

# Environmental Profile

This LCA is calculated according to: ISO 14044, ISO 14040 and EN 15804

Ecochain v3.5.80



Product: 3025877 - Gutter Bend 45° LGY 80 S/S  
 Unit: 1 Piece  
 Manufacturer: Wavin - FR - Varennes

LCA standard: EN15804+A2 (2019)  
 Standard database: Worldwide - Ecoinvent v 3.6 Cut-Off  
 Externally verified: Yes  
 Issue date: 24-11-2022  
 End of validity: 24-11-2027  
 Verifier: Martijn van Hövell - SGS Search



The Wavin range of PVC pipes and fittings to be glued covers all the usual diameters and allows you to create networks that are 100% compatible, homogeneous and meet the requirements of the French market.

This LCA was evaluated according to EN15804+A2. It was concluded that the LCA complies with this standard.

The LCA background information and project dossier have been registered in the online Ecochain application in the account Wavin - FR - Varennes (2020). (☑ = module declared, MND = module not declared).

| A1 | A2 | A3 | A4  | A5  | B1  | B2  | B3  | B4  | B5  | B6  | B7  | C1  | C2 | C3 | C4 | D |
|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|----|----|---|
| ☑  | ☑  | ☑  | MND | ☑  | ☑  | ☑  | ☑ |

## Product stage

A1 Raw material supply A2 Transport A3 Manufacturing

## Construction process stage

A4 Transport gate to site  
 A5 Assembly / Construction installation process

## Use stage

B1 Use B2 Maintenance B3 Repair B4 Replacement B5 Refurbishment  
 B6 Operational energy use B7 Operational water use

## End-of-Life stage

C1 De-construction demolition C2 Transport C3 Waste processing  
 C4 Disposal

## Benefits and loads beyond the system boundaries

D Reuse- Recovery- Recycling- potential

## Environmental impacts and parameters

**GWP-total** = EF EN15804+A2 Climate Change [kg CO2 eq]; **GWP-f** = EF Climate change - Fossil [kg CO2 eq]; **GWP-b** = EF EN15804+A2 Climate Change - Biogenic [kg CO2 eq]; **GWP-luluc** = EF EN15804+A2 Climate Change - Land use and LU change [kg CO2 eq]; **ODP** = EF Ozone depletion [kg CFC11 eq]; **AP** = EF Acidification [mol H+ eq]; **EP-fw** = EF Eutrophication, freshwater [kg P eq]; **EP-m** = EF Eutrophication, marine [kg N eq]; **EP-T** = EF Eutrophication, terrestrial [mol N eq]; **POCP** = EF Photochemical ozone formation [kg NMVOC eq]; **ADP-mm** = EF Resource use, minerals and metals [kg Sb eq]; **ADP-f** = EF Resource use, fossils [MJ]; **WDP** = EF Water use [m3 depriv.]; **PM** = EF Particulate matter [disease inc.]; **IR** = EF Ionising radiation [kBq U-235 eq]; **ETP-fw** = EF Ecotoxicity, freshwater [CTUe]; **HTP-c** = EF Human toxicity, cancer [CTUh]; **HTP-nc** = EF Human toxicity, non-cancer [CTUh]; **SQP** = EF Land use [Pt]; **PERE** = Use of renewable primary energy excluding renewable primary energy resources used as raw materials [MJ]; **PERM** = Use of renewable primary energy resources used as raw materials [MJ]; **PERT** = Total use of renewable primary energy resources [MJ]; **PENRE** = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials [MJ]; **PENRM** = Use of non-renewable primary energy resources used as raw materials [MJ]; **PENRT** = Total use of non-renewable primary energy resources [MJ]; **PET** = Total energy [MJ]; **SM** = Use of secondary material [kg]; **RSF** = Use of renewable secondary fuels [MJ]; **NRSF** = Use of non-renewable secondary fuels [MJ]; **FW** = Use of net fresh water [m3]; **HWD** = Hazardous waste disposed [kg]; **NHWD** = Non-hazardous waste disposed [kg]; **RWD** = Radioactive waste disposed [kg]; **CRU** = Components for re-use [kg]; **MFR** = Materials for recycling [kg]; **MER** = Materials for energy recovery [kg]; **EE** = Exported energy [MJ]; **EET** = Exported energy thermic [MJ]; **EEE** = Exported energy electric [MJ]

## Statement of Confidentiality

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# Results

| Environmental impact | Unit         | A1       | A2       | A3       | A1-A3    | C2       | C3       | C4       | D         | Total    |
|----------------------|--------------|----------|----------|----------|----------|----------|----------|----------|-----------|----------|
| GWP-total            | kg CO2 eq    | 2.91E-1  | 1.07E-2  | 1.45E-2  | 3.17E-1  | 3.95E-3  | 1.99E-1  | 1.25E-3  | -1.55E-1  | 3.66E-1  |
| GWP-f                | kg CO2 eq    | 3.56E-1  | 1.07E-2  | 1.12E-2  | 3.78E-1  | 3.95E-3  | 1.13E-1  | 1.25E-3  | -1.94E-1  | 3.02E-1  |
| GWP-b                | kg CO2 eq    | -6.51E-2 | 6.50E-6  | 3.33E-3  | -6.17E-2 | 2.40E-6  | 8.61E-2  | 1.54E-6  | 3.92E-2   | 6.36E-2  |
| GWP-luluc            | kg CO2 eq    | 5.43E-4  | 3.79E-6  | 1.38E-5  | 5.60E-4  | 1.40E-6  | 4.88E-5  | 3.41E-8  | -4.20E-4  | 1.91E-4  |
| ODP                  | kg CFC11 eq  | 1.65E-7  | 2.47E-9  | 1.49E-9  | 1.69E-7  | 9.10E-10 | 1.35E-8  | 4.64E-11 | -8.67E-8  | 9.69E-8  |
| AP                   | mol H+ eq    | 2.10E-3  | 6.09E-5  | 7.60E-5  | 2.24E-3  | 2.25E-5  | 2.42E-4  | 1.13E-6  | -8.71E-4  | 1.63E-3  |
| EP-fw                | kg P eq      | 1.80E-5  | 8.80E-8  | 2.72E-7  | 1.83E-5  | 3.25E-8  | 1.63E-6  | 1.52E-9  | -9.98E-6  | 1.00E-5  |
| EP-m                 | kg N eq      | 3.51E-4  | 2.18E-5  | 2.14E-5  | 3.95E-4  | 8.05E-6  | 6.15E-5  | 6.82E-7  | -1.68E-4  | 2.97E-4  |
| EP-T                 | mol N eq     | 3.75E-3  | 2.40E-4  | 2.73E-4  | 4.26E-3  | 8.87E-5  | 6.77E-4  | 4.51E-6  | -1.84E-3  | 3.19E-3  |
| POCP                 | kg NMVOC eq  | 1.17E-3  | 6.87E-5  | 6.33E-5  | 1.30E-3  | 2.54E-5  | 2.03E-4  | 1.55E-6  | -5.91E-4  | 9.42E-4  |
| ADP-mm               | kg Sb eq     | 3.94E-4  | 2.77E-7  | 2.92E-7  | 3.94E-4  | 1.02E-7  | 9.59E-7  | 1.15E-9  | -3.79E-6  | 3.92E-4  |
| ADP-f                | MJ           | 8.18E+0  | 1.64E-1  | 1.54E-1  | 8.50E+0  | 6.06E-2  | 6.45E-1  | 3.39E-3  | -4.50E+0  | 4.71E+0  |
| WDP                  | m3 depriv.   | 5.25E-1  | 5.04E-4  | 2.88E-1  | 8.14E-1  | 1.86E-4  | 2.41E-2  | 2.79E-5  | -2.97E-1  | 5.41E-1  |
| PM                   | disease inc. | 1.49E-8  | 9.66E-10 | 1.07E-9  | 1.70E-8  | 3.56E-10 | 3.06E-9  | 2.33E-11 | -8.95E-9  | 1.15E-8  |
| IR                   | kBq U-235 eq | 1.98E-2  | 7.18E-4  | 4.19E-4  | 2.09E-2  | 2.65E-4  | 2.30E-3  | 1.55E-5  | -1.06E-2  | 1.29E-2  |
| ETP-fw               | CTUe         | 1.41E+1  | 1.33E-1  | 1.80E-1  | 1.44E+1  | 4.92E-2  | 4.67E+0  | 5.08E-2  | -5.60E+0  | 1.36E+1  |
| HTP-c                | CTUh         | 3.80E-10 | 4.75E-12 | 1.24E-11 | 3.97E-10 | 1.75E-12 | 7.73E-11 | 9.71E-14 | -1.35E-10 | 3.41E-10 |
| HTP-nc               | CTUh         | 1.00E-8  | 1.59E-10 | 3.43E-10 | 1.05E-8  | 5.87E-11 | 1.69E-9  | 9.84E-12 | -4.01E-9  | 8.27E-9  |
| SQP                  | Pt           | 8.54E+0  | 1.40E-1  | 1.16E+0  | 9.84E+0  | 5.19E-2  | 3.99E-1  | 8.64E-3  | -1.25E+1  | -2.16E+0 |
| Resource use         | Unit         | A1       | A2       | A3       | A1-A3    | C2       | C3       | C4       | D         | Total    |
| PERE                 | MJ           | 1.57E+0  | 2.36E-3  | 2.95E-1  | 1.87E+0  | 8.70E-4  | 4.48E-2  | 1.22E-4  | -2.20E+0  | -2.87E-1 |
| PERM                 | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| PERT                 | MJ           | 1.57E+0  | 2.36E-3  | 2.95E-1  | 1.87E+0  | 8.70E-4  | 4.48E-2  | 1.22E-4  | -2.20E+0  | -2.87E-1 |
| PENRE                | MJ           | 8.78E+0  | 1.74E-1  | 1.66E-1  | 9.12E+0  | 6.43E-2  | 6.86E-1  | 3.60E-3  | -4.84E+0  | 5.03E+0  |
| PENRM                | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| PENRT                | MJ           | 8.78E+0  | 1.74E-1  | 1.66E-1  | 9.12E+0  | 6.43E-2  | 6.86E-1  | 3.60E-3  | -4.84E+0  | 5.03E+0  |
| PET                  | MJ           | 1.04E+1  | 1.77E-1  | 4.61E-1  | 1.10E+1  | 6.52E-2  | 7.31E-1  | 3.72E-3  | -7.04E+0  | 4.75E+0  |
| SM                   | kg           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| RSF                  | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| NRSF                 | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| FW                   | m3           | 6.69E-3  | 1.86E-5  | 6.76E-3  | 1.35E-2  | 6.86E-6  | 6.66E-4  | 4.13E-6  | -4.06E-3  | 1.01E-2  |

| Output flows and waste categories | Unit | A1      | A2      | A3      | A1-A3   | C2      | C3      | C4      | D        | Total   |
|-----------------------------------|------|---------|---------|---------|---------|---------|---------|---------|----------|---------|
| HWD                               | kg   | 5.60E-5 | 4.20E-7 | 2.11E-7 | 5.67E-5 | 1.55E-7 | 1.09E-6 | 4.18E-9 | -4.18E-6 | 5.37E-5 |
| NHWD                              | kg   | 5.72E-2 | 1.02E-2 | 1.55E-3 | 6.89E-2 | 3.76E-3 | 2.40E-2 | 1.50E-2 | -1.85E-2 | 9.32E-2 |
| RWD                               | kg   | 1.77E-5 | 1.12E-6 | 4.26E-7 | 1.92E-5 | 4.12E-7 | 2.53E-6 | 2.20E-8 | -9.62E-6 | 1.26E-5 |
| CRU                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| MFR                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| MER                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| EE                                | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| EET                               | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| EEE                               | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |



Ecochain Technologies BV  
H.J.E. Wenckebachweg 123, 1096 AM Amsterdam, The Netherlands  
<https://www.ecochain.com>  
+31 20 3035 777