

# Environmental Profile

This LCA is calculated according to: ISO 14044, ISO 14040 and EN 15804

Ecochain v3.5.80



Product: 3059933 - PP-R Pipe GY 32x4,4 PN16 L=4 Wood.Crate  
Unit: 1 piece  
Manufacturer: Wavin - CZ - Horni Pocernice  
Location: Czechia  
Address: Do Čertous 2659  
193 00 Horní Počernice  
Czech Republic

LCA standard: EN15804+A2 (2019)  
Standard database: Worldwide - Ecoinvent v 3.6 Cut-Off  
Externally verified: Yes  
Issue date: 04-10-2022  
End of validity: 04-10-2027  
Verifier: Martijn van Hövell - SGS Search



Use the Ekoplastik System when you prefer an all-plastic welded system or when you need pipes with larger diameters. The Ekoplastik system offers a maximum pipe diameter of 250 mm. Join pipes and fittings using a homogenous weld for secure and permanent connections.

This LCA was evaluated according to EN15804+A2. It was concluded that the LCA complies with this standard.

The LCA background information and project dossier have been registered in the online Ecochain application in the account Wavin - CZ - Horni Pocernice (2020). (☑ = module declared, MND = module not declared).

| A1                                                                           | A2 | A3 | A4  | A5  | B1                                                                                                                    | B2  | B3  | B4  | B5  | B6  | B7  | C1                                                                            | C2 | C3 | C4 | D |
|------------------------------------------------------------------------------|----|----|-----|-----|-----------------------------------------------------------------------------------------------------------------------|-----|-----|-----|-----|-----|-----|-------------------------------------------------------------------------------|----|----|----|---|
| ☑                                                                            | ☑  | ☑  | MND | MND | MND                                                                                                                   | MND | MND | MND | MND | MND | MND | MND                                                                           | ☑  | ☑  | ☑  | ☑ |
| Product stage                                                                |    |    |     |     | Use stage                                                                                                             |     |     |     |     |     |     | End-of-Life stage                                                             |    |    |    |   |
| A1 Raw material supply A2 Transport A3 Manufacturing                         |    |    |     |     | B1 Use B2 Maintenance B3 Repair B4 Replacement B5 Refurbishment<br>B6 Operational energy use B7 Operational water use |     |     |     |     |     |     | C1 De-construction demolition C2 Transport C3 Waste processing<br>C4 Disposal |    |    |    |   |
| Construction process stage                                                   |    |    |     |     |                                                                                                                       |     |     |     |     |     |     | Benefits and loads beyond the system boundaries                               |    |    |    |   |
| A4 Transport gate to site<br>A5 Assembly / Construction installation process |    |    |     |     |                                                                                                                       |     |     |     |     |     |     | D Reuse- Recovery- Recycling- potential                                       |    |    |    |   |

### Environmental impacts and parameters

**GWP-total** = EF EN15804+A2 Climate Change [kg CO2 eq]; **GWP-f** = EF Climate change - Fossil [kg CO2 eq]; **GWP-b** = EF EN15804+A2 Climate Change - Biogenic [kg CO2 eq]; **GWP-luluc** = EF EN15804+A2 Climate Change - Land use and LU change [kg CO2 eq]; **ODP** = EF Ozone depletion [kg CFC11 eq]; **AP** = EF Acidification [mol H+ eq]; **EP-fw** = EF Eutrophication, freshwater [kg P eq]; **EP-m** = EF Eutrophication, marine [kg N eq]; **EP-T** = EF Eutrophication, terrestrial [mol N eq]; **POCP** = EF Photochemical ozone formation [kg NMVOC eq]; **ADP-mm** = EF Resource use, minerals and metals [kg Sb eq]; **ADP-f** = EF Resource use, fossils [MJ]; **WDP** = EF Water use [m3 depriv.]; **PM** = EF Particulate matter [disease inc.]; **IR** = EF Ionising radiation [kBq U-235 eq]; **ETP-fw** = EF Ecotoxicity, freshwater [CTUe]; **HTP-c** = EF Human toxicity, cancer [CTUh]; **HTP-nc** = EF Human toxicity, non-cancer [CTUh]; **SQP** = EF Land use [Pt]; **PERE** = Use of renewable primary energy excluding renewable primary energy resources used as raw materials [MJ]; **PERM** = Use of renewable primary energy resources used as raw materials [MJ]; **PERT** = Total use of renewable primary energy resources [MJ]; **PENRE** = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials [MJ]; **PENRM** = Use of non-renewable primary energy resources used as raw materials [MJ]; **PENRT** = Total use of non-renewable primary energy resources [MJ]; **PET** = Total energy [MJ]; **SM** = Use of secondary material [kg]; **RSF** = Use of renewable secondary fuels [MJ]; **NRSF** = Use of non-renewable secondary fuels [MJ]; **FW** = Use of net fresh water [m3]; **HWD** = Hazardous waste disposed [kg]; **NHWD** = Non-hazardous waste disposed [kg]; **RWD** = Radioactive waste disposed [kg]; **CRU** = Components for re-use [kg]; **MFR** = Materials for recycling [kg]; **MER** = Materials for energy recovery [kg]; **EE** = Exported energy [MJ]; **EET** = Exported energy thermic [MJ]; **EEE** = Exported energy electric [MJ]

### Statement of Confidentiality

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# Results

| Environmental impact | Unit         | A1       | A2       | A3       | A1-A3    | C2       | C3       | C4       | D         | Total   |
|----------------------|--------------|----------|----------|----------|----------|----------|----------|----------|-----------|---------|
| GWP-total            | kg CO2 eq    | 2.85E+0  | 3.40E-1  | 4.77E-2  | 3.24E+0  | 3.98E-2  | 1.50E+0  | 1.87E-2  | -1.91E+0  | 2.89E+0 |
| GWP-f                | kg CO2 eq    | 3.14E+0  | 3.40E-1  | 3.88E-2  | 3.52E+0  | 3.98E-2  | 1.20E+0  | 1.87E-2  | -1.91E+0  | 2.87E+0 |
| GWP-b                | kg CO2 eq    | -2.90E-1 | 1.95E-4  | 8.15E-3  | -2.81E-1 | 2.42E-5  | 3.01E-1  | 1.63E-5  | -6.48E-3  | 1.28E-2 |
| GWP-luluc            | kg CO2 eq    | 1.01E-3  | 1.24E-4  | 7.80E-4  | 1.92E-3  | 1.41E-5  | 2.24E-4  | 3.23E-7  | -5.02E-4  | 1.65E-3 |
| ODP                  | kg CFC11 eq  | 6.42E-8  | 7.79E-8  | 4.86E-8  | 1.91E-7  | 9.17E-9  | 2.95E-8  | 4.70E-10 | -7.55E-8  | 1.54E-7 |
| AP                   | mol H+ eq    | 1.15E-2  | 2.30E-3  | 4.28E-4  | 1.42E-2  | 2.27E-4  | 1.24E-3  | 1.12E-5  | -5.47E-3  | 1.02E-2 |
| EP-fw                | kg P eq      | 4.90E-5  | 2.74E-6  | 1.94E-6  | 5.37E-5  | 3.27E-7  | 6.48E-6  | 1.48E-8  | -2.23E-5  | 3.82E-5 |
| EP-m                 | kg N eq      | 1.93E-3  | 7.74E-4  | 8.27E-5  | 2.79E-3  | 8.11E-5  | 3.62E-4  | 7.28E-6  | -9.94E-4  | 2.24E-3 |
| EP-T                 | mol N eq     | 2.20E-2  | 8.54E-3  | 9.69E-4  | 3.15E-2  | 8.93E-4  | 3.99E-3  | 4.56E-5  | -1.11E-2  | 2.54E-2 |
| POCP                 | kg NMVOC eq  | 9.93E-3  | 2.41E-3  | 2.14E-4  | 1.26E-2  | 2.55E-4  | 1.26E-3  | 1.71E-5  | -5.01E-3  | 9.07E-3 |
| ADP-mm               | kg Sb eq     | 5.36E-5  | 8.53E-6  | 3.76E-6  | 6.58E-5  | 1.03E-6  | 4.88E-6  | 1.14E-8  | -1.29E-5  | 5.88E-5 |
| ADP-f                | MJ           | 1.10E+2  | 5.18E+0  | 1.25E+1  | 1.27E+2  | 6.11E-1  | 3.91E+0  | 3.44E-2  | -5.93E+1  | 7.26E+1 |
| WDP                  | m3 depriv.   | 2.19E+0  | 1.56E-2  | 1.99E-1  | 2.41E+0  | 1.87E-3  | 7.62E-2  | 1.87E-4  | -1.02E+0  | 1.46E+0 |
| PM                   | disease inc. | 1.04E-7  | 2.99E-8  | 3.15E-9  | 1.37E-7  | 3.59E-9  | 2.03E-8  | 2.36E-10 | -4.88E-8  | 1.12E-7 |
| IR                   | kBq U-235 eq | 5.91E-2  | 2.26E-2  | 1.48E-1  | 2.29E-1  | 2.67E-3  | 1.18E-2  | 1.59E-4  | -2.91E-2  | 2.15E-1 |
| ETP-fw               | CTUe         | 1.87E+1  | 4.17E+0  | 4.27E+0  | 2.71E+1  | 4.96E-1  | 4.41E+0  | 2.88E-2  | -8.39E+0  | 2.37E+1 |
| HTP-c                | CTUh         | 8.91E-10 | 1.52E-10 | 8.11E-11 | 1.12E-9  | 1.76E-11 | 5.46E-10 | 8.50E-13 | -4.17E-10 | 1.27E-9 |
| HTP-nc               | CTUh         | 2.17E-8  | 4.93E-9  | 2.77E-9  | 2.94E-8  | 5.91E-10 | 6.61E-9  | 1.86E-11 | -9.65E-9  | 2.69E-8 |
| SQP                  | Pt           | 2.96E+1  | 4.31E+0  | 3.41E+0  | 3.73E+1  | 5.22E-1  | 3.12E+0  | 8.81E-2  | -2.28E+1  | 1.83E+1 |
| Resource use         | Unit         | A1       | A2       | A3       | A1-A3    | C2       | C3       | C4       | D         | Total   |
| PERE                 | MJ           | 5.27E+0  | 7.29E-2  | 1.78E+0  | 7.12E+0  | 8.76E-3  | 1.92E-1  | 1.32E-3  | -3.90E+0  | 3.43E+0 |
| PERM                 | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0       |
| PERT                 | MJ           | 5.27E+0  | 7.29E-2  | 1.78E+0  | 7.12E+0  | 8.76E-3  | 1.92E-1  | 1.32E-3  | -3.90E+0  | 3.43E+0 |
| PENRE                | MJ           | 1.18E+2  | 5.50E+0  | 1.25E+1  | 1.36E+2  | 6.48E-1  | 4.16E+0  | 3.65E-2  | -6.39E+1  | 7.67E+1 |
| PENRM                | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0       |
| PENRT                | MJ           | 1.18E+2  | 5.50E+0  | 1.25E+1  | 1.36E+2  | 6.48E-1  | 4.16E+0  | 3.65E-2  | -6.39E+1  | 7.67E+1 |
| PET                  | MJ           | 1.23E+2  | 5.57E+0  | 1.43E+1  | 1.43E+2  | 6.57E-1  | 4.36E+0  | 3.78E-2  | -6.78E+1  | 8.01E+1 |
| SM                   | kg           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0       |
| RSF                  | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0       |
| NRSF                 | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0       |
| FW                   | m3           | 3.36E-2  | 5.75E-4  | 6.57E-3  | 4.08E-2  | 6.91E-5  | 2.26E-3  | 4.23E-5  | -1.55E-2  | 2.77E-2 |

| Output flows and waste categories | Unit | A1      | A2      | A3      | A1-A3   | C2      | C3      | C4      | D        | Total   |
|-----------------------------------|------|---------|---------|---------|---------|---------|---------|---------|----------|---------|
| HWD                               | kg   | 1.68E-5 | 1.30E-5 | 1.02E-7 | 2.98E-5 | 1.56E-6 | 6.38E-6 | 4.15E-8 | -1.55E-5 | 2.23E-5 |
| NHWD                              | kg   | 1.49E-1 | 3.11E-1 | 5.79E-4 | 4.60E-1 | 3.78E-2 | 1.94E-1 | 1.51E-1 | -5.67E-2 | 7.87E-1 |
| RWD                               | kg   | 5.19E-5 | 3.53E-5 | 1.39E-7 | 8.73E-5 | 4.15E-6 | 1.50E-5 | 2.24E-7 | -2.68E-5 | 7.99E-5 |
| CRU                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| MFR                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| MER                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| EE                                | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| EET                               | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| EEE                               | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |



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