

Trade Price List 1st April 2023 Revision 3

Clay Drainage

A Comprehensive Range
of Drainage Products

Hepworth

Fired to Perfection

CLAY



Naturally the strongest choice.

Powerful reasons for using clay.

For a genuine 'fit and forget' high performance, drainage solution, Hepworth Clay is unbeatable. 100% natural and fired to perfection.

Sourced from our own quarries here in the UK, Hepworth Clay's strength is verified at the factory then delivered to site, enabling clay pipes to be installed shallow or deep and with recycled aggregates. You'd need a strong reason not to install it.

For more information go online or call the number below.

0800 038 0088

www.hepworthclay.co.uk



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Introduction to

Hepworth Clay

Vitrified clay is a well-established material for use in below-ground drainage systems. The inherent strength and durability of clay provide benefits to installers, specifiers and users:

Installation

- Reduced, recycled or re-used material can be used instead of primary aggregates, lowering total installation costs.
- This is achieved by reducing material costs and transport costs of both aggregate to site and trench material from site.
- The amount of as-dug material used will depend on site ground conditions, but the more used, the greater the saving and the lower the environmental impact too.

In use

- A Hepworth Clay Drainage system will withstand high water pressure jetting – see opposite for details – so that more blockages are cleared first time.
- Clay pipes are chemically inert and are unaffected by any effluent acceptable in an adopted sewer or by virtually all aggressive ground conditions, making it a perfect material for brownfield situations.
A choice of sealing rings is available.
- Clay pipes have a life expectancy of over 100 years.

Hepworth Clay from Wavin is the No. 1 clay drainage brand in the UK, with a reputation second to none for product quality, technical ability and customer service.

Hepworth Clay offers a comprehensive range of drainage products suitable for foul and surface water drainage in adoptable, industrial, commercial and highway drainage applications.

Scan this QR code with your smartphone to visit the website.



Email: hepworth.clay@wavin.com
Web: www.hepworthclay.co.uk

Key to abbreviations



Kitemark



Lifetime Jetting Guarantee



CE Mark

Important Notes

Products marked with a Kitemark  have been tested and awarded the Kitemark.

Please refer to page 51 for Acceptance information.

Product photos are for example only and not representative of every fitting size.

Lifetime Jetting Guarantee

The drainage products* identified in this price list are guaranteed for the system lifetime against penetration of the pipe wall caused by the following jetting criteria:

- High pressure water jet used at a pressure of up to 7,500 psi (517 bar).
- At a flow rate not exceeding 20 gallons per minute (1.5 litres per second).
- Held immobile for a constant period of not more than 5 minutes.



* When laid in accordance with our instructions and the requirements of the codes of practice and guides relevant to their use.

'How to' Videos

To support the Hepworth Clay brand we have a series of 'How to' videos to help with handling, installation and air testing.

They can be viewed at [youtube.com/WavinUK](https://www.youtube.com/WavinUK) – select the Hepworth Clay playlist.



Technical Tools

Register on myportal.wavin.co.uk for access to great tools to help you get the job done faster and with assured accuracy. Includes Inspection Chamber Selector and Hydraulic Calculator.

Premier and Premier Plus Stock Profile

SuperSleve HouseDrain 100mm

Target market and primary users – small, medium and general builder.

Application – plain ended system with push-fit flexible couplings for use in adoptable, housing, commercial, industrial and highway drainage.

General comments – profile sufficient for 2 or 3 plots of domestic drainage for typical 3 bed detached houses and adoptable drainage.

Cat no	Description	£ Date 1-4-23	Stock Profile Qty	£ List Total	£ Net Total	Pack Qty
SP1	Pipe 100mm x 1.6m	37.80	102	3855.60	1908.52	102
SC1/1	Coupling	16.12	150	2418.00	1196.91	25
SBR1	Rest Bend – Plain Ended	52.25	3	156.75	77.59	1
SB1/1	90° Bend – Plain Ended	29.50	7	206.50	102.22	1
SB2/1	45° Bend – Plain Ended	29.50	15	442.50	219.04	1
SB3/1	30° Bend – Plain Ended	29.50	10	295.00	146.03	1
SB4/1	15° Bend – Plain Ended	29.50	10	295.00	146.03	1
SJ1/1	45° Oblique Junction – Plain Ended	63.76	6	382.56	189.37	1
SJ2/1	90° Curved Square Junction – PE	63.76	4	255.04	126.24	1
SDT2/1	Taper Pipe – Single Socket	92.09	1	92.09	45.58	1
SG2/1	Square Gully	180.39	1	180.39	89.29	1
SJS1/1	Oblique Saddle – Small	62.58	1	62.58	30.98	1
SJS4/1	Square Saddle – Small	62.58	2	125.16	61.95	1
SS1/1	Stopper	31.30	5	156.50	77.47	25
SA3/1	Adaptor Coupling to HepSleve	17.83	1	17.83	8.83	25
SA9	SuperSleve Adaptor to soil pipe	48.70	10	487.00	241.07	25
List Price Total				9428.50		
Discount %				50.50		
Net Price Total					4667.11	

Please Note: The suggested order detailed above is provided by Wavin purely as a recommendation.

The above profile may be subject to regional variation.

Larger pack sizes are available please refer to page 49 & 50 of the current trade price list.

For comprehensive range and price details please refer to the appropriate product section within this publication.

Important Note: The above profile is available from all Premier stockists.

Please see our web site for a full list of Premier Scheme stockists.

Find your nearest Hepworth Clay Premier Scheme Stockist with any web enabled device, simply type in your town or post code and press enter.

stockist.wavin.co.uk

Premier Plus Stock Profile

SuperSleve 150mm

Target market and primary users – medium / general builder and civils contractor.

Application – plain ended system with push-fit flexible couplings for use in adoptable, housing, commercial, industrial and highway drainage.

General comments – profile sufficient for a small civils project in 150mm diameter.

Cat no	Description	£ Date 1-4-23	Stock Profile Qty	£ List Total	£ Net Total	Pack Qty
SP2	Pipe 150mm x 1.75m	76.45	55	4204.75	2648.99	55
SC1/2	Coupling	28.28	100	2828.00	1781.64	25
SB1/2	90° Bend – Plain Ended	58.64	5	293.20	184.72	1
SB2/2	45° Bend – Plain Ended	58.64	10	586.40	369.43	1
SB3/2	30° Bend – Plain Ended	58.64	10	586.40	369.43	1
SB4/2	15° Bend – Plain Ended	58.64	5	293.20	184.72	1
SJ1/2	45° Oblique Junc. 150x100 – PE	78.46	5	392.30	247.15	1
SJ1/3	45° Oblique Junc. 150x150 – PE	86.16	2	172.32	108.56	1
SJ2/2	90° Curved Sq. Junc. 150x100 – PE	78.46	2	156.92	98.86	1
SJ2/3	90° Curved Sq. Junc. 150x150 – PE	86.16	5	430.80	271.40	1
ST2/1	Taper Pipe 100-150	72.58	5	362.90	228.63	1
SA10	SuperSleve Adaptor to soil pipe	68.81	10	688.10	433.50	30
SS1/2	Stopper	42.30	5	211.50	133.25	55
List Price Total				11206.79		
Discount %				37.0		
Net Price Total					7060.28	

SuperSleve 225mm

Target market and primary users – large builder and civils.

Application – plain ended and socketed (with factory fitted couplings) system for use in adoptable, housing, commercial, industrial and highway drainage.

General comments – profile sufficient for a small civils project in 225mm diameter.

Cat no	Description	£ Date 1-4-23	Stock Profile Qty	£ List Total	£ Net Total	Pack Qty
SP4S	Pipe 225mm x 2m	282.39	12	3388.68	2134.87	24
SP060/5S	Pipe 225mm x 0.6m	126.39	2	252.78	159.25	1
SC1/5	Spare Couplings	54.23	10	542.30	341.65	4
List Price Total				4183.76		
Discount %				37.0		
Net Price Total					2635.77	

Please Note:

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Larger pack sizes are available please refer to page 49 & 50 of the current trade price list.

Suggested Clay Civils Stock Profile

Socketed Clay Channels 100-225mm

Target market and primary users – small / medium / general builder and civils contractor.

Application – socketed channel system for use in manholes on commercial, industrial and adoptable drainage including gullies.

General comments – profile sufficient for a small civils project in 100, 150, 225mm diameters.

Cat no	Description	£ Date 1-4-23	Stock Profile Qty	£ List Total	£ Net Total	Pack Qty
100mm Socketed Channels						
CP4/1	Channel Pipe 100mm x 0.9m	26.71	2	53.42	33.65	1
CB3/1L	30° Bend Left Hand	30.05	1	30.05	18.93	1
CB3/1R	30° Bend Right Hand	30.05	1	30.05	18.93	1
CB2/1L	45° Bend Left Hand	30.05	1	30.05	18.93	1
CB2/1R	45° Bend Right Hand	30.05	1	30.05	18.93	1
CJ1/1L	45° Oblique Junction Left Hand	56.74	1	56.74	35.75	1
CJ1/1R	45° Oblique Junction Right Hand	56.74	1	56.74	35.75	1
150mm Socketed Channels						
CP4/2	Channel Pipe 150mm x 0.9m	44.43	2	88.86	55.98	1
CB3/2L	30° Bend Left Hand	47.39	1	47.39	29.86	1
CB3/2R	30° Bend Right Hand	47.39	1	47.39	29.86	1
CB2/2L	45° Bend Left Hand	47.39	1	47.39	29.86	1
CB2/2R	45° Bend Right Hand	47.39	1	47.39	29.86	1
CT2/1	Enlarger 100x150	124.82	1	124.82	78.64	1
225mm Socketed Channels						
CP4/3	Channel Pipe 225mm x 0.9m	99.73	2	199.46	125.66	1
List Price Total				889.80		
Discount %				37.0		
Net Price Total					560.59	

Please Note: The suggested order detailed above is provided by Wavin purely as a recommendation.

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Larger pack sizes are available please refer to page 49 & 50 of the current trade price list.

Suggested Clay Civils Stock Profile

Clayware Accessories

Cat no	Description	£ Date 1-4-23	Stock Profile Qty	£ List Total	£ Net Total	Pack Qty
SL1	Lubricant – 1 Kilo Tub	23.34	3	70.02	44.11	12
SL2	Lubricant – 2.5 Kilo Tub	57.88	3	173.64	109.39	6
List Price Total				243.66		
Discount %				37.0		
Net Price Total				153.51		

Inspection Chambers 100 and 150mm

Target market and primary users – housebuilders and small, medium and general builder.

Application – an inspection chamber system for use in housing, commercial, industrial drainage.

General comments – profile sufficient for 2 or 3 plots of domestic drainage for typical 3 bed detached houses or small construction project.

Cat no	Description	£ Date 1-4-23	Stock Profile Qty	£ List Total	£ Net Total	Pack Qty
SPIC1/1	PPIC 940mm deep – 5 Inlets	763.57	2	1527.14	503.19	8
SPIC1/2	PPIC 1030mm deep – mixed base	808.52	1	808.52	266.41	8
SPIC4	PPIC 175mm Raising Piece	103.10	3	309.30	101.91	1
SPIC5	PPIC Sealing Ring	35.54	3	106.62	35.13	1
SPIC6/1	PPIC Base Unit – 5 Inlets	336.83	1	336.83	110.99	1
SPIC6/2	PPIC Mixed Base Unit – 5 Inlets	492.01	1	492.01	162.12	1
List Price Total				3580.42		
Discount %				67.05		
Net Price Total				1179.75		

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Larger pack sizes are available please refer to page 49 & 50 of the current trade price list.

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SuperSleve HouseDrain










	Description	Nom dia mm	Cat no	Price £ per piece
	Pipe			per pipe
	Plain Ended – 100mm x 1.6m ▽CE▽	100	SP1	37.80
	Rocker 0.6m ▽CE	100	SP060/1	18.59
	Couplings			
	Couplings (polypropylene) With EPDM sealing rings ▽CE	100	SC1/1	16.12
	With Nitrile sealing rings ▽CE	100	SC3/1	25.70
	Fittings			
	90° Bend Plain Ended ▽CE	100	SB1/1	29.50
	45° Bend Plain Ended ▽CE	100	SB2/1	29.50
	30° Bend Plain Ended ▽CE	100	SB3/1	29.50
	15° Bend Plain Ended ▽CE	100	SB4/1	29.50
	Flexible Bend (0-25°) Single Socket	100	SFB1/1	72.79
	45° Oblique Junction Plain Ended 100mm x 100mm ▽CE	100	SJ1/1	63.76
	90° Curved Square Junction Plain Ended 100mm x 100mm ▽CE	100	SJ2/1	63.76
	Oblique Saddle Small – for pipes up to and including 300mm diameter ▽CE	100	SJS1/1	62.58
	Large – for pipes larger than 300mm diameter ▽CE	100	SJS2/1	62.58

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SuperSleve HouseDrain

	Description	Nom dia mm	Cat no	Price £ per piece
	Square Saddle Small – for pipes up to and including 300mm diameter ▽CE	100	SJS4/1	62.58
	Square Saddle Large – for pipes larger than 300mm diameter ▽CE	100	SJS5/1	62.58
	Rest Bend Plain Ended ▽CE	100	SBR1	52.25
	Telescopic CE	100	SBRT1	382.04
	Taper Pipe 100mm to 150mm ▽CE	100	ST2/1*	72.58
	Socket Adaptor for connection to traditional pipes and fittings ▽CE	100	SA1/1	38.56
Traps, Gullies				
	Low Back P-Trap Plain Ended ▽CE	100	SG1/1	63.76
	Inlet Gully ▽CE	100	SDG3/1	258.58
	Inlet Gully, with back inlet + horizontal back inlet ▽CE	100	SDG3/2	278.67















* PG2 discount applies

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SuperSleve HouseDrain




















	Description	Nom dia mm	Cat no	Price £ per piece
Spare Accessories				
	Grid and vertical back inlet insert only		SDG10	62.58
	Hopper c/w grid		SDG2/6	87.86
	Cover Plate		SDG2/4	44.67
	Metal Grid		SDG2/5	53.57
	Dip Tube Trap	100	SDC6	33.63
	Paved Area Gully Supplied complete with grid and frame ♻️ CE	100	SDG2/1	213.40
	Paved Area Gully, with back inlet Supplied complete with grid and frame + horizontal back inlet ♻️ CE	100	SDG2/3	224.36
	Top Assembly c/w grid and frame		SDG2/2	136.65
	Cover Plate		SDG2/4	44.67
	Metal Grid		SDG2/5	53.57
	Square Gully Supplied complete with grid ♻️ CE	100	SG2/1	180.39
	Spare polypropylene grid	150	SG2/5	15.09
	Square Gully, with back inlet Supplied complete with grid ♻️ CE	100	SG2/2	236.60
	Spare polypropylene grid	150	SG2/5	15.09
	Suitable alternative grids Hinged grating + frame	150	IH2*	70.00
	Cover plate + frame	150	IS2*	67.69

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SuperSleve HouseDrain

	Description	Nom dia mm	Cat no	Price £ per piece
	Spare stopper for SG2/1 + SG2/2		410456*	10.31
	Square Raising Piece for SG2/1, SH1, SH2			
	Height			
	75mm	150	RRS2/1*	61.26
				
	150mm	150	RRS2/2*	61.26
				
	225mm	150	RRS2/3*	61.26
				
	300mm	150	RRS2/4*	61.26
				
	Access Gully c/w grid  C E	100	SG3/1	194.48
	Access Gully c/w grid and horizontal back inlet  C E	100	SG4/1	250.63
	Note: Can accept 110mm round or 100x100mm square rainwater pipes			
	Spare Accessories			
	Grid	120	IG1P	17.66
	Bridge	120x270	QB1	17.66
	Cover Plate	120	IS1*	39.18
	Hinged Grating	120	IH1*	38.73
	Access Raising Piece for SG3/1 + SH3/1			
	Height			
	75mm	265x120	SRP5	87.77
				
	150mm	265x120	SRP6	87.77
				
	225mm	265x120	SRP7	87.77
				
	300mm	265x120	SRP8	87.77
				

* PG2 discount applies

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SuperSleve HouseDrain

	Description	Nom dia mm	Cat no	Price £ per piece
	Hopper, Rectangular ▽CE + spares	100	SH3/1	113.41
	Grid 120mm x 120mm		IG1P	17.66
	Bridge 120mm x 270mm		QB1	17.66
	Cover Plate + Frame		IS1*	39.18
	Hinged Grating + Frame		IH1*	38.73
	Hopper, Square ▽CE	100	SH1	66.59
	Grid, alloy 150mm x 150mm	150	IG2*	16.77
	Cover Plate, alloy 150mm x 150mm	150	IS2*	67.69
	Hopper, Square, with 100mm horizontal inlet ▽CE	100	SH2	120.04
	Grid, alloy 150mm x 150mm	150	IG2*	16.77
	Cover Plate, alloy 150mm x 150mm	150	IS2*	67.69
Rodding Points				
	Square Top Rodding Point Sealed c/w coupling	100	SRPS1/1	142.94
	Polypropylene. Hinged square top secures the air-tight sealing ring. Complete with fitted coupling to connect directly to SuperSleve			
	Rodding Point Plain Ended	100	SRP1/1	167.56
	Rodding Point With airtight seal, plain ended	100	SRP2/1	195.41

* PG2 discount applies

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SuperSleve HouseDrain

	Description	Nom dia mm	Cat no	Price £ per piece
	Drain Connectors			
	Fit Clay and Plastic Systems			
	Internal Drain Connector – To Waste			
	100mm to 32/40mm Waste	100	S/S460	29.56
	100mm to 50mm Waste	100	S/S462	29.56
	Internal Blanking Plug			
	100mm	100	S/S89	26.02
	Internal Drain Connector			
	100mm to 68mm Round Rainwater	100	S/4A06B	35.66
				
	100mm to 65mm Square Rainwater	100	S/4A06C	35.66
	Internal Drain Connector			
	100mm to Soil Stacks	100	S/S464	43.35
	Adaptors			
	Adaptor Coupling to HepSleve	100	SA3/1	17.83
	Adaptors to 110mm ø soil pipes			
	SuperSleve	110	SA9	48.70
	HepSleve	110	VA9	58.21
	Rainwater Adaptor			
	to round or square rainwater pipes up to 76mm	100	SA11	48.70
	Sliding Coupling	100	SC4/1	48.70
	Adaptor to Cast Iron Pipes			
	made to BS 437	100	SA14/1	48.70
	Double Spigot Adaptor			
	110mm OsmaDrain/100mm SuperSleve	100	SA15/1	48.70
	Stopper	100	SS1/1	31.30
	Testing Stopper			
	with integral nipple	100	SS2/1	38.25

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**SuperSleve
HouseDrain**











Description	Nom dia mm	Cat no	Price £ per piece
 <p>Access Fittings Access Pipe ♥CE</p>	100	SPA1	207.86
 <p>Access Raising Piece Height 75mm ♥</p>	260x100	SRP1	82.30
<p>150mm ♥</p>	260x100	SRP2	82.30
<p>225mm ♥</p>	260x100	SRP3	82.30
 <p>Alloy Lid and Frame Pedestrian areas only 300mm x 150mm</p>		ISO	133.92

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SuperSleve 150

	Description	Nom dia mm	Cat no	Price £ per piece
	Pipe Plain Ended – 150mm x 1.75m ▽CE▽	150	SP2	per pipe 76.45
	Rocker 0.6m ▽CE	150	SP060/2	27.93
	Couplings Coupling (polypropylene) With EPDM sealing rings ▽CE	150	SC1/2	28.28
	With nitrile sealing rings ▽CE	150	SC3/2	46.76
	Fittings 90° Bend ▽CE	150	SB1/2	58.64
	45° Bend ▽CE	150	SB2/2	58.64
	30° Bend ▽CE	150	SB3/2	58.64
	15° Bend ▽CE	150	SB4/2	58.64
	45° Oblique Junction 150mm x 100mm ▽CE	150	SJ1/2	78.46
	150mm x 150mm ▽CE	150	SJ1/3	86.16
	90° Curved Square Junction 150mm x 100mm ▽CE	150	SJ2/2	78.46
	150mm x 150mm ▽CE	150	SJ2/3	86.16
	Oblique Saddle Small – for pipes up to and including 300mm diameter ▽CE	150	SJS1/2	89.77
	Large – for pipes larger than 300mm diameter ▽CE	150	SJS2/2	89.77

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SuperSleve 150











	Description	Nom dia mm	Cat no	Price £ per piece
	Square Saddle Small – for pipes up to and including 300mm diameter ▽CE	150	SJS4/2	89.77
	Large – for pipes larger than 300mm diameter ▽CE	150	SJS5/2	89.77
	Taper Pipe 100mm to 150mm ▽CE	100	ST2/1	72.58
	150mm to 225mm ▽CE	150	ST3/2	226.41
	Rest Bend ▽CE	150	SBR2	75.35
	Telescopic Rest Bend CE	150	SBRT2	603.81
	Socket Adaptor for connection to traditional pipes and fittings ▽CE	150	SA1/2	59.48
	Low-back P-trap ▽CE	150	SG1/2	99.29
	Hopper complete with plastic grid and bridge ▽CE	150	SH3/2	150.14
	+ Spares Grid 120mm x 120mm		IG1P*	17.66
	Bridge 175mm x 375mm		QB2*	21.50
	Rodding Point oval (aluminium)	150	SRP1/2	211.45
	Access Fittings Access Pipe ▽CE	150	SPA2	221.04

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SuperSleve 150

	Description	Nom dia mm	Cat no	Price £ per piece	
	Access Raising Piece				
	Height				
	75mm ▽	260x100	SRP1*	167.56	
	150mm ▽	260x100	SRP2*	195.41	
	225mm ▽	260x100	SRP3*	82.30	
	Alloy Lid and Frame Pedestrian areas only 300mm x 150mm		ISO*	133.92	
Adaptors					
	Rainwater Adaptor to round or square rainwater pipes up to 100 x 100mm	150	SA21	68.81	
	Adaptor Coupling to HepSleve	150	SA3/2	68.81	
	Adaptors to 160mm ø PVCu soil pipes	SuperSleve	150	SA10	68.81
		HepSleve	150	VA10	75.40
	Double Spigot Adaptor 160mm OsmaDrain/150mm SuperSleve	150	SA15/2	68.81	
	Sliding Coupling	150	SC4/2	68.81	
	Adaptor to Cast Iron Pipes made to BS 437	150	SA14/2	68.81	
	Stopper	150	SS1/2	42.30	
	Testing Stopper with integral nipple	150	SS2/2	52.38	

* PG1 discount applies

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CLAY

SuperSleve 225




	Description	Nom dia mm	Cat no	Price £ per piece
Pipe				
	Full Length Pipe – complete with Fitted EPDM Coupling 225mm x 2.0m ♠CE▼	225	SP4S	per pipe 282.39
	Pipe – Plain Ended – for use with separate nitrile couplings 225mm x 2.0m ♠CE▼	225	SP4	per pipe 223.21
	Rocker 0.6m ♠CE	225	SP060/5	71.25
	Short Length 0.6m ♠CE	225	SP060/5S	126.39
Couplings				
	Spare couplings (polypropylene) with EPDM sealing rings ♠CE	225	SC1/5	54.23
	with nitrile sealing rings ♠*CE	225	SC3/5	86.84
Fittings				
	90° Bend Single Socket ♠CE	225	SB1/5S	298.88
	Plain Ended ♠*CE	225	SB1/5	247.48
	45° Bend Single Socket ♠CE	225	SB2/5S	298.88
	Plain Ended ♠*CE	225	SB2/5	247.48
	30° Bend Single Socket ♠CE	225	SB3/5S	298.88
	Plain Ended ♠*CE	225	SB3/5	247.48
	15° Bend Single Socket ♠CE	225	SB4/5S	298.88
	Plain Ended ♠*CE	225	SB4/5	247.48

Hepworth

Fired to Perfection

CLAY

SuperSleve 225

	Description	Nom dia mm	Cat no	Price £ per piece
	45° Oblique Junction Coupling on Barrel 225mm x 100mm ▽CE	225	SJ1/7S	417.21
	Plain Ended 225mm x 100mm ▽*CE	225	SJ1/7	312.16
	Coupling on Barrel 225mm x 150mm ▽CE	225	SJ1/8S	417.21
	Plain Ended 225mm x 150mm ▽*CE	225	SJ1/8	312.16
	Coupling on Barrel and Arm 225mm x 225mm ▽CE	225	SJ1/9D	530.86
	Plain Ended 225mm x 225mm ▽*CE	225	SJ1/9	372.00
	90° Square Junction Coupling on Barrel 225mm x 100mm ▽CE	225	SJ3/7S	417.21
	Plain Ended 225mm x 100mm ▽*CE	225	SJ3/7	312.16
	Coupling on Barrel 225mm x 150mm ▽CE	225	SJ3/8S	417.21
	Plain Ended 225mm x 150mm ▽*CE	225	SJ3/8	312.16
	Coupling on Barrel & Arm 225mm x 225mm ▽CE	225	SJ2/9D	530.86
	Plain Ended 225mm x 225mm ▽*CE	225	SJ2/9	372.00
	Square Saddle ▽CE	225	SJS5/5	334.05
	Taper Pipe 150mm x 225mm ▽CE	225	ST3/2	226.41
	Stopper ▽CE	225	SS3/4	87.78
	Socket Adaptor for connection to traditional pipes and fittings ▽CE	225	SA1/5	135.60








* Plain ended bends and junctions are for use with separate Nitrile couplings for increased resistance to hydrocarbons. Contact the Technical Advisory Service for further details.

Hepworth

Fired to Perfection

CLAY

SuperSleve 300

	Description	Nom dia mm	Cat no	Price £ per piece
Pipe				
	Full Length Pipe – complete with Fitted EPDM Coupling 300mm x 2.0m ▽CE▽	300	SP7S	per pipe 432.28
	Pipe - Plain Ended – for use with separate nitrile couplings 300mm x 2.0m ▽CE▽	300	SP7	per pipe 323.01
	Rocker 0.6m ▽CE	300	SP060/7	103.14
	Short Length 0.6m ▽CE	300	SP060/7S	219.38
Couplings				
	Spare couplings (polypropylene) with EPDM sealing rings ▽CE	300	SC1/7	111.40
	with nitrile sealing rings ▽*CE	300	SC3/7	165.90
Fittings				
	90° Bend Single Socket ▽CE	300	SB1/7S	567.58
	Plain Ended ▽*CE	300	SB1/7	449.88
	45° Bend Single Socket ▽CE	300	SB2/7S	567.58
	Plain Ended ▽*CE	300	SB2/7	449.88
	30° Bend Single Socket ▽CE	300	SB3/7S	567.58
	Plain Ended ▽*CE	300	SB3/7	449.88
	15° Bend Single Socket ▽CE	300	SB4/7S	567.58
	Plain Ended ▽*CE	300	SB4/7	449.88

Hepworth

Fired to Perfection

CLAY

SuperSleve 300

	Description	Nom dia mm	Cat no	Price £ per piece
	45° Oblique Junction			
	Coupling on Barrel 300mm x 100mm	300	SJ1/14S	893.24
	▽CE			
	Plain Ended 300mm x 100mm	300	SJ1/14	761.11
	▽*CE			
	Coupling on Barrel 300mm x 150mm	300	SJ1/15S	893.24
	▽CE			
	Plain Ended 300mm x 150mm	300	SJ1/15	761.11
▽*CE				
	90° Square Junction			
	Coupling on Barrel 300mm x 100mm	300	SJ3/14S	893.24
	▽CE			
	Plain Ended 300mm x 100mm	300	SJ3/14	774.12
	▽*CE			
	Coupling on Barrel 300mm x 150mm	300	SJ3/15S	893.24
	▽CE			
	Plain Ended 300mm x 150mm	300	SJ3/15	774.12
▽*CE				
	Square Saddle			
	Coupling on Barrel and Arm 300mm x 225mm	300	SJ1/17D	1070.85
	▽CE			
	Plain Ended 300mm x 225mm	300	SJ1/17	897.94
	▽*CE			
	Coupling on Barrel and Arm 300mm x 300mm	300	SJ1/19D	1136.14
	▽CE			
	Plain Ended 300mm x 300mm	300	SJ1/19	940.88
▽*CE				
	Coupling on Barrel 300mm x 100mm	300	SJ3/14S	893.24
	▽CE			
	Plain Ended 300mm x 100mm	300	SJ3/14	774.12
	▽*CE			
	Coupling on Barrel 300mm x 150mm	300	SJ3/15S	893.24
	▽CE			
	Plain Ended 300mm x 150mm	300	SJ3/15	774.12
	▽*CE			
	Coupling on Barrel and Arm 300mm x 225mm	300	SJ3/17D	1070.85
	▽CE			
	Plain Ended 300mm x 225mm	300	SJ3/17	897.94
	▽*CE			
	Coupling on Barrel and Arm 300mm x 300mm	300	SJ3/19D	1136.14
	▽CE			
	Plain Ended 300mm x 300mm	300	SJ3/19	897.94
	▽*CE			
	Coupling on Barrel 300mm x 100mm	300	SJS5/7	581.22
	▽CE			




* Plain ended bends and junctions are for use with separate Nitrile couplings for increased resistance to hydrocarbons. Contact the Technical Advisory Service for further details.

Hepworth

Fired to Perfection

CLAY

SuperSleve 300








	Description	Nom dia mm	Cat no	Price £ per piece
	Taper Pipe to 225mm SuperSleve 225mm x 300mm ▽CE	300	ST4/3	624.83
	Stopper ▽CE	300	SS3/7	187.35
	Socket Adaptor for connection to traditional pipes and fittings ▽CE	300	SA1/7	202.87

Hepworth

Fired to Perfection

CLAY

SuperSleve Gratings & Cover Plates

	Description	Nom dia mm	Cat no	Price £ per piece
	Pedestrian Areas Only			
	Gully Grid, (Square)			
	Alloy	120	IG1	17.56
	Alloy	150	IG2	16.77
	Alloy	225	IG3	52.17
	Cast Iron	120	IG1C	17.56
	Cast Iron	150	IG2C	16.77
	Cast Iron	225	IG3C	52.17
	Cast Iron	300	IG4C	117.51
	Galvanised	150	IG2G	26.30
	Alloy only Gully Grid (Rectangular)			
	Alloy	265x120	IG5	35.55
	For use with: Hopper		SH3/1*	113.41
	Gully		SG3/1*	194.48
	Gully		SG4/1*	250.63
	Gully Grid, (Round)			
	Gully size mm			
	100 Alloy	140	IG6	17.56
	150 Alloy	197	IG7	26.81
	225 Alloy	284	IG8	58.35
	100 Cast Iron	140	IG6C	17.56
	150 Cast Iron	197	IG7C	26.81
	225 Cast Iron	284	IG8C	58.45
	Dish Grid, (Round)			
	For use with RDR3 dish top			
	Cast Iron	178	IG11C	22.29
	Hinged Gratings and Frames (Square)			
	Alloy	120	IH1	38.73
	Alloy	150	IH2	70.00
	Cast Iron	150	IH2C	70.00
	Cast Iron	230	IH3C	127.97
	Cast Iron	316	IH4C	339.28
	Hinged Gratings and Frames (Round)			
	Gully size mm			
	150 Alloy	193	IH6	108.82
	225 Cast Iron	265	IH7C	217.41
	Cover Plate and Frame, (Square)			
	Alloy	120	IS1	39.00
	Alloy	150	IS2	67.31
	Alloy	225	IS3	123.17



* PG1 discount applies

Hepworth

Fired to Perfection

CLAY

SuperSleve Gratings & Cover Plates

	Description	Nom dia mm	Cat no	Price £ per piece
	Cover Plate and Frame, (Round)			
	Gully size mm			
	100 Alloy	140	IS5	54.86
	150 Alloy	197	IS6	78.97
	225 Alloy	273	IS7	126.31
	Access Cover Plate and frame	300x150	IS0*	133.92

* PG1 discount applies

Hepworth

Fired to Perfection

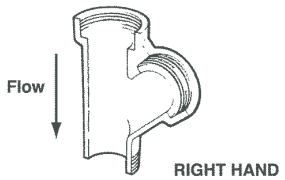
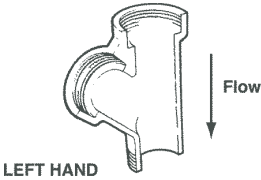
CLAY

Channels

Direction of flow is from the socket towards the spigot.

Important note:

Handing of channel and access fittings is as viewed against direction of flow.













Hepworth

Fired to Perfection

CLAY

Channels







Description	Nom dia mm	Cat no	Price £ per piece
Channel Pipe – Plain Ended			
 Pipe			
1.0m	100	CPP3/1	23.74
1.0m	150	CPP3/2	41.69
1.0m	225	CPP3/3	99.84
1.0m	300	CPP3/4	210.31
Channel Fittings – Plain Ended			
 Enlarger/Reducer			
100mm x 150mm	100	CTP1/1	61.02
225mm x 300mm	225	VCCTP4/3	531.49
 90° Bend	100	CBP1/1	24.04
Plain ended channel bends can be used left or right handed	150	CBP1/2	41.54
	225	VCB1/3	160.98
	300	VCB1/4	328.14
 45° Bend	100	CBP2/1	24.04
	150	CBP2/2	41.54
	225	VCB2/3	160.98
	300	VCB2/4	328.14
 30° Bend	100	CBP3/1	24.04
	150	CBP3/2	41.54
	225	VCB3/3	160.98
	300	VCB3/4	328.14
 15° Bend	100	CBP4/1	24.04
	150	CBP4/2	41.54
	225	VCB4/3	160.98
	300	VCB4/4	328.14
 Oblique Junction left-hand			
100mm x 100mm	100	CJP1/1L	46.28
150mm x 100mm	150	CJP1/2L	79.00
150mm x 150mm	150	CJP1/3L	79.00
 right-hand			
100mm x 100mm	100	CJP1/1R	46.28
150mm x 100mm	150	CJP1/2R	79.00
150mm x 150mm	150	CJP1/3R	79.00
 Curved Square Junction left-hand			
100mm x 100mm	100	CJP2/1L	46.28
150mm x 100mm	150	CJP2/2L	79.00
150mm x 150mm	150	CJP2/3L	79.00
 right-hand			
100mm x 100mm	100	CJP2/1R	46.28
150mm x 100mm	150	CJP2/2R	79.00
150mm x 150mm	150	CJP2/3R	79.00

Hepworth

Fired to Perfection

CLAY

Channels




	Description	Nom dia mm	Cat no	Price £ per piece
Channel Pipe – Socketed				
	Pipe			
	0.9m	100	CP4/1	26.71
	0.9m	150	CP4/2	44.43
	0.9m	225	CP4/3	99.73
	1.0m	300	CP3/4	204.77
Channel Fittings – Socketed				
	Enlarger			
	100mm x 150mm	100	CT2/1	124.82
	150mm x 225mm	150	CT2/2	278.65
	225mm x 300mm	225	CT2/3	547.95
	Reducer			
	150mm x 100mm	150	CT1/1	124.82
	225mm x 150mm	225	CT1/2	278.65
	300mm x 225mm	300	CT1/3	547.95
Channel Bends – Socketed				
	90° Bend			
	medium left-hand right-hand			
	Left-hand	100	CB1/1L	30.05
	Right-hand	100	CB1/1R	30.05
	Left-hand	150	CB1/2L	49.54
	Right-hand	150	CB1/2R	49.54
	Left-hand	225	CB1/3L	165.20
	Right-hand	225	CB1/3R	165.20
	45° Bend			
	medium left-hand right-hand			
	Left-hand	100	CB2/1L	30.05
	Right-hand	100	CB2/1R	30.05
	Left-hand	150	CB2/2L	47.39
	Right-hand	150	CB2/2R	47.39
	Left-hand	225	CB2/3L	165.20
	Right-hand	225	CB2/3R	165.20
	30° Bend			
	medium left-hand right-hand			
	Left-hand	100	CB3/1L	30.05
	Right-hand	100	CB3/1R	30.05
	Left-hand	150	CB3/2L	47.39
	Right-hand	150	CB3/2R	47.39
	Left-hand	225	CB3/3L	165.20
	Right-hand	225	CB3/3R	165.20
	Left-hand	300	CB3/4L	336.81
	Right-hand	300	CB3/4R	336.81

Hepworth

Fired to Perfection

CLAY

Channels






	Description	Nom dia mm	Cat no	Price £ per piece
	15° Bend			
	medium left-hand right-hand			
	Left-hand	100	CB4/1L	30.05
	Right-hand	100	CB4/1R	30.05
	Left-hand	150	CB4/2L	47.39
	Right-hand	150	CB4/2R	47.39
	Left-hand	225	CB4/3L	165.20
	Right-hand	225	CB4/3R	165.20
	Left-hand	300	CB4/4L	336.81
	Right-hand	300	CB4/4R	336.81
	Channel Junctions – Socketed			
	90° Square Junction			
	left-hand right-hand			
	Left-hand 100mm x 100mm	100	CJ2/1L	56.74
	Right-hand 100mm x 100mm	100	CJ2/1R	56.74
	Left-hand 150mm x 100mm	150	CJ2/2L	94.00
	Right-hand 150mm x 100mm	150	CJ2/2R	94.00
	Left-hand 150mm x 150mm	150	CJ2/3L	94.00
	Right-hand 150mm x 150mm	150	CJ2/3R	94.00
	Left-hand 225mm x 100mm	225	CJ2/4L	270.65
	Right-hand 225mm x 100mm	225	CJ2/4R	270.65
	Left-hand 225mm x 150mm	225	CJ2/5L	270.65
	Right-hand 225mm x 150mm	225	CJ2/5R	270.65
	Left-hand 225mm x 225mm	225	CJ2/6L	270.65
	Right-hand 225mm x 225mm	225	CJ2/6R	270.65
	45° Oblique Junction			
	left-hand right-hand			
	Left-hand 100mm x 100mm	100	CJ1/1L	56.74
	Right-hand 100mm x 100mm	100	CJ1/1R	56.74
	Left-hand 150mm x 100mm	150	CJ1/2L	94.00
	Right-hand 150mm x 100mm	150	CJ1/2R	94.00
	Left-hand 150mm x 150mm	150	CJ1/3L	94.00
	Right-hand 150mm x 150mm	150	CJ1/3R	94.00
	Left-hand 225mm x 100mm	225	CJ1/4L	270.65
	Right-hand 225mm x 100mm	225	CJ1/4R	270.65
	Left-hand 225mm x 150mm	225	CJ1/5L	270.65
	Right-hand 225mm x 150mm	225	CJ1/5R	270.65
	Left-hand 225mm x 225mm	225	CJ1/6L	270.65
	Right-hand 225mm x 225mm	225	CJ1/6R	270.65
	Left-hand 300mm x 150mm	300	CJ1/8L	661.51
	Right-hand 300mm x 150mm	300	CJ1/8R	661.51
	Left-hand 300mm x 225mm	300	CJ1/9L	661.51
	Right-hand 300mm x 225mm	300	CJ1/9R	661.51
	Left-hand 300mm x 300mm	300	CJ1/10L	661.51
	Right-hand 300mm x 300mm	300	CJ1/10R	661.51

Hepworth

Fired to Perfection

CLAY

Channels








	Description	Nom dia mm	Cat no	Price £ per piece
	45° Double Oblique Junction			
	100mm x 100mm	100	CJ3/1	85.10
	150mm x 100mm	150	CJ3/2	141.79
	150mm x 150mm	150	CJ3/3	141.79
	225mm x 150mm	225	CJ3/5	432.93
	225mm x 225mm	225	CJ3/6	432.93
	300mm x 150mm	300	CJ3/8	993.76
	300mm x 225mm	300	CJ3/9	993.76
	90° Double Square Junction			
	100mm x 100mm	100	CJ4/1	85.10
	150mm x 150mm	150	CJ4/3	141.75
	225mm x 225mm	225	CJ4/6	432.93
	45° Breeches Oblique Junction			
	100mm x 100mm	100	CJ5/1	85.10
	150mm x 100mm	150	CJ5/2	141.75
	150mm x 150mm	150	CJ5/3	141.75
	225mm x 150mm	225	CJ5/5	432.93
	225mm x 225mm	225	CJ5/6	432.93
	300mm x 225mm	300	CJ5/9	993.76
	300mm x 300mm	300	CJ5/10	993.76
	90° Breeches Square Junction			
	150mm x 150mm	150	CJ6/3	141.75
	225mm x 150mm	225	CJ6/5	432.93
	225mm x 225mm	225	CJ6/6	432.93

Hepworth

Fired to Perfection

CLAY

Channels







Description	Nom dia mm	Cat no	Price £ per piece
Branch Channel Bends – Socketed			
			
Half-section			
10° left-hand			
10° right-hand			
Left-hand	100	CX1/1L	61.31
Right-hand	100	CX1/1R	61.31
Left-hand	150	CX2/1L	100.55
Right-hand	150	CX2/1R	100.55
			
30° left-hand			
30° right-hand			
Left-hand	100	CX1/2L	61.31
Right-hand	100	CX1/2R	61.31
Left-hand	150	CX2/2L	100.55
Right-hand	150	CX2/2R	100.55
			
50° left-hand			
50° right-hand			
Left-hand	100	CX1/3L	61.31
Right-hand	100	CX1/3R	61.31
Left-hand	150	CX2/3L	100.55
Right-hand	150	CX2/3R	100.55
			
70° left-hand			
70° right-hand			
Left-hand	100	CX1/4L	61.31
Right-hand	100	CX1/4R	61.31
Left-hand	150	CX2/4L	100.55
Right-hand	150	CX2/4R	100.55
			
90° left-hand			
90° right-hand			
Left-hand	100	CX1/5L	61.31
Right-hand	100	CX1/5R	61.31
Left-hand	150	CX2/5L	100.55
Right-hand	150	CX2/5R	100.55
Three-quarter-section			
			
10° left-hand			
10° right-hand			
Left-hand	100	CX1AL	67.68
Right-hand	100	CX1AR	67.68
Left-hand	150	CX2AL	113.60
Right-hand	150	CX2AR	113.60
			
30° left-hand			
30° right-hand			
Left-hand	100	CX1BL	67.68
Right-hand	100	CX1BR	67.68
Left-hand	150	CX2BL	113.60
Right-hand	150	CX2BR	113.60

Hepworth

Fired to Perfection

CLAY

Channels






	Description	Nom dia mm	Cat no	Price £ per piece
	50° left-hand			
	50° right-hand			
	Left-hand	100	CX1CL	67.68
	Right-hand	100	CX1CR	67.68
	Left-hand	150	CX2CL	113.60
	Right-hand	150	CX2CR	113.60
	70° left-hand			
	70° right-hand			
	Left-hand	100	CX1DL	67.68
	Right-hand	100	CX1DR	67.68
	Left-hand	150	CX2DL	113.60
	Right-hand	150	CX2DR	113.60
	90° left-hand			
	90° right-hand			
	Left-hand	100	CX1EL	67.68
	Right-hand	100	CX1ER	67.68
	Left-hand	150	CX2EL	113.60
	Right-hand	150	CX2ER	113.60
	115° left-hand			
	115° right-hand			
	Left-hand	100	CX1FL	67.68
	Right-hand	100	CX1FR	67.68
	Left-hand	150	CX2FL	113.60
	Right-hand	150	CX2FR	113.60
	140° left-hand			
	140° right-hand			
	Left-hand	100	CX1GL	67.68
	Right-hand	100	CX1GR	67.68
	Left-hand	150	CX2GL	113.60
	Right-hand	150	CX2GR	113.60
	165° left-hand			
	165° right-hand			
	Left-hand	100	CX1HL	67.68
	Right-hand	100	CX1HR	67.68
	Left-hand	150	CX2HL	113.60
	Right-hand	150	CX2HR	113.60

Hepworth

Fired to Perfection

CLAY

Yard / Road Gullies



Description					Nom dia mm	Cat no	Price £ per piece
Yard Gullies							
Yard Gully							
	Supplied complete with grating and frame (A15) suitable for pedestrian and domestic areas						
Internal dia mm	Internal depth mm	Back Inlet dia mm	Outlet dia mm				
225	585	–	100	100	RGP5	454.00	
♠CE							
225	585	–	150	150	RGP7	454.00	
♠CE							
Supplied complete with grating and frame (B125) suitable for pedestrian areas and car parks that are used occasionally							
225	585	–	100	100	RGP6	641.81	
♠CE							
225	585	–	150	150	RGP8	703.24	
♠CE							
Yard Gully Extras							
Raising Piece							
	300mm Plain Raising Piece				225	SP030/5	35.65
♠CE							
	600mm Plain Raising Piece				225	SP060/5	71.25
♠CE							
	Spare Couplings EPDM				225	SC1/5	54.23
♠CE							
	Combined Filter and Silt Bucket				205	IBP3	164.16
Yard Gully							
Round with rodding eye and stopper							
Internal dia mm	Internal depth mm	Back Inlet dia mm	Outlet dia mm				
225	585	–	100	100	RGP1	374.10	
♠CE							
225	585	–	150	150	RGP2	472.36	
♠CE							
Grating and Frame							
	Grating and frame (A15) suitable for pedestrian and domestic areas				–	RGP3	213.27
	Grating and frame (B125) suitable for pedestrian areas and car parks that are used occasionally				–	RGP4	349.21

Hepworth

Fired to Perfection

CLAY

Yard / Road Gullies


Description				Nom dia mm	Cat no	Price £ per piece
Road Gullies						
Road Gully						
Round with rodding eye and stopper						
	Internal dia mm	Internal depth mm	Outlet dia mm	Pack Qty		
	300	600	100	16	100	RGR1 436.65
	300	600	150	16	150	RGR2 447.14
	400	750	150	12	150	RGR3 518.60
	450	900	150	6	150	RGR4 701.64
Spare Stopper						
for Road and Yard Gully						
					100	RSG1 15.57

Hepworth

Fired to Perfection

CLAY


Yard / Road Gullies

Description		Nom dia mm	Cat no	Price £ per piece
 <p>Plastic Road Gullies Polyethylene Gully Trapped 150mm SuperSleve outlet</p>				
Internal dia	Internal depth	150	MGP2/2	227.41
375mm	750mm			

Hepworth
Fired to Perfection

CLAY

HepGuard

	Description	Nom dia mm	Cat no	Price £ per piece
	Surface Box (polypropylene) Plain #	150	GSB1	86.33



Are to be withdrawn from stock and are subject to availability.

Hepworth

Fired to Perfection

CLAY

HepLine

Description	Nom dia mm	Cat no	Price £ per piece
Pipe			per pipe
 Perforated – Plain Ended Standard 100mm/150mm diameter coupling required from the SuperSleve range			
100mm x 1.6m perforated ▽CE	100	LP1	58.02
150mm x 1.75m perforated ▽CE	150	LP2	115.29
 Perforated – complete with Fitted EPDM Coupling			
225mm x 2.0m perforated ▽CE	225	LP3	278.83
300mm x 2.0m perforated ▽CE	300	LP200/4	542.79
Important note: Stoppers and fittings for HepLine subsoil drainage systems are available from the SuperSleve Range			

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CLAY

Unjointed

	Description	Nom dia mm	Cat no	Price £ per piece
	Pipe			
	Standard Pipe Length			per pipe
	1.0m			
	♡.	100	RP1	47.31
	♡.	150	RP100/2	72.78
	♡.	225	RP100/3	140.61
	Fittings			
	Socket Adaptor			
	Connects SuperSleve to traditional pipes + fittings			
	♡	100	SA1/1*	38.56
	♡	150	SA1/2	59.48
	♡	225	SA1/5	135.60
	♡	300	SA1/7	202.87
	Interceptor – Winsor			
	With fall between inlet and outlet c/w stopper			
	♡ †	100	RI1/1	349.12
	♡ †	150	RI1/2	503.38
	†	225	RI1/3	1571.05
	Interceptor – Kenon			
	With fall between inlet and outlet c/w stopper			
	♡ †	100	RI2/1	349.12
	♡ †	150	RI2/2	503.38
	Interceptor – Reverse Action			
	With fall between inlet and outlet c/w stopper			
	♡ †	100	RI3/1	349.12
	♡ †	150	RI3/2	503.38
	Square Raising Piece			
	Height			
	♡ 75mm	150	RRS2/1	61.26
	♡ 150mm	150	RRS2/2	61.26
	♡ 225mm	150	RRS2/3	61.26
	♡ 300mm	150	RRS2/4	61.26
	♡ 75mm	225	RRS3/1	133.44
♡ 150mm	225	RRS3/2	133.44	
	Traps, Gullies			
	Dish Tops			
	♡	100	RDR2	173.39
	♡	150	RDR3	173.39






• Subject to extended delivery period. † Due to the manufacturing process size tolerances and appearance on this product can vary. * PG1 discount applies.

Hepworth

Fired to Perfection

CLAY

Clayware Accessories

	Description	Nom dia mm	Cat no	Price £ per piece
	Pipe Cutter - Lever			
	Cuts 100mm SuperSleeve	100	MPC1*	363.87
	Cuts 100 and 150mm SuperSleeve	150	MPC2	562.52
	Pipe Trimmer 100mm/150mm	150	MPT1	231.51
	Lever Locking Stoppers			
	Pipe size mm			
	100	140	IL1	209.62
	150	188	IL2	289.64
	Lubricant			
	1 kilo – Pack quantity 10		SL1	23.34
	2.5 kilo – Pack quantity 6		SL2	57.88
	High Performance Jointing Lubricant recommended for nitrile seals cold and/or wet weather – 1 kilo		SL1C	81.18

*PG1 discount applies to this item only

Hepworth

Fired to Perfection

CLAY

Inspection Chambers








	Description	Nom dia mm	Cat no	Pack qty	Price £ per piece
	Mini Access Chamber Up to 600mm deep				
	Polypropylene Mini Access Chamber 300mm diameter, depth 600mm. 100/110mm inlets conversion adaptors supplied. Complete unit including base unit, 2 raising pieces with cover and frame	100/110	SDAC1/1	1	516.49
	Polymer Cover and Frame (airtight) 345mm x 345mm square. Effective height 85mm		SDC3	1	246.85
	Raising Piece with rubber sealing ring Effective height 150mm		SDC4	1	104.89
	Base Unit 215mm deep with two 100/110mm flexible inlets allowing 10° of movement. Conversion adaptors supplied	100/110	SDC5	1	246.85
	Accessories Spare Screws for mini access chamber cover and frame		SKW1	1	1.83

Hepworth

Fired to Perfection

CLAY

Inspection Chambers











Description	Nom dia mm	Cat no	Pack qty	Price £ per piece
PPIC Inspection Chamber Up to 1.2m deep				
 100/110mm PPIC Polypropylene Inspection Chamber 475mm diameter, supplied with 4 inlet stoppers. 940mm deep, with 5 100/110mm inlets. Conversion adaptors supplied.	100/110	SPIC1/1	1	763.57
595mm deep, with 5 100/110mm inlets. Conversion adaptors supplied	100/110	SPIC2/1	1	574.86
 Mixed Base PPIC Polypropylene Inspection Chamber 475mm diameter supplied with 4 inlet stoppers. 1030mm deep, with 150/160 straight through main channel with 2x150/160 branches at 90° & 2x100/110 branches at 45°. Conversion adaptors supplied	100/110	SPIC1/2	1	808.52
	150/160			
 Raising Piece 175mm high		SPIC4	1	103.10
 Sealing Ring for Raising Piece		SPIC5	1	35.54
 Base 225mm deep, with 5 100/110 inlets. Conversion adaptors and 4 inlet stoppers supplied	100/110	SPIC6/1	1	336.83
 Mixed Base 315mm deep, with 150/160mm straight through main channel with 2x150/160 branches at 90° and 2x100/110 branches at 45°. Conversion adaptors and 4 inlet stoppers supplied	100/150	SPIC6/2	1	492.01
 Inlet Adaptor 150mm to 100mm	150	SPIC7	1	65.30

Hepworth

Fired to Perfection

CLAY

Inspection Chambers

	Description	Nom dia mm	Cat no	Pack qty	Price £ per piece
	Extra Stopper 100mm – Green	100	UGS	1	15.72
	150mm – Yellow	150	UYS	1	31.74
	Extra Conversion Adaptor 100mm to 110mm	100	M09H BL	1	15.72
	150mm to 160mm	150	M09J BL	1	31.74
	Round Ductile Iron Cover and Plastics Frame Cover loading EN124 A15 35kN Includes security clips for additional safety		SPK8	1	252.95
	Round Ductile Iron Cover and Plastics Frame Cover loading EN124 B125 Includes security clips for additional safety		SPK9	1	418.05
	Square Ductile Iron Cover and Frame (airtight) Cover loading EN124 A15 35kN Includes security clips for additional safety		SPKS8	1	376.33
	Spare Security Clip for SPK8 and SPK9		SPK8+9CLIP	1	13.26
	Spare frame for SPK8 and SPK9		UCIF	1	61.82
	Accessories Spare screws for SPKS8		SKW3	1	1.83

Hepworth

Fired to Perfection





CLAY

Inspection Chambers



Non Man-Entry Inspection Chambers: Range 450

– 450 mm diameter shaft for use with 100mm or 150mm Supersleeve Pipes. Can also be used with 110mm or 160mm OsmaDrain pipes and can be used with UltraRib 160mm pipes using adaptor 6UR141. Can be used to a maximum invert depth of 3.0 metres. Wavin Inspection Chamber Range 450 is approved and Kitemarked to BS EN 13598-2:2009.






Description	Nom dia mm	Cat no	Pack qty	Price £ per piece
Base Options				
 <p>D/S Equal Inspection Chamber Base – 100mm straight channel with two 100mm x 45° and 2 100mm x 90° left/right hand branch entries, for use with 100mm SuperSleeve components. Supplied complete with a base to shaft sealing ring and 3 100mm blank-off plugs for use in unused side entry ▽</p>	100	44NE316	1	586.41
 <p>D/S Unequal Inspection Chamber Base – 150mm straight channel with two 100mm x 45° and 2 150mm x 90° left/right hand entries, for use with 100/150mm SuperSleeve components. Supplied complete with a base to shaft sealing ring and 2 100mm and one 150mm blank-off plugs for use in unused side entry ▽</p>	150	46NE319	1	834.31
Shaft Options				
 <p>P/E Inspection Chamber Shaft – 450mm diameter x 3 metres long for use with all types of Range 450 bases ▽</p>	450	40NE300	1	399.73
 <p>Restriction Access Cap – for use with 40NE300 shaft sections, restricts access to 350mm, supplied with one 450mm sealing ring</p>	450	40NE930	1	214.00

Hepworth

Fired to Perfection

CLAY

Inspection Chambers

Description	Nom dia mm	Cat no	Pack qty	Price £ per piece
Cover and Frame Options				
  <p>Ductile iron B125 450mm square cover and frame</p> <p>– for loadings up to 125kN (12.5 tonnes) when frame is supported by a concrete plinth.</p> <p>450mm clear opening with 75mm deep frame, suitable for tarmacked or block paved areas.</p> <p>SCR option with cover locking bolts for higher risk areas.</p> <p>▽</p> <p>▽</p>	-	4D952	1	725.00
	-	4D952SCR	1	850.00
  <p>Ductile iron B125 600mm square cover and frame</p> <p>– for loadings up to 125kN (12.5 tonnes) when frame is supported by a concrete plinth.</p> <p>600mm clear opening with 75mm deep frame, suitable for tarmacked or block paved areas.</p> <p>SCR option with cover locking bolts for higher risk areas.</p> <p>▽</p> <p>▽</p>	-	4D953	1	1122.00
	-	4D953SCR	1	1247.00
Spares				
 <p>Chamber Base to Shaft Seal</p> <p>– 450mm diameter for use with 40NE300</p>	-	450TW117*	1	59.51

* TWI discount applies

Hepworth

Fired to Perfection



CLAY

Inspection Chambers



Non Man-Entry Inspection Chambers: Range 600

– 600 mm diameter shaft for use with 150mm, 225mm or 300mm Supersleeve Pipes when used with the range of additional adaptors. Can be used as standard with UltraRib pipe and converted to accept Supersleeve pipes using the adaptors on page 47. Can be used to a maximum invert depth of 3.0 metres for SFA7 and DCG compliant installations and to 5.0 metres in non-adoptable locations. Wavin Inspection Chamber Range 600 is approved and Kitemarked to BS EN 13598-2:2009.








Description	Nom dia mm	Cat no	Pack qty	Price £ per piece	
Base Options					
 <p>D/S Equal Inspection Chamber Base – straight channel for use with 150mm SuperSleeve (via TA/2), 225mm SuperSleeve (via TA/4) or 300mm SuperSleeve (via TA/7) components. Supplied complete with a base to shaft sealing ring.</p>	For use with 150mm SuperSleeve (via TA/2) components	150	66NE300	1	1284.78
	For use with 225mm SuperSleeve (via TA/4) components	225	69NE300	1	1581.61
	For use with 300mm SuperSleeve (via TA/7) components	300	612NE300	1	2122.62
 <p>D/S Equal Inspection Chamber Base – bent 90° channel for use with 150mm SuperSleeve (via TA/2), 225mm SuperSleeve (via TA/4) or 300mm SuperSleeve (via TA/7) components. Supplied complete with a base to shaft sealing ring.</p>	For use with 150mm SuperSleeve (via TA/2) components	150	66NE314	1	1488.72
	For use with 225mm SuperSleeve (via TA/4) components	225	69NE314	1	1872.95
	For use with 300mm SuperSleeve (via TA/7) components	300	612NE314	1	2122.62

Hepworth

Fired to Perfection

CLAY

Inspection Chambers




	Description	Nom dia mm	Cat no	Pack qty	Price £ per piece
	D/S Equal Inspection Chamber Base – bent 30° channel for use with 150mm SuperSleve (via TA/2), 225mm SuperSleve (via TA/4) or 300mm SuperSleve (via TA/7) components. Supplied complete with a base to shaft sealing ring.	150	66NE315	1	1488.72
	For use with 225mm SuperSleve (via TA/4) components 	225	69NE315	1	1872.95
	For use with 300mm SuperSleve (via TA/7) components 	300	612NE315	1	2122.62
	D/S Equal Inspection Chamber Base – straight channel, with two equal 90° left/right hand branch entries, for use with 150mm SuperSleve (via TA/2), 225mm SuperSleve (via TA/4) or 300mm SuperSleve (via TA/7) components. Supplied complete with a base to shaft sealing ring.	150	66NE316	1	1488.72
	For use with 225mm SuperSleve (via TA/4) components 	225	69NE316	1	1872.95
	For use with 300mm SuperSleve (via TA/7) components 	300	612NE316	1	2122.62
	Shaft Options P/E Inspection Chamber Shaft – 600mm diameter x 3 metres long for use with all types of Range 600 bases	600	60NE003	1	729.68

Hepworth

Fired to Perfection

CLAY

Inspection Chambers

	Description	Nom dia mm	Cat no	Pack qty	Price £ per piece
	Restriction Access Cap – for use with 60NE003 shaft sections, restricts access to 350mm, supplied with one 600mm sealing ring	600	60NE930	1	184.11
	Cover and Frame Options NEW Ductile iron B125 600mm square cover and frame – for loadings up to 125kN (12.5 tonnes) when frame is supported by a concrete plinth. 600mm clear opening with 75mm deep frame, suitable for tarmacked or block paved areas. SCR option with cover locking bolts for higher risk areas..				
▽		-	4D953	1	1122.00
▽		-	4D953SCR	1	1247.00
	Spares Chamber Base to Shaft seal – 600mm diameter for use with 60NE003	-	600TW117*	1	145.68



* TWI discount applies

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Fired to Perfection

CLAY

Inspection Chambers

Description	Nom dia mm	Cat no	Pack qty	Price £ per piece	
Ancillaries					
Range 600 Adaptor to SuperSleve 150, 225 and 300mm					
	– adapts the Range 600 inlet diameter to accept SuperSleve	150	TA/2	1	31.38
		225	TA/4	1	47.01
		300	TA/7	1	101.89
Non Man-Entry Inspection Chambers					
– for connecting 100/150mm SuperSleve pipe to IC Ranges 450 and 600 shaft sections					
Use the following components, along with the SA15/1 / SA15/2 adaptors – refer to the Product Technical Guides for full instructions					
	Connector Kit	110	NE950	1	64.35
		160	NE960	1	98.27

Ordering and Delivery

Mechanical Off-Loading by Trailer Mounted Forklift (on request)

Please note that it is our policy not to offer mechanical off-loading facilities for delivery to branch. It is available on request for direct to site deliveries only.

You should be aware that there is limited availability of mechanical off-load vehicles, and in busy periods there may be a lead time for this service.

A stable, clean and level surface is required for operation of the trailer mounted forklift equipment. Drainage is ideally off-loaded by forklift or by M.O.L vehicle.

Guide to Good Drainage Ordering

To help us improve our service to you, our customers, please take the time to ensure that you provide us with the following information when placing your order.

- Completed purchase order number
- Customer's name, address and post code for delivery
- Requested delivery date
- Special delivery instructions, times, access, vehicles
- State units on all orders
- Line by line pricing, total net value and DCA No. as applicable
- Your name, telephone and email address to resolve any mismatching details

Catalogue numbers always override product descriptions.

Ordering Pack and Pallet Quantities

See next pages (49-50) as a quick guide for pack, pallet quantities and values for top selling products.



Full and part pack quantities, catalogue nos. and values

Pipes		Cat no	No. per pack	Approx metres per pack	Price £
SuperSleve	100mm x 1.6m	SP1	102	163	3855.60
	100mm x 1.6m	SP1	51	82	1927.80
	150mm x 1.75m	SP2	55	96	4204.75
	150mm x 1.75m	SP2	33	58	2522.85
	225mm x 2.0m	SP4S	24	48	6777.36
	225mm x 2.0m	SP4S	12	24	3388.68
	300mm x 2.0m	SP7S	15	30	6484.20
	300mm x 2.0m	SP7S	9	18	3890.52
HepLine	300mm x 2.0m	SP7S	6	12	2593.68
	100mm x 1.6m	LP1	51	82	2959.02
	150mm x 1.75m	LP2	33	58	3804.57
	225mm x 2.0m	LP3	24	48	6691.92
	300mm x 2.0m	LP200/4	15	30	8141.85

Couplings		Cat no	No. per bag	No. per pallet	Price £
SuperSleve	100mm	SC1/1	25	1300	20956.00
	Couplings 150mm	SC1/2	25	450	12726.00
EPDM	225mm	SC1/5	4	160	8676.80
	300mm	SC1/7	3	90	10026.00
Adaptor from SuperSleve to HepSleve	100mm	SA3/1	20	960	17116.80
	150mm	SA3/2	25	400	27524.00
SuperSleve Adaptors to Soil	100mm	SA9	25	1200	58440.00
	150mm	SA10	30	480	33028.80

Inspection Chambers		Cat no	No. per pallet	Price £
MAC – Mini Access Chamber		SDAC1/1	12	6197.88
MAC – Raising Piece		SDC4	4	419.56
PPIC – Chamber, 940mm deep		SPIC1/1	8	6108.56
PPIC – Chamber, 595mm deep		SPIC2/1	12	6898.32
PPIC – Raising Piece		SPIC4	40	4124.00
PPIC – 100mm Base only		SPIC6/1	40	13473.20

Packaging materials –

All packaging materials are free of charge and non-returnable.

Full and part pack quantities, catalogue nos. and values

Packs of Fittings (Plain Ended)	Cat no	No. per pallet	Price £
SuperSleve HouseDrain 100mm			
90 Bend	SB1/1	360	10620.00
45 Bend	SB2/1	510	15045.00
30 Bend	SB3/1	510	15045.00
15 Bend	SB4/1	510	15045.00
Oblique Junction	SJ1/1	210	13389.60
Curved Square Junction	SJ2/1	210	13389.60
Rectangular Hopper	SH3/1	175	19846.75
Socket Adaptor	SA1/1	220	8483.20
SuperSleve 150mm			
90 Bend	SB1/2	108	6333.12
45 Bend	SB2/2	176	10320.64
30 Bend	SB3/2	220	12900.80
15 Bend	SB4/2	220	12900.80
Oblique Junction, 150 x 100mm	SJ1/2	84	6590.64
Oblique Junction, 150 x 150mm	SJ1/3	56	4824.96
Curved Square Junction, 150 x 100mm	SJ2/2	84	6590.64
Curved Square Junction, 150 x 150mm	SJ2/3	56	4824.96
Rest Bend	SBR2	60	4521.00
Socket Adaptor	SA1/2	96	5710.08

Channel Pipes	Cat no	No. per Pallet	Price £
Plain End			
100mm x 1.0m	CPP3/1	102	2421.48
150mm x 1.0m	CPP3/2	100	4169.00
Socketed			
100mm x 0.9m	CP4/1	110	2938.10
150mm x 0.9m	CP4/2	65	2887.95

Acceptance

a) British Standards Institution

♥ Hepworth Clay Drainage Systems comply, where applicable, with the requirements of the following British Standards:

SuperSleve

BS EN 295-1:2013

Vitrified clay pipes and fittings and pipe joints for drains and sewers.

Gullies, Unjointed

BS 65:1991

Specification for vitrified clay pipes and fittings, also flexible mechanical joints for use solely with surface water pipes and fittings.

HepLine

BS EN 295-5:2013

Vitrified clay pipes and fittings and pipe joints for drains and sewers.

Requirements for perforated vitrified clay pipes and fittings.

b) CE Mark

Ⓒ € – As of the 1st July 2013, the Construction Products Regulation (CPR) came into force. It is mandatory for any construction product covered by a harmonised European Norm (hEN) to have a Declaration of Performance (DoP) and an accompanying CE mark.

The product standards and ranges covered by the CPR and identified in this price list are:

BS EN 295-1:2013

SuperSleve 100 – 300mm diameter

BS EN 295-5:2013

HepLine 100 – 300mm diameter

The CE is also marked on the actual product or product packaging.

The specific DoP and CE mark details can be found and downloaded via www.hepworthclay.co.uk

Numerical Index

Cat no	Price £ per piece	Page no	Cat no	Price £ per piece	Page no	Cat no	Price £ per piece	Page no
4D952	725.00	43	CB4/2L	47.39	28	CJ4/6	432.93	29
4D952SCR	850.00	43	CB4/2R	47.39	28	CJ5/1	85.10	29
4D953	1122.00	46	CB4/3L	165.20	28	CJ5/2	141.75	29
4D953	1122.00	43	CB4/3R	165.20	28	CJ5/3	141.75	29
4D953SCR	1247.00	43	CB4/4L	336.81	28	CJ5/5	432.93	29
4D953SCR	1247.00	46	CB4/4R	336.81	28	CJ5/6	432.93	29
40NE300	399.73	42	CBP1/1	24.04	26	CJ5/9	993.76	29
40NE930	214.00	42	CBP1/2	41.54	26	CJ5/10	993.76	29
44NE316	586.41	42	CBP2/1	24.04	26	CJ6/3	141.75	29
46NE319	834.31	42	CBP2/2	41.54	26	CJ6/5	432.93	29
60NE003	729.68	45	CBP3/1	24.04	26	CJ6/6	432.93	29
60NE930	184.11	46	CBP3/2	41.54	26	CJP1/1L	46.28	26
66NE300	1284.78	44	CBP4/1	24.04	26	CJP1/1R	46.28	26
66NE314	1488.72	44	CBP4/2	41.54	26	CJP1/2L	79.00	26
66NE315	1488.72	45	CJ1/1L	56.74	28	CJP1/2R	79.00	26
66NE316	1488.72	45	CJ1/1R	56.74	28	CJP1/3L	79.00	26
69NE300	1581.61	44	CJ1/2L	94.00	28	CJP1/3R	79.00	26
69NE314	1872.95	44	CJ1/2R	94.00	28	CJP2/1L	46.28	26
69NE315	1872.95	45	CJ1/3L	94.00	28	CJP2/1R	46.28	26
69NE316	1872.95	45	CJ1/3R	94.00	28	CJP2/2L	79.00	26
450TW117*	59.51	43	CJ1/4L	270.65	28	CJP2/2R	79.00	26
600TW117*	145.68	46	CJ1/4R	270.65	28	CJP2/3L	79.00	26
612NE300	2122.62	44	CJ1/5L	270.65	28	CJP2/3R	79.00	26
612NE314	2122.62	44	CJ1/5R	270.65	28	CP3/4	204.77	27
612NE315	2122.62	45	CJ1/6L	270.65	28	CP4/1	26.71	27
612NE316	2122.62	45	CJ1/6R	270.65	28	CP4/2	44.43	27
410456*	10.31	11	CJ1/8L	661.51	28	CP4/3	99.73	27
CB1/1L	30.05	27	CJ1/8R	661.51	28	CPP3/1	23.74	26
CB1/1R	30.05	27	CJ1/9L	661.51	28	CPP3/2	41.69	26
CB1/2L	49.54	27	CJ1/9R	661.51	28	CPP3/3	99.84	26
CB1/2R	49.54	27	CJ1/10L	661.51	28	CPP3/4	210.31	26
CB1/3L	165.20	27	CJ1/10R	661.51	28	CT1/1	124.82	27
CB1/3R	165.20	27	CJ2/1L	56.74	28	CT1/2	278.65	27
CB1/4L	336.81	27	CJ2/1R	56.74	28	CT1/3	547.95	27
CB1/4R	336.81	27	CJ2/2L	94.00	28	CT2/1	124.82	27
CB2/1L	30.05	27	CJ2/2R	94.00	28	CT2/2	278.65	27
CB2/1R	30.05	27	CJ2/3L	94.00	28	CT2/3	547.95	27
CB2/2L	47.39	27	CJ2/3R	94.00	28	CTP1/1	61.02	26
CB2/2R	47.39	27	CJ2/4L	270.65	28	CX1/1L	61.31	30
CB2/3L	165.20	27	CJ2/4R	270.65	28	CX1/1R	61.31	30
CB2/3R	165.20	27	CJ2/5L	270.65	28	CX1/2L	61.31	30
CB2/4L	336.81	27	CJ2/5R	270.65	28	CX1/2R	61.31	30
CB2/4R	336.81	27	CJ2/6L	270.65	28	CX1/3L	61.31	30
CB3/1L	30.05	27	CJ2/6R	270.65	28	CX1/3R	61.31	30
CB3/1R	30.05	27	CJ3/1	85.10	29	CX1/4L	61.31	30
CB3/2L	47.39	27	CJ3/2	141.79	29	CX1/4R	61.31	30
CB3/2R	47.39	27	CJ3/3	141.79	29	CX1/5L	61.31	30
CB3/3L	165.20	27	CJ3/5	432.93	29	CX1/5R	61.31	30
CB3/3R	165.20	27	CJ3/6	432.93	29	CX1AL	67.68	30
CB3/4L	336.81	27	CJ3/8	993.76	29	CX1AR	67.68	30
CB3/4R	336.81	27	CJ3/9	993.76	29	CX1BL	67.68	30
CB4/1L	30.05	28	CJ4/1	85.10	29	CX1BR	67.68	30
CB4/1R	30.05	28	CJ4/3	141.75	29	CX1CL	67.68	31

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CX1DR	67.68	31	IG7	26.81	23	RGP6	641.81	32
CX1EL	67.68	31	IG7C	26.81	23	RGP7	454.00	32
CX1ER	67.68	31	IG8	58.35	23	RGP8	703.24	32
CX1FL	67.68	31	IG8C	58.45	23	RGR1	436.65	33
CX1FR	67.68	31	IG11C	22.29	23	RGR2	447.14	33
CX1GL	67.68	31	IH1	38.73	23	RGR3	518.60	33
CX1GR	67.68	31	IH1*	38.73	12	RGR4	701.64	33
CX1HL	67.68	31	IH1*	38.73	11	RI1/1	349.12	37
CX1HR	67.68	31	IH2	70.00	23	RI1/2	503.38	37
CX2/1L	100.55	30	IH2*	70.00	10	RI1/3	1571.05	37
CX2/1R	100.55	30	IH2C	70.00	23	RI2/1	349.12	37
CX2/2L	100.55	30	IH3C	127.97	23	RI2/2	503.38	37
CX2/2R	100.55	30	IH4C	339.28	23	RI3/1	349.12	37
CX2/3L	100.55	30	IH6	108.82	23	RI3/2	503.38	37
CX2/3R	100.55	30	IH7C	217.41	23	RP1	47.31	37
CX2/4L	100.55	30	IL1	209.62	38	RP100/2	72.78	37
CX2/4R	100.55	30	IL2	289.64	38	RP100/3	140.61	37
CX2/5L	100.55	30	IS0	133.92	14	RRS2/1	61.26	37
CX2/5R	100.55	30	IS0*	133.92	24	RRS2/1*	61.26	11
CX2AL	113.60	30	IS0*	133.92	17	RRS2/2	61.26	37
CX2AR	113.60	30	IS1	39.00	23	RRS2/2*	61.26	11
CX2BL	113.60	30	IS1*	39.18	12	RRS2/3	61.26	37
CX2BR	113.60	30	IS1*	39.18	11	RRS2/3*	61.26	11
CX2CL	113.60	31	IS2	67.31	23	RRS2/4	61.26	37
CX2CR	113.60	31	IS2*	67.69	10	RRS2/4*	61.26	11
CX2DL	113.60	31	IS2*	67.69	12	RRS3/1	133.44	37
CX2DR	113.60	31	IS2*	67.69	12	RRS3/2	133.44	37
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CX2FL	113.60	31	IS6	78.97	24	S/4A06C	35.66	13
CX2FR	113.60	31	IS7	126.31	24	SA1/1	38.56	9
CX2GL	113.60	31	LP1	58.02	36	SA1/1*	38.56	37
CX2GR	113.60	31	LP2	115.29	36	SA1/2	59.48	16
CX2HL	113.60	31	LP3	278.83	36	SA1/2	59.48	37
CX2HR	113.60	31	LP200/4	542.79	36	SA1/5	135.60	19
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IG1P	17.66	12	MPT1	231.51	38	SA9	48.70	13
IG1P*	17.66	16	NE950	64.35	47	SA10	68.81	17
IG2	16.77	23	NE960	98.27	47	SA11	48.70	13
IG2*	16.77	12	QB1	17.66	11	SA14/1	48.70	13
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IG2C	16.77	23	QB2*	21.50	16	SA15/1	48.70	13
IG2G	26.30	23	RDR2	173.39	37	SA15/2	68.81	17
IG3	52.17	23	RDR3	173.39	37	SA21	68.81	17
IG3C	52.17	23	RGP1	374.10	32	SB1/1	29.50	8
IG4C	117.51	23	RGP2	472.36	32	SB1/2	58.64	15
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SB1/7S	567.58	20	SG2/1	180.39	10	SJS5/1	62.58	9
SB2/1	29.50	8	SG2/2	236.60	10	SJS5/2	89.77	16
SB2/2	58.64	15	SG2/5	15.09	10	SJS5/5	334.05	19
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SB2/7	449.88	20	SG3/1*	194.48	23	SKW3	1.83	41
SB2/7S	567.58	20	SG4/1	250.63	11	SL1	23.34	38
SB3/1	29.50	8	SG4/1*	250.63	23	SL1C	81.18	38
SB3/2	58.64	15	SH1	66.59	12	SL2	57.88	38
SB3/5	247.48	18	SH2	120.04	12	SP1	37.80	8
SB3/5S	298.88	18	SH3/1	113.41	12	SP2	76.45	15
SB3/7	449.88	20	SH3/1*	113.41	23	SP4	223.21	18
SB3/7S	567.58	20	SH3/2	150.14	16	SP4S	282.39	18
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SB4/2	58.64	15	SJ1/2	78.46	15	SP7S	432.28	20
SB4/5	247.48	18	SJ1/3	86.16	15	SP030/5	35.65	32
SB4/5S	298.88	18	SJ1/7	312.16	19	SP060/1	18.59	8
SB4/7	449.88	20	SJ1/7S	417.21	19	SP060/2	27.93	15
SB4/7S	567.58	20	SJ1/8	312.16	19	SP060/5	71.25	18
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SBR2	75.35	16	SJ1/9	372.00	19	SP060/5S	126.39	18
SBRT1	382.04	9	SJ1/9D	530.86	19	SP060/7	103.14	20
SBRT2	603.81	16	SJ1/14	761.11	21	SP060/7S	219.38	20
SC1/1	16.12	8	SJ1/14S	893.24	21	SPA1	207.86	14
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SC1/5	54.23	18	SJ1/17	897.94	21	SPIC1/2	808.52	40
SC1/7	111.40	20	SJ1/17D	1070.85	21	SPIC2/1	574.86	40
SC3/1	25.70	8	SJ1/19	940.88	21	SPIC4	103.10	40
SC3/2	46.76	15	SJ1/19D	1136.14	21	SPIC5	35.54	40
SC3/5	86.84	18	SJ2/1	63.76	8	SPIC6/1	336.83	40
SC3/7	165.90	20	SJ2/2	78.46	15	SPIC6/2	492.01	40
SC4/1	48.70	13	SJ2/3	86.16	15	SPIC7	65.30	40
SC4/2	68.81	17	SJ2/9	372.00	19	SPK8	252.95	41
SDAC1/1	516.49	39	SJ2/9D	530.86	19	SPK8+9CLIP	13.26	41
SDC3	246.85	39	SJ3/7	312.16	19	SPK9	418.05	41
SDC4	104.89	39	SJ3/7S	417.21	19	SPKS8	376.33	41
SDC5	246.85	39	SJ3/8	312.16	19	SRP1	82.30	14
SDC6	33.63	10	SJ3/8S	417.21	19	SRP1*	167.56	17
SDG2/1	213.40	10	SJ3/14	774.12	21	SRP1/1	167.56	12
SDG2/2	136.65	10	SJ3/14S	893.24	21	SRP1/2	211.45	16
SDG2/3	224.36	10	SJ3/15	774.12	21	SRP2	82.30	14
SDG2/4	44.67	10	SJ3/15S	893.24	21	SRP2*	195.41	17
SDG2/4	44.67	10	SJ3/17	897.94	21	SRP2/1	195.41	12
SDG2/5	53.57	10	SJ3/17D	1070.85	21	SRP3	82.30	14
SDG2/5	53.57	10	SJ3/19	897.94	21	SRP3*	82.30	17
SDG2/6	87.86	10	SJ3/19D	1136.14	21	SRP5	87.77	11
SDG3/1	258.58	9	SJS1/1	62.58	8	SRP6	87.77	11
SDG3/2	278.67	9	SJS1/2	89.77	15	SRP7	87.77	11
SDG10	62.58	10	SJS2/1	62.58	8	SRP8	87.77	11
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VCB3/4	328.14	26
VCB4/3	160.98	26
VCB4/4	328.14	26
VCTP4/3	531.49	26

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Hepworth Clay is a brand of Wavin.
See www.wavin.co.uk for more information.

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Wavin products are manufactured under a quality management system which is approved to BS EN ISO 9001: 2015.

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General information

Downloads

Hepworth Clay literature, material safety datasheets, certificates and CAD details can be downloaded from hepworthclay.co.uk
Or contact info@wavin.co.uk



For everything you need to know about Clay – order or download our new **Hepworth Clay Product, Design and Installation Guide** – the latest industry references, product details and extensive installation guidance.

'How to' videos

To support the Hepworth Clay brand, we have a series of 'How to' videos' to give guidance on a range of installation and maintenance issues.

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- How clay drainage can benefit your next project
- How to join clay pipes
- How to cut clay drainage pipes
- Dismantling a Hepworth Clay pipe pack
- How to air test clay pipes
- Troubleshooting clay pipe air test failures



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Website

www.hepworthclay.co.uk is the place to find an overview of our ranges, individual item information, links to videos, training modules, case studies, stockist locator, blog and downloads.

Technical design

For any technical enquiries please contact:
Email: hepworth.clay@wavin.com

Hepworth Clay Product, Design & Installation Guide



Everything you need to know about Hepworth Clay in one place – the Clay Drainage Guide is a must-have!

- Information on revised BS 9295 standard – containing recycled aggregates for bedding clay pipes
- Product details – including dimensional information
- Installation – comprehensive guidance covering a range of situations such as laying pipe in difficult ground conditions
- Links to installation videos

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