        | 1.10E+2 | 0       | 1.10E+2  | 0        | 0       | 0        | 0        | 1.10E+2  |
| PENRT                | MJ           | 4.78E+3  | 1.15E+2 | 9.14E+1 | 4.99E+3  | 1.04E+1  | 1.10E+1 | 4.67E+0  | -1.40E+3 | 3.62E+3  |
| PET                  | MJ           | 5.05E+3  | 1.16E+2 | 1.40E+3 | 6.56E+3  | 1.05E+1  | 1.14E+1 | 4.84E+0  | -1.66E+3 | 4.93E+3  |
| SM                   | kg           | 0        | 0       | 0       | 0        | 0        | 0       | 0        | 0        | 0        |
| RSF                  | MJ           | 0        | 0       | 0       | 0        | 0        | 0       | 0        | 0        | 0        |
| NRSF                 | MJ           | 0        | 0       | 0       | 0        | 0        | 0       | 0        | 0        | 0        |
| FW                   | m3           | 1.64E+0  | 1.29E-2 | 8.61E-2 | 1.74E+0  | 1.11E-3  | 2.38E-2 | 5.44E-3  | -2.37E-1 | 1.54E+0  |

| Output flows and waste categories | Unit | A1      | A2      | A3      | A1-A3   | C2      | C3      | C4      | D        | Total    |
|-----------------------------------|------|---------|---------|---------|---------|---------|---------|---------|----------|----------|
| HWD                               | kg   | 9.44E-4 | 2.67E-4 | 2.09E-5 | 1.23E-3 | 2.50E-5 | 4.46E-5 | 5.29E-6 | -1.57E-3 | -2.61E-4 |
| NHWD                              | kg   | 1.04E+1 | 6.58E+0 | 3.95E-1 | 1.74E+1 | 6.06E-1 | 8.31E-1 | 1.94E+1 | -1.21E+0 | 3.70E+1  |
| RWD                               | kg   | 3.91E-3 | 7.14E-4 | 3.06E-5 | 4.65E-3 | 6.65E-5 | 4.81E-5 | 2.88E-5 | -7.87E-4 | 4.01E-3  |
| CRU                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        |
| MFR                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        |
| MER                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        |
| EE                                | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        |
| EET                               | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        |
| EEE                               | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        |



Ecochain Technologies BV  
H.J.E. Wenckebachweg 123, 1096 AM Amsterdam, The Netherlands  
<https://www.ecochain.com>  
+31 20 3035 777