

Trade Price List 1st January 2025

# Clay Drainage

A Comprehensive Range  
of Drainage Products

**Hepworth**

*Fired to Perfection*

CLAY



# Naturally the strongest choice.

## Powerful reasons for using clay.

For a genuine 'fit and forget' high performance, drainage solution, Hepworth Clay is unbeatable. 100% natural and fired to perfection.

Sourced from our own quarries here in the UK, Hepworth Clay's strength is verified at the factory then delivered to site, enabling clay pipes to be installed shallow or deep and with recycled aggregates. You'd need a strong reason not to install it.

For more information go online or call the number below.

0800 038 0088

[www.hepworthclay.co.uk](http://www.hepworthclay.co.uk)



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**Introduction to**

# Hepworth Clay

Vitrified clay is a well-established material for use in below-ground drainage systems. The inherent strength and durability of clay provide benefits to installers, specifiers and users:

## **Installation**

- Reduced, recycled or re-used material can be used instead of primary aggregates, lowering total installation costs.
- This is achieved by reducing material costs and transport costs of both aggregate to site and trench material from site.
- The amount of as-dug material used will depend on site ground conditions, but the more used, the greater the saving and the lower the environmental impact too.

## **In use**

- A Hepworth Clay Drainage system will withstand high water pressure jetting – see opposite for details – so that more blockages are cleared first time.
- Clay pipes are chemically inert and are unaffected by any effluent acceptable in an adopted sewer or by virtually all aggressive ground conditions, making it a perfect material for brownfield situations.  
A choice of sealing rings is available.
- Clay pipes have a life expectancy of over 100 years.

Hepworth Clay from Wavin is the No. 1 clay drainage brand in the UK, with a reputation second to none for product quality, technical ability and customer service.

Hepworth Clay offers a comprehensive range of drainage products suitable for foul and surface water drainage in adoptable, industrial, commercial and highway drainage applications.

Scan this QR code with your smartphone to visit the website.



Email: [hepworth.clay@wavin.com](mailto:hepworth.clay@wavin.com)  
Web: [www.hepworthclay.co.uk](http://www.hepworthclay.co.uk)

## Key to abbreviations



Kitemark



Lifetime Jetting Guarantee



CE Mark

## Important Notes

Products marked with a Kitemark  have been tested and awarded the Kitemark.

Please refer to page 47 for Acceptance information.

Product photos are for example only and not representative of every fitting size.

### Lifetime Jetting Guarantee

The drainage products\* identified in this price list are guaranteed for the system lifetime against penetration of the pipe wall caused by the following jetting criteria:

- High pressure water jet used at a pressure of up to 7,500 psi (517 bar).
- At a flow rate not exceeding 20 gallons per minute (1.5 litres per second).
- Held immobile for a constant period of not more than 5 minutes.



\* When laid in accordance with our instructions and the requirements of the codes of practice and guides relevant to their use.

### 'How to' Videos

To support the Hepworth Clay brand we have a series of 'How to' videos to help with handling, installation and air testing.

They can be viewed at [youtube.com/WavinUK](https://www.youtube.com/WavinUK) – select the Hepworth Clay playlist.



### Technical Tools

Register on [myportal.wavin.co.uk](https://myportal.wavin.co.uk) for access to great tools to help you get the job done faster and with assured accuracy. Includes Inspection Chamber Selector and Hydraulic Calculator.

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## SuperSleve HouseDrain

	Description	Nom dia mm	Cat no	Price £ per piece
	<b>Pipe</b>			per pipe
	Plain Ended – 100mm x 1.6m ▽CE▽	100	SP1	40.07
	Rocker 0.6m ▽CE	100	SP060/1	19.71
	<b>Couplings</b>			
	Couplings (polypropylene) With EPDM sealing rings ▽CE	100	SC1/1	17.09
	With Nitrile sealing rings ▽CE	100	SC3/1	27.24
	<b>Fittings</b>			
	90° Bend Plain Ended ▽CE	100	SB1/1	31.27
	45° Bend Plain Ended ▽CE	100	SB2/1	31.27
	30° Bend Plain Ended ▽CE	100	SB3/1	31.27
	15° Bend Plain Ended ▽CE	100	SB4/1	31.27
	Flexible Bend (0-25°) Single Socket	100	SFB1/1	77.16
	45° Oblique Junction Plain Ended 100mm x 100mm ▽CE	100	SJ1/1	67.59
	90° Curved Square Junction Plain Ended 100mm x 100mm ▽CE	100	SJ2/1	67.59
	Oblique Saddle Small – for pipes up to and including 300mm diameter ▽CE	100	SJS1/1	66.33
	Large – for pipes larger than 300mm diameter ▽CE	100	SJS2/1	66.33

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## SuperSleve HouseDrain

	Description	Nom dia mm	Cat no	Price £ per piece
	<b>Square Saddle</b> Small – for pipes up to and including 300mm diameter ▽CE	100	SJS4/1	66.33
	<b>Square Saddle</b> Large – for pipes larger than 300mm diameter ▽CE	100	SJS5/1	66.33
	<b>Rest Bend</b> Plain Ended ▽CE	100	SBR1	55.39
	<b>Telescopic</b> CE	100	SBRT1	404.96
	<b>Taper Pipe</b> 100mm to 150mm ▽CE	100	ST2/1*	76.93
	<b>Socket Adaptor</b> for connection to traditional pipes and fittings ▽CE	100	SA1/1	40.87
<b>Traps, Gullies</b>				
	<b>Low Back P-Trap</b> Plain Ended ▽CE	100	SG1/1	67.59
	<b>Inlet Gully</b> ▽CE	100	SDG3/1	274.09
	<b>Inlet Gully, with back inlet</b> + horizontal back inlet ▽CE	100	SDG3/2	295.39

\* PG2 discount applies

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## SuperSleve HouseDrain

	Description	Nom dia mm	Cat no	Price £ per piece
<b>Spare Accessories</b>				
	Grid and vertical back inlet insert only		SDG10	66.33
	Hopper c/w grid		SDG2/6	93.13
	Cover Plate		SDG2/4	47.35
	Metal Grid		SDG2/5	56.78
	Dip Tube Trap	100	SDC6	35.65
	Paved Area Gully Supplied complete with grid and frame ♻️ CE	100	SDG2/1	226.20
	Paved Area Gully, with back inlet Supplied complete with grid and frame + horizontal back inlet ♻️ CE	100	SDG2/3	237.82
	Top Assembly c/w grid and frame		SDG2/2	144.85
	Cover Plate		SDG2/4	47.35
	Metal Grid		SDG2/5	56.78
	Square Gully Supplied complete with grid ♻️ CE	100	SG2/1	191.21
	Spare polypropylene grid	150	SG2/5	16.00
	Square Gully, with back inlet Supplied complete with grid ♻️ CE	100	SG2/2	250.80
	Spare polypropylene grid	150	SG2/5	16.00
	Suitable alternative grids Hinged grating + frame	150	IH2*	74.20
	Cover plate + frame	150	IS2*	71.35

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## SuperSleve HouseDrain

	Description	Nom dia mm	Cat no	Price £ per piece
	Spare stopper for SG2/1 + SG2/2		410456*	10.93
	Square Raising Piece for SG2/1, SH1, SH2			
	Height			
	75mm	150	RRS2/1*	64.94
				
	150mm	150	RRS2/2*	64.94
				
	225mm	150	RRS2/3*	64.94
				
	300mm	150	RRS2/4*	64.94
				
	Access Gully c/w grid	100	SG3/1	206.15
	 			
	Access Gully c/w grid and horizontal back inlet	100	SG4/1	265.67
	 			
	Note: Can accept 110mm round or 100x100mm square rainwater pipes			
	<b>Spare Accessories</b>			
	Grid	120	IG1P	18.72
	Bridge	120x270	QB1	18.72
	Cover Plate	120	IS1*	41.34
	Hinged Grating	120	IH1*	41.05
	Access Raising Piece for SG3/1 + SH3/1			
	Height			
	75mm	265x120	SRP5	93.04
				
	150mm	265x120	SRP6	93.04
				
	225mm	265x120	SRP7	93.04
				
	300mm	265x120	SRP8	93.04
				

\* PG2 discount applies

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## SuperSleve HouseDrain

	Description	Nom dia mm	Cat no	Price £ per piece
	<b>Hopper, Rectangular</b> ▽CE + spares	100	SH3/1	120.21
	Grid 120mm x 120mm		IG1P	18.72
	Bridge 120mm x 270mm		QB1	18.72
	Cover Plate + Frame		IS1*	41.34
	Hinged Grating + Frame		IH1*	41.05
	<b>Hopper, Square</b> ▽CE	100	SH1	70.59
	Grid, alloy 150mm x 150mm	150	IG2*	17.78
	Cover Plate, alloy 150mm x 150mm	150	IS2*	71.35
	<b>Hopper, Square, with 100mm horizontal inlet</b> ▽CE	100	SH2	127.24
	Grid, alloy 150mm x 150mm	150	IG2*	17.78
	Cover Plate, alloy 150mm x 150mm	150	IS2*	71.35
<b>Rodding Points</b>				
	<b>Square Top Rodding Point</b> Sealed c/w coupling	100	SRPS1/1	151.52
	Polypropylene. Hinged square top secures the air-tight sealing ring. Complete with fitted coupling to connect directly to SuperSleve			
	<b>Rodding Point</b> Plain Ended	100	SRP1/1	177.61
	<b>Rodding Point</b> With airtight seal, plain ended	100	SRP2/1	207.13

\* PG2 discount applies

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## SuperSleve HouseDrain

	Description	Nom dia mm	Cat no	Price £ per piece
	<b>Drain Connectors</b>			
	Fit Clay and Plastic Systems			
	<b>Internal Drain Connector – To Waste</b>			
	100mm to 32/40mm Waste	100	S/S460	31.33
	100mm to 50mm Waste	100	S/S462	31.33
	<b>Internal Blanking Plug</b>			
	100mm	100	S/S89	27.58
	<b>Internal Drain Connector</b>			
	100mm to 68mm Round Rainwater	100	S/4A06B	37.80
				
	100mm to 65mm Square Rainwater	100	S/4A06C	37.80
	<b>Internal Drain Connector</b>			
	100mm to Soil Stacks	100	S/S464	45.95
	<b>Adaptors</b>			
	<b>Adaptor Coupling to HepSleve</b>	100	SA3/1	18.90
	<b>Adaptors to 110mm ø soil pipes</b>			
	SuperSleve	110	SA9	51.62
	HepSleve	110	VA9	61.70
	<b>Rainwater Adaptor</b>			
	to round or square rainwater pipes up to 76mm	100	SA11	51.62
	<b>Sliding Coupling</b>	100	SC4/1	51.62
	<b>Adaptor to Cast Iron Pipes</b>			
	made to BS 437	100	SA14/1	51.62
	<b>Double Spigot Adaptor</b>			
	110mm OsmaDrain/100mm SuperSleve	100	SA15/1	51.62
	<b>Stopper</b>	100	SS1/1	33.18
	<b>Testing Stopper</b>			
	with integral nipple	100	SS2/1	40.55

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## SuperSleve HouseDrain

Description	Nom dia mm	Cat no	Price £ per piece
 <p><b>Access Fittings</b> Access Pipe ♠CE</p>	100	SPA1	220.33
 <p>Access Raising Piece Height 75mm ♠</p>	260x100	SRP1	87.24
<p>150mm ♠</p>	260x100	SRP2	87.24
<p>225mm ♠</p>	260x100	SRP3	87.24
 <p><b>Alloy Lid and Frame</b> Pedestrian areas only 300mm x 150mm</p>		ISO	141.96

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## SuperSleve 150

	Description	Nom dia mm	Cat no	Price £ per piece
	<b>Pipe</b> Plain Ended – 150mm x 1.75m ▽CE▽	150	SP2	per pipe 81.04
	<b>Rocker</b> 0.6m ▽CE	150	SP060/2	29.61
	<b>Couplings</b> Coupling (polypropylene) With EPDM sealing rings ▽CE	150	SC1/2	29.98
	With nitrile sealing rings ▽CE	150	SC3/2	49.57
	<b>Fittings</b> 90° Bend ▽CE	150	SB1/2	62.16
	45° Bend ▽CE	150	SB2/2	62.16
	30° Bend ▽CE	150	SB3/2	62.16
	15° Bend ▽CE	150	SB4/2	62.16
	45° Oblique Junction 150mm x 100mm ▽CE	150	SJ1/2	83.17
	150mm x 150mm ▽CE	150	SJ1/3	91.33
	90° Curved Square Junction 150mm x 100mm ▽CE	150	SJ2/2	83.17
	150mm x 150mm ▽CE	150	SJ2/3	91.33
	<b>Oblique Saddle</b> Small – for pipes up to and including 300mm diameter ▽CE	150	SJS1/2	95.16
	Large – for pipes larger than 300mm diameter ▽CE	150	SJS2/2	95.16

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## SuperSleve 150

	Description	Nom dia mm	Cat no	Price £ per piece
	<b>Square Saddle</b> Small – for pipes up to and including 300mm diameter ▽CE	150	SJS4/2	95.16
	Large – for pipes larger than 300mm diameter ▽CE	150	SJS5/2	95.16
	<b>Taper Pipe</b> 100mm to 150mm ▽CE	100	ST2/1	76.93
	150mm to 225mm ▽CE	150	ST3/2	239.99
	<b>Rest Bend</b> ▽CE	150	SBR2	79.87
	<b>Telescopic Rest Bend</b> CE	150	SBRT2	640.04
	<b>Socket Adaptor</b> for connection to traditional pipes and fittings ▽CE	150	SA1/2	63.05
	<b>Low-back P-trap</b> ▽CE	150	SG1/2	105.25
	<b>Hopper</b> complete with plastic grid and bridge ▽CE	150	SH3/2	159.15
	<b>+ Spares</b> Grid 120mm x 120mm		IG1P*	18.72
	Bridge 175mm x 375mm		QB2*	22.79
	<b>Rodding Point</b> oval (aluminium)	150	SRP1/2	224.14
	<b>Access Fittings</b> <b>Access Pipe</b> ▽CE	150	SPA2	234.30

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## SuperSleve 150

	Description	Nom dia mm	Cat no	Price £ per piece	
	<b>Access Raising Piece</b>				
	Height				
	75mm ▽	260x100	SRP1*	87.24	
	150mm ▽	260x100	SRP2*	87.24	
	225mm ▽	260x100	SRP3*	87.24	
	<b>Alloy Lid and Frame</b> Pedestrian areas only 300mm x 150mm		ISO*	141.96	
<b>Adaptors</b>					
	<b>Rainwater Adaptor</b> to round or square rainwater pipes up to 100 x 100mm	150	SA21	72.94	
	<b>Adaptor Coupling</b> to HepSleve	150	SA3/2	72.94	
	<b>Adaptors to 160mm ø PVCu soil pipes</b>	SuperSleve	150	SA10	72.94
		HepSleve	150	VA10	79.92
	<b>Double Spigot Adaptor</b> 160mm OsmaDrain/150mm SuperSleve	150	SA15/2	72.94	
	<b>Sliding Coupling</b>	150	SC4/2	72.94	
	<b>Adaptor to Cast Iron Pipes</b> made to BS 437	150	SA14/2	72.94	
	<b>Stopper</b>	150	SS1/2	44.84	
	<b>Testing Stopper</b> with integral nipple	150	SS2/2	55.52	

\* PG1 discount applies

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## SuperSleve 225

	Description	Nom dia mm	Cat no	Price £ per piece
	<b>Pipe</b> <b>Full Length Pipe</b> – complete with Fitted EPDM Coupling 225mm x 2.0m ♠CE▼	225	SP4S	per pipe 299.33
	<b>Pipe – Plain Ended</b> – for use with separate nitrile couplings 225mm x 2.0m ♠CE▼	225	SP4	per pipe 236.60
	<b>Rocker</b> 0.6m ♠CE	225	SP060/5	75.53
	<b>Short Length</b> 0.6m ♠CE	225	SP060/5S	133.97
	<b>Couplings</b> <b>Spare couplings (polypropylene)</b> with EPDM sealing rings ♠CE	225	SC1/5	57.48
	with nitrile sealing rings ♠*CE	225	SC3/5	92.05
	<b>Fittings</b> <b>90° Bend</b> Single Socket ♠CE	225	SB1/5S	316.81
	Plain Ended ♠*CE	225	SB1/5	262.33
	<b>45° Bend</b> Single Socket ♠CE	225	SB2/5S	316.81
	Plain Ended ♠*CE	225	SB2/5	262.33
	<b>30° Bend</b> Single Socket ♠CE	225	SB3/5S	316.81
	Plain Ended ♠*CE	225	SB3/5	262.33
	<b>15° Bend</b> Single Socket ♠CE	225	SB4/5S	316.81
	Plain Ended ♠*CE	225	SB4/5	262.33

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## SuperSleve 225

	Description	Nom dia mm	Cat no	Price £ per piece
	<b>45° Oblique Junction</b> Coupling on Barrel 225mm x 100mm ▽CE	225	SJ1/7S	442.24
	Plain Ended 225mm x 100mm ▽*CE	225	SJ1/7	330.89
	Coupling on Barrel 225mm x 150mm ▽CE	225	SJ1/8S	442.24
	Plain Ended 225mm x 150mm ▽*CE	225	SJ1/8	330.89
	Coupling on Barrel and Arm 225mm x 225mm ▽CE	225	SJ1/9D	562.71
	Plain Ended 225mm x 225mm ▽*CE	225	SJ1/9	394.32
	<b>90° Square Junction</b> Coupling on Barrel 225mm x 100mm ▽CE	225	SJ3/7S	442.24
	Plain Ended 225mm x 100mm ▽*CE	225	SJ3/7	330.89
	Coupling on Barrel 225mm x 150mm ▽CE	225	SJ3/8S	442.24
	Plain Ended 225mm x 150mm ▽*CE	225	SJ3/8	330.89
	Coupling on Barrel & Arm 225mm x 225mm ▽CE	225	SJ2/9D	562.71
	Plain Ended 225mm x 225mm ▽*CE	225	SJ2/9	394.32
	<b>Square Saddle</b> ▽CE	225	SJS5/5	354.09
	<b>Taper Pipe</b> 150mm x 225mm ▽CE	225	ST3/2	239.99
	<b>Stopper</b> ▽CE	225	SS3/4	93.05
	<b>Socket Adaptor</b> for connection to traditional pipes and fittings ▽CE	225	SA1/5	143.74

\* Plain ended bends and junctions are for use with separate Nitrile couplings for increased resistance to hydrocarbons. Contact the Technical Advisory Service for further details.

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## SuperSleve 300

	Description	Nom dia mm	Cat no	Price £ per piece
<b>Pipe</b>				
	<b>Full Length Pipe</b> – complete with Fitted EPDM Coupling 300mm x 2.0m ▽CE▽	300	SP7S	per pipe 458.22
	<b>Pipe - Plain Ended</b> – for use with separate nitrile couplings 300mm x 2.0m ▽CE▽	300	SP7	per pipe 342.39
	<b>Rocker</b> 0.6m ▽CE	300	SP060/7	109.33
	<b>Short Length</b> 0.6m ▽CE	300	SP060/7S	232.54
<b>Couplings</b>				
	<b>Spare couplings (polypropylene)</b> with EPDM sealing rings ▽CE	300	SC1/7	118.08
	with nitrile sealing rings ▽*CE	300	SC3/7	175.85
<b>Fittings</b>				
	<b>90° Bend</b> Single Socket ▽CE	300	SB1/7S	601.63
	Plain Ended ▽*CE	300	SB1/7	476.87
	<b>45° Bend</b> Single Socket ▽CE	300	SB2/7S	601.63
	Plain Ended ▽*CE	300	SB2/7	476.87
	<b>30° Bend</b> Single Socket ▽CE	300	SB3/7S	601.63
	Plain Ended ▽*CE	300	SB3/7	476.87
	<b>15° Bend</b> Single Socket ▽CE	300	SB4/7S	601.63
	Plain Ended ▽*CE	300	SB4/7	476.87

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## SuperSleve 300

	Description	Nom dia mm	Cat no	Price £ per piece
	<b>45° Oblique Junction</b>			
	Coupling on Barrel 300mm x 100mm	300	SJ1/14S	946.83
	▽CE			
	Plain Ended 300mm x 100mm	300	SJ1/14	806.78
	▽*CE			
	Coupling on Barrel 300mm x 150mm	300	SJ1/15S	946.83
	▽CE			
	Plain Ended 300mm x 150mm	300	SJ1/15	806.78
▽*CE				
	<b>90° Square Junction</b>			
	Coupling on Barrel 300mm x 100mm	300	SJ3/14S	946.83
	▽CE			
	Plain Ended 300mm x 100mm	300	SJ3/14	820.57
	▽*CE			
	Coupling on Barrel 300mm x 150mm	300	SJ3/15S	946.83
	▽CE			
	Plain Ended 300mm x 150mm	300	SJ3/15	820.57
▽*CE				
	<b>Square Saddle</b>			
	Coupling on Barrel and Arm 300mm x 225mm	300	SJ1/17D	1135.10
	▽CE			
	Plain Ended 300mm x 225mm	300	SJ1/17	951.82
	▽*CE			
	Coupling on Barrel and Arm 300mm x 300mm	300	SJ1/19D	1204.31
	▽CE			
	Plain Ended 300mm x 300mm	300	SJ1/19	997.33
▽*CE				
	Coupling on Barrel 300mm x 100mm	300	SJ3/14S	946.83
	▽CE			
	Plain Ended 300mm x 100mm	300	SJ3/14	820.57
	▽*CE			
	Coupling on Barrel 300mm x 150mm	300	SJ3/15S	946.83
	▽CE			
	Plain Ended 300mm x 150mm	300	SJ3/15	820.57
	▽*CE			
	Coupling on Barrel and Arm 300mm x 225mm	300	SJ3/17D	1135.10
	▽CE			
	Plain Ended 300mm x 225mm	300	SJ3/17	951.82
	▽*CE			
	Coupling on Barrel and Arm 300mm x 300mm	300	SJ3/19D	1204.31
	▽CE			
	Plain Ended 300mm x 300mm	300	SJ3/19	951.82
	▽*CE			
	Coupling on Barrel 300mm x 100mm	300	SJS5/7	616.09
	▽CE			

\* Plain ended bends and junctions are for use with separate Nitrile couplings for increased resistance to hydrocarbons. Contact the Technical Advisory Service for further details.

# Hepworth

*Fired to Perfection*

**CLAY**

## SuperSleve 300

	Description	Nom dia mm	Cat no	Price £ per piece
	<b>Taper Pipe to 225mm SuperSleve</b> 225mm x 300mm ▽CE	300	ST4/3	662.32
	<b>Stopper</b> ▽CE	300	SS3/7	198.59
	<b>Socket Adaptor</b> for connection to traditional pipes and fittings ▽CE	300	SA1/7	215.04

# Hepworth

*Fired to Perfection*

CLAY

## SuperSleve Gratings & Cover Plates

	Description	Nom dia mm	Cat no	Price £ per piece
	<b>Pedestrian Areas Only</b>			
	<b>Gully Grid, (Square)</b>			
	Alloy	120	IG1	18.61
	Alloy	150	IG2	17.78
	Alloy	225	IG3	55.30
	Cast Iron	120	IG1C	18.61
	Cast Iron	150	IG2C	17.78
	Cast Iron	225	IG3C	55.30
	Cast Iron	300	IG4C	124.56
	Galvanised	150	IG2G	27.88
	<b>Alloy only Gully Grid (Rectangular)</b>			
	Alloy	265x120	IG5	37.68
	For use with: Hopper		SH3/1*	120.21
	Gully		SG3/1*	206.15
	Gully		SG4/1*	265.67
	<b>Gully Grid, (Round)</b>			
	Gully size mm			
	100 Alloy	140	IG6	18.61
	150 Alloy	197	IG7	28.42
	225 Alloy	284	IG8	61.85
	100 Cast Iron	140	IG6C	18.61
	150 Cast Iron	197	IG7C	28.42
	225 Cast Iron	284	IG8C	61.96
	<b>Dish Grid, (Round)</b>			
	For use with RDR3 dish top			
	Cast Iron	178	IG11C	23.63
	<b>Hinged Gratings and Frames (Square)</b>			
	Alloy	120	IH1	41.05
	Alloy	150	IH2	74.20
	Cast Iron	150	IH2C	74.20
	Cast Iron	230	IH3C	135.65
	Cast Iron	316	IH4C	359.64
	<b>Hinged Gratings and Frames (Round)</b>			
	Gully size mm			
	150 Alloy	193	IH6	115.35
	225 Cast Iron	265	IH7C	230.45
	<b>Cover Plate and Frame, (Square)</b>			
	Alloy	120	IS1	41.34
	Alloy	150	IS2	71.35
	Alloy	225	IS3	130.56

\* PG1 discount applies

# Hepworth

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## SuperSleve Gratings & Cover Plates

	Description	Nom dia mm	Cat no	Price £ per piece
	<b>Cover Plate and Frame, (Round)</b>			
	Gully size mm			
	100 Alloy	140	IS5	58.15
	150 Alloy	197	IS6	83.71
	225 Alloy	273	IS7	133.89
	<b>Access Cover Plate and frame</b>	300x150	IS0*	141.96

\* PG1 discount applies

# Hepworth

*Fired to Perfection*

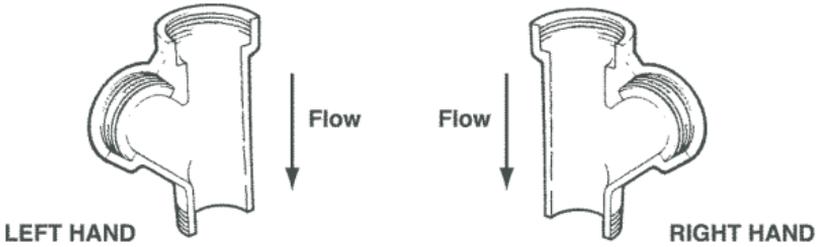
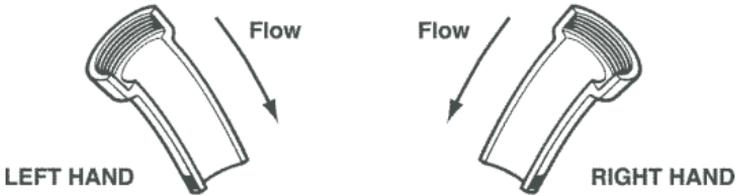
CLAY

# Channels

Direction of flow is from the socket towards the spigot.

**Important note:**

Handing of channel and access fittings is as viewed against direction of flow.



# Hepworth

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CLAY

# Channels

Description	Nom dia mm	Cat no	Price £ per piece
<b>Channel Pipe – Plain Ended</b>			
 Pipe			
1.0m	100	CPP3/1	25.16
1.0m	150	CPP3/2	44.19
1.0m	225	CPP3/3	105.83
1.0m	300	CPP3/4	222.93
<b>Channel Fittings – Plain Ended</b>			
 Enlarger/Reducer			
100mm x 150mm	100	CTP1/1	64.68
225mm x 300mm	225	VCTP4/3	563.38
 90° Bend	100	CBP1/1	25.48
Plain ended channel bends can be used left or right handed	150	CBP1/2	44.03
	225	VCB1/3	170.64
	300	VCB1/4	347.83
 45° Bend	100	CBP2/1	25.48
	150	CBP2/2	44.03
	225	VCB2/3	170.64
	300	VCB2/4	347.83
 30° Bend	100	CBP3/1	25.48
	150	CBP3/2	44.03
	225	VCB3/3	170.64
	300	VCB3/4	347.83
 15° Bend	100	CBP4/1	25.48
	150	CBP4/2	44.03
	225	VCB4/3	170.64
	300	VCB4/4	347.83
 Oblique Junction left-hand			
100mm x 100mm	100	CJP1/1L	49.06
150mm x 100mm	150	CJP1/2L	83.74
150mm x 150mm	150	CJP1/3L	83.74
 right-hand			
100mm x 100mm	100	CJP1/1R	49.06
150mm x 100mm	150	CJP1/2R	83.74
150mm x 150mm	150	CJP1/3R	83.74
 Curved Square Junction left-hand			
100mm x 100mm	100	CJP2/1L	49.06
150mm x 100mm	150	CJP2/2L	83.74
150mm x 150mm	150	CJP2/3L	83.74
 right-hand			
100mm x 100mm	100	CJP2/1R	49.06
150mm x 100mm	150	CJP2/2R	83.74
150mm x 150mm	150	CJP2/3R	83.74

# Hepworth

*Fired to Perfection*

CLAY

# Channels

	Description	Nom dia mm	Cat no	Price £ per piece
	<b>Channel Pipe – Socketed</b>			
	Pipe			
	0.9m	100	CP4/1	28.31
	0.9m	150	CP4/2	47.10
	0.9m	225	CP4/3	105.71
	0.9m	300	CP4/4*	217.06
	1.0m	300	CP3/4*	217.06
	<b>Channel Fittings – Socketed</b>			
	<b>Enlarger</b>			
	100mm x 150mm	100	CT2/1	132.31
	150mm x 225mm	150	CT2/2	295.37
	225mm x 300mm	225	CT2/3	580.83
	<b>Reducer</b>			
	150mm x 100mm	150	CT1/1	132.31
	225mm x 150mm	225	CT1/2	295.37
	300mm x 225mm	300	CT1/3	580.83
	<b>Channel Bends – Socketed</b>			
	<b>90° Bend</b>			
	medium left-hand right-hand			
	Left-hand	100	CB1/1L	31.85
	Right-hand	100	CB1/1R	31.85
	Left-hand	150	CB1/2L	52.51
	Right-hand	150	CB1/2R	52.51
	Left-hand	225	CB1/3L	175.11
	Right-hand	225	CB1/3R	175.11
	Left-hand	300	CB1/4L	357.02
	Right-hand	300	CB1/4R	357.02
	<b>45° Bend</b>			
	medium left-hand right-hand			
	Left-hand	100	CB2/1L	31.85
	Right-hand	100	CB2/1R	31.85
	Left-hand	150	CB2/2L	50.23
	Right-hand	150	CB2/2R	50.23
	Left-hand	225	CB2/3L	175.11
	Right-hand	225	CB2/3R	175.11
	Left-hand	300	CB2/4L	357.02
	Right-hand	300	CB2/4R	357.02
	<b>30° Bend</b>			
	medium left-hand right-hand			
	Left-hand	100	CB3/1L	31.85
	Right-hand	100	CB3/1R	31.85
	Left-hand	150	CB3/2L	50.23
	Right-hand	150	CB3/2R	50.23
	Left-hand	225	CB3/3L	175.11
	Right-hand	225	CB3/3R	175.11
	Left-hand	300	CB3/4L	357.02
	Right-hand	300	CB3/4R	357.02

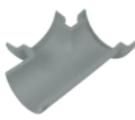
\* CP3/4 only available until Spring 2025, CP4/4 available from Spring 2025.  
Check with Customer Service for exact dates.

# Hepworth

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# Channels

Description	Nom dia mm	Cat no	Price £ per piece	
 <b>15° Bend</b> medium left-hand right-hand Left-hand Right-hand Left-hand Right-hand Left-hand Right-hand Left-hand Right-hand	100	CB4/1L	31.85	
	100	CB4/1R	31.85	
	150	CB4/2L	50.23	
	150	CB4/2R	50.23	
	225	CB4/3L	175.11	
	225	CB4/3R	175.11	
	300	CB4/4L	357.02	
	300	CB4/4R	357.02	
 <b>Channel Junctions – Socketed</b> <b>90° Square Junction</b> left-hand right-hand Left-hand 100mm x 100mm Right-hand 100mm x 100mm Left-hand 150mm x 100mm Right-hand 150mm x 100mm Left-hand 150mm x 150mm Right-hand 150mm x 150mm Left-hand 225mm x 100mm Right-hand 225mm x 100mm Left-hand 225mm x 150mm Right-hand 225mm x 150mm Left-hand 225mm x 225mm Right-hand 225mm x 225mm	100	CJ2/1L	60.14	
	100	CJ2/1R	60.14	
	150	CJ2/2L	99.64	
	150	CJ2/2R	99.64	
	150	CJ2/3L	99.64	
	150	CJ2/3R	99.64	
	225	CJ2/4L	286.89	
	225	CJ2/4R	286.89	
	225	CJ2/5L	286.89	
	225	CJ2/5R	286.89	
	225	CJ2/6L	286.89	
	225	CJ2/6R	286.89	
	 <b>45° Oblique Junction</b> left-hand right-hand Left-hand 100mm x 100mm Right-hand 100mm x 100mm Left-hand 150mm x 100mm Right-hand 150mm x 100mm Left-hand 150mm x 150mm Right-hand 150mm x 150mm Left-hand 225mm x 100mm Right-hand 225mm x 100mm Left-hand 225mm x 150mm Right-hand 225mm x 150mm Left-hand 225mm x 225mm Right-hand 225mm x 225mm Left-hand 300mm x 150mm Right-hand 300mm x 150mm Left-hand 300mm x 225mm Right-hand 300mm x 225mm Left-hand 300mm x 300mm Right-hand 300mm x 300mm	100	CJ1/1L	60.14
		100	CJ1/1R	60.14
150		CJ1/2L	99.64	
150		CJ1/2R	99.64	
150		CJ1/3L	99.64	
150		CJ1/3R	99.64	
225		CJ1/4L	286.89	
225		CJ1/4R	286.89	
225		CJ1/5L	286.89	
225		CJ1/5R	286.89	
225		CJ1/6L	286.89	
225		CJ1/6R	286.89	
300		CJ1/8L	701.20	
300		CJ1/8R	701.20	
300		CJ1/9L	701.20	
300		CJ1/9R	701.20	
300	CJ1/10L	701.20		
300	CJ1/10R	701.20		

# Hepworth

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# Channels

	Description	Nom dia mm	Cat no	Price £ per piece
	<b>45° Double Oblique Junction</b>			
	100mm x 100mm	100	CJ3/1	90.21
	150mm x 100mm	150	CJ3/2	150.30
	150mm x 150mm	150	CJ3/3	150.30
	225mm x 150mm	225	CJ3/5	458.91
	225mm x 225mm	225	CJ3/6	458.91
	300mm x 150mm	300	CJ3/8	1053.39
	300mm x 225mm	300	CJ3/9	1053.39
	<b>90° Double Square Junction</b>			
	100mm x 100mm	100	CJ4/1	90.21
	150mm x 150mm	150	CJ4/3	150.26
	225mm x 225mm	225	CJ4/6	458.91
	<b>45° Breeches Oblique Junction</b>			
	100mm x 100mm	100	CJ5/1	90.21
	150mm x 100mm	150	CJ5/2	150.26
	150mm x 150mm	150	CJ5/3	150.26
	225mm x 150mm	225	CJ5/5	458.91
	225mm x 225mm	225	CJ5/6	458.91
	300mm x 225mm	300	CJ5/9	1053.39
	300mm x 300mm	300	CJ5/10	1053.39
	<b>90° Breeches Square Junction</b>			
	150mm x 150mm	150	CJ6/3	150.26
	225mm x 150mm	225	CJ6/5	458.91
	225mm x 225mm	225	CJ6/6	458.91

# Hepworth

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CLAY

# Channels

Description	Nom dia mm	Cat no	Price £ per piece
<b>Branch Channel Bends – Socketed</b>			
			
Half-section			
10° left-hand			
10° right-hand			
Left-hand	100	CX1/1L	64.99
Right-hand	100	CX1/1R	64.99
Left-hand	150	CX2/1L	106.58
Right-hand	150	CX2/1R	106.58
			
30° left-hand			
30° right-hand			
Left-hand	100	CX1/2L	64.99
Right-hand	100	CX1/2R	64.99
Left-hand	150	CX2/2L	106.58
Right-hand	150	CX2/2R	106.58
			
50° left-hand			
50° right-hand			
Left-hand	100	CX1/3L	64.99
Right-hand	100	CX1/3R	64.99
Left-hand	150	CX2/3L	106.58
Right-hand	150	CX2/3R	106.58
			
70° left-hand			
70° right-hand			
Left-hand	100	CX1/4L	64.99
Right-hand	100	CX1/4R	64.99
Left-hand	150	CX2/4L	106.58
Right-hand	150	CX2/4R	106.58
			
90° left-hand			
90° right-hand			
Left-hand	100	CX1/5L	64.99
Right-hand	100	CX1/5R	64.99
Left-hand	150	CX2/5L	106.58
Right-hand	150	CX2/5R	106.58
<b>Three-quarter-section</b>			
			
10° left-hand			
10° right-hand			
Left-hand	100	CX1AL	71.74
Right-hand	100	CX1AR	71.74
Left-hand	150	CX2AL	120.42
Right-hand	150	CX2AR	120.42
			
30° left-hand			
30° right-hand			
Left-hand	100	CX1BL	71.74
Right-hand	100	CX1BR	71.74
Left-hand	150	CX2BL	120.42
Right-hand	150	CX2BR	120.42

# Hepworth

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Channels

	Description	Nom dia mm	Cat no	Price £ per piece
	50° left-hand			
	50° right-hand			
	Left-hand	100	CX1CL	71.74
	Right-hand	100	CX1CR	71.74
	Left-hand	150	CX2CL	120.42
	Right-hand	150	CX2CR	120.42
	70° left-hand			
	70° right-hand			
	Left-hand	100	CX1DL	71.74
	Right-hand	100	CX1DR	71.74
	Left-hand	150	CX2DL	120.42
	Right-hand	150	CX2DR	120.42
	90° left-hand			
	90° right-hand			
	Left-hand	100	CX1EL	71.74
	Right-hand	100	CX1ER	71.74
	Left-hand	150	CX2EL	120.42
	Right-hand	150	CX2ER	120.42
	115° left-hand			
	115° right-hand			
	Left-hand	100	CX1FL	71.74
	Right-hand	100	CX1FR	71.74
	Left-hand	150	CX2FL	120.42
	Right-hand	150	CX2FR	120.42
	140° left-hand			
	140° right-hand			
	Left-hand	100	CX1GL	71.74
	Right-hand	100	CX1GR	71.74
	Left-hand	150	CX2GL	120.42
	Right-hand	150	CX2GR	120.42
	165° left-hand			
	165° right-hand			
	Left-hand	100	CX1HL	71.74
	Right-hand	100	CX1HR	71.74
	Left-hand	150	CX2HL	120.42
	Right-hand	150	CX2HR	120.42

# Hepworth

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## Yard / Road Gullies

Description					Nom dia mm	Cat no	Price £ per piece
<b>Yard Gullies</b>							
<b>Yard Gully</b>							
Supplied complete with grating and frame (A15) suitable for pedestrian and domestic areas							
	Internal dia mm	Internal depth mm	Back Inlet dia mm	Outlet dia mm			
	225	585	–	100	100	RGP5	481.24
	♠♣€						
	225	585	–	150	150	RGP7	481.24
	♠♣€						
Supplied complete with grating and frame (B125) suitable for pedestrian areas and car parks that are used occasionally							
	225	585	–	100	100	RGP6	680.32
	♠♣€						
	225	585	–	150	150	RGP8	745.43
	♠♣€						
<b>Yard Gully Extras</b>							
<b>Raising Piece</b>							
	♠♣€						
	600mm Plain Raising Piece				225	SP060/5	75.53
	♠♣€						
	Spare Couplings EPDM				225	SC1/5	57.48
	♠♣€						
	Combined Filter and Silt Bucket				205	IBP3	174.01
<b>Yard Gully</b>							
Round with rodding eye and stopper							
	Internal dia mm	Internal depth mm	Back Inlet dia mm	Outlet dia mm			
	225	585	–	100	100	RGP1	396.55
	♠♣€						
	225	585	–	150	150	RGP2	500.70
	♠♣€						
<b>Grating and Frame</b>							
	Grating and frame (A15) suitable for pedestrian and domestic areas				–	RGP3	226.07
	Grating and frame (B125) suitable for pedestrian areas and car parks that are used occasionally				–	RGP4	370.16

# Hepworth

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CLAY

## Yard / Road Gullies

Description					Nom dia mm	Cat no	Price £ per piece
<b>Road Gullies</b>							
<b>Road Gully</b>							
Round with rodding eye and stopper							
	Internal dia mm	Internal depth mm	Outlet dia mm	Pack Qty			
	300	600	100	16	100	RGR1	462.85
	300	600	150	16	150	RGR2	473.97
	400	750	150	12	150	RGR3	549.72
	450	900	150	6	150	RGR4	743.74
<b>Spare Stopper for Road and Yard Gully</b>					100	RSG1	16.50
							

# Hepworth

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## Yard / Road Gullies

Description		Nom dia mm	Cat no	Price £ per piece
 <p><b>Plastic Road Gullies</b> Polyethylene Gully Trapped 150mm SuperSleve outlet</p>				
Internal dia	Internal depth	150	MGP2/2	241.05
375mm	750mm			

**Hepworth**  
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**HepGuard**

	Description	Nom dia mm	Cat no	Price £ per piece
	Surface Box (polypropylene) Plain #	150	GSB1	91.51

# Are to be withdrawn from stock and are subject to availability.

# Hepworth

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# HepLine

Description	Nom dia mm	Cat no	Price £ per piece
<b>Pipe</b>			per pipe
 <b>Perforated – Plain Ended</b> Standard 100mm/150mm diameter coupling required from the SuperSleve range			
100mm x 1.6m perforated ▽CE	100	LP1	61.50
150mm x 1.75m perforated ▽CE	150	LP2	122.21
 <b>Perforated – complete with Fitted EPDM Coupling</b>			
225mm x 2.0m perforated ▽CE	225	LP3	295.56
300mm x 2.0m perforated ▽CE	300	LP200/4	575.36
Important note: Stoppers and fittings for HepLine subsoil drainage systems are available from the SuperSleve Range			

# Hepworth

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# Unjointed

	Description	Nom dia mm	Cat no	Price £ per piece
	<b>Pipe</b>			
	<b>Standard Pipe Length</b>			per pipe
	1.0m			
	♥.	100	RP1	50.15
	♥.	150	RP100/2	77.15
	♥.	225	RP100/3	149.05
	<b>Fittings</b>			
	<b>Socket Adaptor</b>			
	Connects SuperSleve to traditional pipes + fittings			
	♥	100	SA1/1*	40.87
	♥	150	SA1/2	63.05
	♥	225	SA1/5	143.74
	♥	300	SA1/7	215.04
	<b>Interceptor – Winsor</b>			
	With fall between inlet and outlet c/w stopper			
	♥ †	100	RI1/1	370.07
	♥ †	150	RI1/2	533.58
	†	225	RI1/3	1665.31
	<b>Interceptor – Kenon</b>			
	With fall between inlet and outlet c/w stopper			
	♥ †	100	RI2/1	370.07
	♥ †	150	RI2/2	533.58
	<b>Interceptor – Reverse Action</b>			
	With fall between inlet and outlet c/w stopper			
	♥ †	100	RI3/1	370.07
	♥ †	150	RI3/2	533.58
	<b>Square Raising Piece</b>			
	Height			
	♥ 75mm	150	RRS2/1	64.94
	♥ 150mm	150	RRS2/2	64.94
	♥ 225mm	150	RRS2/3	64.94
	♥ 300mm	150	RRS2/4	64.94
	♥ 75mm	225	RRS3/1	141.45
♥ 150mm	225	RRS3/2	141.45	
	<b>Traps, Gullies</b>			
	<b>Dish Tops</b>			
	♥	100	RDR2	183.79
	♥	150	RDR3	183.79

• Subject to extended delivery period. † Due to the manufacturing process size tolerances and appearance on this product can vary. \* PG1 discount applies.

# Hepworth

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## Clayware Accessories

	Description	Nom dia mm	Cat no	Price £ per piece
	<b>Pipe Cutter - Lever</b>			
	Cuts 100mm SuperSleve	100	MPC1*	385.70
	Cuts 100 and 150mm SuperSleve	150	MPC2	596.27
	<b>Pipe Trimmer</b> 100mm/150mm	150	MPT1	245.40
	<b>Lever Locking Stoppers</b>			
	Pipe size mm			
	100	140	IL1	222.20
	150	188	IL2	307.02
	<b>Lubricant</b>			
	1 kilo – Pack quantity 10		SL1	24.74
	2.5 kilo – Pack quantity 6		SL2	61.35
	<b>High Performance Jointing Lubricant</b> recommended for nitrile seals cold and/or wet weather – 1 kilo		SL1C	86.05

\*PG1 discount applies to this item only

# Hepworth

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## Inspection Chambers

	Description	Nom dia mm	Cat no	Pack qty	Price £ per piece
	<b>Mini Access Chamber</b> Up to 600mm deep				
	<b>Polypropylene Mini Access Chamber</b> 300mm diameter, depth 600mm. 100/110mm inlets conversion adaptors supplied. Complete unit including base unit, 2 raising pieces with cover and frame	100/110	SDAC1/1	1	547.48
	<b>Polymer Cover and Frame (airtight)</b> 345mm x 345mm square. Effective height 85mm		SDC3	1	261.66
	<b>Raising Piece</b> with rubber sealing ring Effective height 150mm		SDC4	1	111.18
	<b>Base Unit</b> 215mm deep with two 100/110mm flexible inlets allowing 10° of movement. Conversion adaptors supplied	100/110	SDC5	1	261.66
	<b>Accessories</b> Spare Screws for mini access chamber cover and frame		SKW1	1	1.94

# Hepworth

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## Inspection Chambers

Description	Nom dia mm	Cat no	Pack qty	Price £ per piece
<b>PPIC Inspection Chamber</b> Up to 1.2m deep				
 <b>100/110mm PPIC Polypropylene Inspection Chamber</b> 475mm diameter, supplied with 4 inlet stoppers. 940mm deep, with 5 100/110mm inlets. Conversion adaptors supplied.	100/110	SPIC1/1	1	809.38
595mm deep, with 5 100/110mm inlets. Conversion adaptors supplied	100/110	SPIC2/1	1	609.35
 <b>Mixed Base PPIC Polypropylene Inspection Chamber</b> 475mm diameter supplied with 4 inlet stoppers. 1030mm deep, with 150/160 straight through main channel with 2x150/160 branches at 90° & 2x100/110 branches at 45°. Conversion adaptors supplied	100/110	SPIC1/2	1	857.03
	150/160			
 <b>Raising Piece</b> 175mm high		SPIC4	1	109.29
 <b>Sealing Ring for Raising Piece</b>		SPIC5	1	37.67
 <b>Base</b> 225mm deep, with 5 100/110 inlets. Conversion adaptors and 4 inlet stoppers supplied	100/110	SPIC6/1	1	357.04
 <b>Mixed Base</b> 315mm deep, with 150/160mm straight through main channel with 2x150/160 branches at 90° and 2x100/110 branches at 45°. Conversion adaptors and 4 inlet stoppers supplied	100/150	SPIC6/2	1	521.53
 <b>Inlet Adaptor</b> 150mm to 100mm	150	SPIC7	1	69.22

# Hepworth

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CLAY

## Inspection Chambers

	Description	Nom dia mm	Cat no	Pack qty	Price £ per piece
	<b>Extra Stopper</b> 100mm – Green	100	UGS	1	16.66
	150mm – Yellow	150	UYS	1	33.64
	<b>Extra Conversion Adaptor</b> 100mm to 110mm	100	M09H BL	1	16.66
	150mm to 160mm	150	M09J BL	1	33.64
	<b>Round Ductile Iron Cover and Plastics Frame</b> Cover loading EN124 A15 35kN Includes security clips for additional safety		SPK8	1	268.13
	<b>Round Ductile Iron Cover and Plastics Frame</b> Cover loading EN124 B125 Includes security clips for additional safety		SPK9	1	443.13
	<b>Square Ductile Iron Cover and Frame (airtight)</b> Cover loading EN124 A15 35kN Includes security clips for additional safety		SPKS8	1	398.91
	<b>Spare Security Clip for SPK8 and SPK9</b>		SPK8+9CLIP	1	14.06
	<b>Spare frame for SPK8 and SPK9</b>		UCIF	1	65.53
	<b>Accessories</b> Spare screws for SPKS8		SKW3	1	1.94

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## Inspection Chambers



### Non Man-Entry Inspection Chambers: Range 450

– 450 mm diameter shaft for use with 100mm or 150mm Supersleeve Pipes. Can also be used with 110mm or 160mm OsmaDrain pipes and can be used with UltraRib 160mm pipes using adaptor 6UR141. Can be used to a maximum invert depth of 3.0 metres. Wavin Inspection Chamber Range 450 is approved and Kitemarked to BS EN 13598-2:2009.

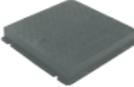
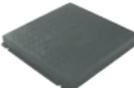
Description	Nom dia mm	Cat no	Pack qty	Price £ per piece
<b>Base Options</b>				
 <p><b>D/S Equal Inspection Chamber Base</b> – 100mm straight channel with two 100mm x 45° and 2 100mm x 90° left/right hand branch entries, for use with 100mm SuperSleeve components. Supplied complete with a base to shaft sealing ring and 3 100mm blank-off plugs for use in unused side entry ▽</p>	100	44NE316	1	621.59
 <p><b>D/S Unequal Inspection Chamber Base</b> – 150mm straight channel with two 100mm x 45° and 2 150mm x 90° left/right hand entries, for use with 100/150mm SuperSleeve components. Supplied complete with a base to shaft sealing ring and 2 100mm and one 150mm blank-off plugs for use in unused side entry ▽</p>	150	46NE319	1	884.37
<b>Shaft Options</b>				
 <p><b>P/E Inspection Chamber Shaft</b> – 450mm diameter x 3 metres long for use with all types of Range 450 bases ▽</p>	450	40NE300	1	423.71
 <p><b>Restriction Access Cap</b> – for use with 40NE300 shaft sections, restricts access to 350mm, supplied with one 450mm sealing ring</p>	450	40NE930	1	226.84

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CLAY

## Inspection Chambers

Description	Nom dia mm	Cat no	Pack qty	Price £ per piece
<b>Cover and Frame Options</b>				
<p><b>NEW</b></p>  <p>Ductile iron B125 450mm square cover and frame</p> <p>– for loadings up to 125kN (12.5 tonnes) when frame is supported by a concrete plinth.</p> <p>450mm clear opening with 75mm deep frame, suitable for tarmacked or block paved areas.</p> <p>SCR option with cover locking bolts for higher risk areas.</p> <p>▽</p> <p>▽</p>	-	4D952	1	768.50
	-	4D952SCR	1	901.00
<p><b>NEW</b></p>  <p>Ductile iron B125 600mm square cover and frame</p> <p>– for loadings up to 125kN (12.5 tonnes) when frame is supported by a concrete plinth.</p> <p>600mm clear opening with 75mm deep frame, suitable for tarmacked or block paved areas.</p> <p>SCR option with cover locking bolts for higher risk areas.</p> <p>▽</p> <p>▽</p>	-	4D953	1	1189.32
	-	4D953SCR	1	1321.82
<b>Spares</b>				
 <p>Chamber Base to Shaft Seal</p> <p>– 450mm diameter for use with 4ONE300</p>	-	450TW117*	1	63.08

\* TWI discount applies

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## Inspection Chambers



### Non Man-Entry Inspection Chambers: Range 600

– 600 mm diameter shaft for use with 150mm, 225mm or 300mm Supersleeve Pipes when used with the range of additional adaptors. Can be used as standard with UltraRib pipe and converted to accept Supersleeve pipes using the adaptors on page 47. Can be used to a maximum invert depth of 3.0 metres for SFA7 and DCG compliant installations and to 5.0 metres in non-adoptable locations. Wavin Inspection Chamber Range 600 is approved and Kitemarked to BS EN 13598-2:2009.

Description	Nom dia mm	Cat no	Pack qty	Price £ per piece	
<b>Base Options</b>					
 <p><b>D/S Equal Inspection Chamber Base</b> – straight channel for use with 150mm SuperSleeve (via TA/2), 225mm SuperSleeve (via TA/4) or 300mm SuperSleeve (via TA/7) components. Supplied complete with a base to shaft sealing ring.</p>	For use with 150mm SuperSleeve (via TA/2) components	150	66NE300	1	1361.87
	For use with 225mm SuperSleeve (via TA/4) components	225	69NE300	1	1676.51
	For use with 300mm SuperSleeve (via TA/7) components	300	612NE300	1	2249.98
 <p><b>D/S Equal Inspection Chamber Base</b> – bent 90° channel for use with 150mm SuperSleeve (via TA/2), 225mm SuperSleeve (via TA/4) or 300mm SuperSleeve (via TA/7) components. Supplied complete with a base to shaft sealing ring.</p>	For use with 150mm SuperSleeve (via TA/2) components	150	66NE314	1	1578.04
	For use with 225mm SuperSleeve (via TA/4) components	225	69NE314	1	1985.33
	For use with 300mm SuperSleeve (via TA/7) components	300	612NE314	1	2249.98

# Hepworth

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## Inspection Chambers

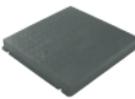
	Description	Nom dia mm	Cat no	Pack qty	Price £ per piece
	<b>D/S Equal Inspection Chamber Base</b> – bent 30° channel for use with 150mm SuperSleve (via TA/2), 225mm SuperSleve (via TA/4) or 300mm SuperSleve (via TA/7) components. Supplied complete with a base to shaft sealing ring.	150	66NE315	1	1578.04
	For use with 225mm SuperSleve (via TA/4) components 	225	69NE315	1	1985.33
	For use with 300mm SuperSleve (via TA/7) components 	300	612NE315	1	2249.98
	<b>D/S Equal Inspection Chamber Base</b> – straight channel, with two equal 90° left/right hand branch entries, for use with 150mm SuperSleve (via TA/2), 225mm SuperSleve (via TA/4) or 300mm SuperSleve (via TA/7) components. Supplied complete with a base to shaft sealing ring.	150	66NE316	1	1578.04
	For use with 225mm SuperSleve (via TA/4) components 	225	69NE316	1	1985.33
	For use with 300mm SuperSleve (via TA/7) components 	300	612NE316	1	2249.98
	<b>Shaft Options</b> <b>P/E Inspection Chamber Shaft</b> – 600mm diameter x 3 metres long for use with all types of Range 600 bases	600	60NE003	1	773.46

# Hepworth

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CLAY

## Inspection Chambers

	Description	Nom dia mm	Cat no	Pack qty	Price £ per piece
	<b>Restriction Access Cap</b> – for use with 60NE003 shaft sections, restricts access to 350mm, supplied with one 600mm sealing ring	600	60NE930	1	195.16
	<b>Cover and Frame Options</b> <b>NEW</b> Ductile iron B125 600mm square cover and frame – for loadings up to 125kN (12.5 tonnes) when frame is supported by a concrete plinth. 600mm clear opening with 75mm deep frame, suitable for tarmacked or block paved areas. SCR option with cover locking bolts for higher risk areas..				
		-	4D953	1	1189.32
		-	4D953SCR	1	1321.82
	<b>Spares</b> <b>Chamber Base to Shaft seal</b> – 600mm diameter for use with 60NE003	-	600TW117*	1	154.42

\* TWI discount applies

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CLAY

## Inspection Chambers

Description	Nom dia mm	Cat no	Pack qty	Price £ per piece	
<b>Ancillaries</b>					
Range 600 Adaptor to SuperSleve 150, 225 and 300mm					
	– adapts the Range 600 inlet diameter to accept SuperSleve	150	TA/2	1	33.26
		225	TA/4	1	49.83
		300	TA/7	1	108.00
<b>Non Man-Entry Inspection Chambers</b>					
– for connecting 100/150mm SuperSleve pipe to IC Ranges 450 and 600 shaft sections					
Use the following components, along with the SA15/1 / SA15/2 adaptors – refer to the Product Technical Guides for full instructions					
	Connector Kit	110	NE950	1	68.21
		160	NE960	1	104.17

## Ordering and Delivery

### Mechanical Off-Loading by Trailer Mounted Forklift (on request)

Please note that it is our policy not to offer mechanical off-loading facilities for delivery to branch. It is available on request for direct to site deliveries only.

You should be aware that there is limited availability of mechanical off-load vehicles, and in busy periods there may be a lead time for this service.

A stable, clean and level surface is required for operation of the trailer mounted forklift equipment Drainage is ideally off-loaded by forklift or by M.O.L vehicle.

### Guide to Good Drainage Ordering

To help us improve our service to you, our customers, please take the time to ensure that you provide us with the following information when placing your order.

- Completed purchase order number
- Customer's name, address and post code for delivery
- Requested delivery date
- Special delivery instructions, times, access, vehicles
- State units on all orders
- Line by line pricing, total net value and DCA No. as applicable
- Your name, telephone and email address to resolve any mismatching details

Catalogue numbers always override product descriptions.

### Ordering Pack and Pallet Quantities

See next pages (45-46) as a quick guide for pack, pallet quantities and values for top selling products.



## Full and part pack quantities, catalogue nos. and values

Pipes		Cat no	No. per pack	Approx metres per pack	Price £
<b>SuperSleve</b>	100mm x 1.6m	SP1	102	163	4087.14
	100mm x 1.6m	SP1	51	82	2043.57
	150mm x 1.75m	SP2	55	96	4457.20
	150mm x 1.75m	SP2	33	58	2674.32
	225mm x 2.0m	SP4S	24	48	7183.92
	225mm x 2.0m	SP4S	12	24	3591.96
	300mm x 2.0m	SP7S	15	30	6873.30
	300mm x 2.0m	SP7S	9	18	4123.98
<b>HepLine</b>	300mm x 2.0m	SP7S	6	12	2749.32
	100mm x 1.6m	LP1	51	82	3136.50
	150mm x 1.75m	LP2	33	58	4032.93
	225mm x 2.0m	LP3	24	48	7093.44
	300mm x 2.0m	LP200/4	15	30	8630.40

Couplings		Cat no	No. per bag	No. per pallet	Price £
<b>SuperSleve</b>	100mm	SC1/1	25	1300	22217.00
<b>Couplings</b>	150mm	SC1/2	25	450	13491.00
<b>EPDM</b>	225mm	SC1/5	4	160	9196.80
	300mm	SC1/7	3	90	10627.20
<b>Adaptor from SuperSleve to HepSleve</b>	100mm	SA3/1	20	960	18144.00
	150mm	SA3/2	25	400	29176.00
<b>SuperSleve Adaptors to Soil</b>	100mm	SA9	25	1200	61944.00
	150mm	SA10	30	480	35011.20

Inspection Chambers		Cat no	No. per pallet	Price £
MAC – Mini Access Chamber		SDAC1/1	12	6569.76
MAC – Raising Piece		SDC4	4	444.72
PPIC – Chamber, 940mm deep		SPIC1/1	8	6475.04
PPIC – Chamber, 595mm deep		SPIC2/1	12	7312.20
PPIC – Raising Piece		SPIC4	40	4371.60
PPIC – 100mm Base only		SPIC6/1	40	14281.60

Packaging materials –

All packaging materials are free of charge and non-returnable.

## Full and part pack quantities, catalogue nos. and values

Packs of Fittings (Plain Ended)	Cat no	No. per pallet	Price £
<b>SuperSleve HouseDrain 100mm</b>			
90 Bend	SB1/1	360	11257.20
45 Bend	SB2/1	510	15947.70
30 Bend	SB3/1	510	15947.70
15 Bend	SB4/1	510	15947.70
Oblique Junction	SJ1/1	210	14193.90
Curved Square Junction	SJ2/1	210	14193.90
Rectangular Hopper	SH3/1	175	21036.75
Socket Adaptor	SA1/1	220	8991.40
<b>SuperSleve 150mm</b>			
90 Bend	SB1/2	108	6713.28
45 Bend	SB2/2	176	10940.16
30 Bend	SB3/2	220	13675.20
15 Bend	SB4/2	220	13675.20
Oblique Junction, 150 x 100mm	SJ1/2	84	6986.28
Oblique Junction, 150 x 150mm	SJ1/3	56	5114.48
Curved Square Junction, 150 x 100mm	SJ2/2	84	6986.28
Curved Square Junction, 150 x 150mm	SJ2/3	56	5114.48
Rest Bend	SBR2	60	4792.20
Socket Adaptor	SA1/2	96	6052.80

Channel Pipes	Cat no	No. per Pallet	Price £
<b>Plain End</b>			
100mm x 1.0m	CPP3/1	102	2566.32
150mm x 1.0m	CPP3/2	100	4419.00
<b>Socketed</b>			
100mm x 0.9m	CP4/1	110	3114.10
150mm x 0.9m	CP4/2	65	3061.50

## Acceptance

### a) British Standards Institution

♥ Hepworth Clay Drainage Systems comply, where applicable, with the requirements of the following British Standards:

#### *SuperSleve*

BS EN 295-1:2013

Vitrified clay pipes and fittings and pipe joints for drains and sewers.

#### *Gullies, Unjointed*

BS 65:1991

Specification for vitrified clay pipes and fittings, also flexible mechanical joints for use solely with surface water pipes and fittings.

#### *HepLine*

BS EN 295-5:2013

Vitrified clay pipes and fittings and pipe joints for drains and sewers.

Requirements for perforated vitrified clay pipes and fittings.

### b) CE Mark

Ⓒ € – As of the 1st July 2013, the Construction Products Regulation (CPR) came into force. It is mandatory for any construction product covered by a harmonised European Norm (hEN) to have a Declaration of Performance (DoP) and an accompanying CE mark.

The product standards and ranges covered by the CPR and identified in this price list are:

#### **BS EN 295-1:2013**

SuperSleve 100 – 300mm diameter

#### **BS EN 295-5:2013**

HepLine 100 – 300mm diameter

The CE is also marked on the actual product or product packaging.

The specific DoP and CE mark details can be found and downloaded via [www.hepworthclay.co.uk](http://www.hepworthclay.co.uk)

## Numerical Index

Cat no	Price £ per piece	Page no	Cat no	Price £ per piece	Page no	Cat no	Price £ per piece	Page no
4D952	768.50	39	CB4/2L	50.23	24	CJ4/6	458.91	25
4D952SCR	901.00	39	CB4/2R	50.23	24	CJ5/1	90.21	25
4D953	1189.32	42	CB4/3L	175.11	24	CJ5/2	150.26	25
4D953	1189.32	39	CB4/3R	175.11	24	CJ5/3	150.26	25
4D953SCR	1321.82	39	CB4/4L	357.02	24	CJ5/5	458.91	25
4D953SCR	1321.82	42	CB4/4R	357.02	24	CJ5/6	458.91	25
40NE300	423.71	38	CBP1/1	25.48	22	CJ5/9	1053.39	25
40NE930	226.84	38	CBP1/2	44.03	22	CJ5/10	1053.39	25
44NE316	621.59	38	CBP2/1	25.48	22	CJ6/3	150.26	25
46NE319	884.37	38	CBP2/2	44.03	22	CJ6/5	458.91	25
60NE003	773.46	41	CBP3/1	25.48	22	CJ6/6	458.91	25
60NE930	195.16	42	CBP3/2	44.03	22	CJP1/1L	49.06	22
66NE300	1361.87	40	CBP4/1	25.48	22	CJP1/1R	49.06	22
66NE314	1578.04	40	CBP4/2	44.03	22	CJP1/2L	83.74	22
66NE315	1578.04	41	CJ1/1L	60.14	24	CJP1/2R	83.74	22
66NE316	1578.04	41	CJ1/1R	60.14	24	CJP1/3L	83.74	22
69NE300	1676.51	40	CJ1/2L	99.64	24	CJP1/3R	83.74	22
69NE314	1985.33	40	CJ1/2R	99.64	24	CJP2/1L	49.06	22
69NE315	1985.33	41	CJ1/3L	99.64	24	CJP2/1R	49.06	22
69NE316	1985.33	41	CJ1/3R	99.64	24	CJP2/2L	83.74	22
450TW117*	63.08	39	CJ1/4L	286.89	24	CJP2/2R	83.74	22
600TW117*	154.42	42	CJ1/4R	286.89	24	CJP2/3L	83.74	22
612NE300	2249.98	40	CJ1/5L	286.89	24	CJP2/3R	83.74	22
612NE314	2249.98	40	CJ1/5R	286.89	24	CP3/4*	217.06	23
612NE315	2249.98	41	CJ1/6L	286.89	24	CP4/1	28.31	23
612NE316	2249.98	41	CJ1/6R	286.89	24	CP4/2	47.10	23
410456*	10.93	7	CJ1/8L	701.20	24	CP4/3	105.71	23
CB1/1L	31.85	23	CJ1/8R	701.20	24	CP4/4*	217.06	23
CB1/1R	31.85	23	CJ1/9L	701.20	24	CPP3/1	25.16	22
CB1/2L	52.51	23	CJ1/9R	701.20	24	CPP3/2	44.19	22
CB1/2R	52.51	23	CJ1/10L	701.20	24	CPP3/3	105.83	22
CB1/3L	175.11	23	CJ1/10R	701.20	24	CPP3/4	222.93	22
CB1/3R	175.11	23	CJ2/1L	60.14	24	CT1/1	132.31	23
CB1/4L	357.02	23	CJ2/1R	60.14	24	CT1/2	295.37	23
CB1/4R	357.02	23	CJ2/2L	99.64	24	CT1/3	580.83	23
CB2/1L	31.85	23	CJ2/2R	99.64	24	CT2/1	132.31	23
CB2/1R	31.85	23	CJ2/3L	99.64	24	CT2/2	295.37	23
CB2/2L	50.23	23	CJ2/3R	99.64	24	CT2/3	580.83	23
CB2/2R	50.23	23	CJ2/4L	286.89	24	CTP1/1	64.68	22
CB2/3L	175.11	23	CJ2/4R	286.89	24	CX1/1L	64.99	26
CB2/3R	175.11	23	CJ2/5L	286.89	24	CX1/1R	64.99	26
CB2/4L	357.02	23	CJ2/5R	286.89	24	CX1/2L	64.99	26
CB2/4R	357.02	23	CJ2/6L	286.89	24	CX1/2R	64.99	26
CB3/1L	31.85	23	CJ2/6R	286.89	24	CX1/3L	64.99	26
CB3/1R	31.85	23	CJ3/1	90.21	25	CX1/3R	64.99	26
CB3/2L	50.23	23	CJ3/2	150.30	25	CX1/4L	64.99	26
CB3/2R	50.23	23	CJ3/3	150.30	25	CX1/4R	64.99	26
CB3/3L	175.11	23	CJ3/5	458.91	25	CX1/5L	64.99	26
CB3/3R	175.11	23	CJ3/6	458.91	25	CX1/5R	64.99	26
CB3/4L	357.02	23	CJ3/8	1053.39	25	CX1AL	71.74	26
CB3/4R	357.02	23	CJ3/9	1053.39	25	CX1AR	71.74	26
CB4/1L	31.85	24	CJ4/1	90.21	25	CX1BL	71.74	26
CB4/1R	31.85	24	CJ4/3	150.26	25	CX1BR	71.74	26

## Numerical Index

Cat no	Price £ per piece	Page no	Cat no	Price £ per piece	Page no	Cat no	Price £ per piece	Page no
CX1CL	71.74	27	IG5	37.68	19	RGP3	226.07	28
CX1CR	71.74	27	IG6	18.61	19	RGP4	370.16	28
CX1DL	71.74	27	IG6C	18.61	19	RGP5	481.24	28
CX1DR	71.74	27	IG7	28.42	19	RGP6	680.32	28
CX1EL	71.74	27	IG7C	28.42	19	RGP7	481.24	28
CX1ER	71.74	27	IG8	61.85	19	RGP8	745.43	28
CX1FL	71.74	27	IG8C	61.96	19	RGR1	462.85	29
CX1FR	71.74	27	IG11C	23.63	19	RGR2	473.97	29
CX1GL	71.74	27	IH1	41.05	19	RGR3	549.72	29
CX1GR	71.74	27	IH1*	41.05	8	RGR4	743.74	29
CX1HL	71.74	27	IH1*	41.05	7	RI1/1	370.07	33
CX1HR	71.74	27	IH2	74.20	19	RI1/2	533.58	33
CX2/1L	106.58	26	IH2*	74.20	6	RI1/3	1665.31	33
CX2/1R	106.58	26	IH2C	74.20	19	RI2/1	370.07	33
CX2/2L	106.58	26	IH3C	135.65	19	RI2/2	533.58	33
CX2/2R	106.58	26	IH4C	359.64	19	RI3/1	370.07	33
CX2/3L	106.58	26	IH6	115.35	19	RI3/2	533.58	33
CX2/3R	106.58	26	IH7C	230.45	19	RP1	50.15	33
CX2/4L	106.58	26	IL1	222.20	34	RP100/2	77.15	33
CX2/4R	106.58	26	IL2	307.02	34	RP100/3	149.05	33
CX2/5L	106.58	26	IS0	141.96	10	RRS2/1	64.94	33
CX2/5R	106.58	26	IS0*	141.96	20	RRS2/1*	64.94	7
CX2AL	120.42	26	IS0*	141.96	13	RRS2/2	64.94	33
CX2AR	120.42	26	IS1	41.34	19	RRS2/2*	64.94	7
CX2BL	120.42	26	IS1*	41.34	8	RRS2/3	64.94	33
CX2BR	120.42	26	IS1*	41.34	7	RRS2/3*	64.94	7
CX2CL	120.42	27	IS2	71.35	19	RRS2/4	64.94	33
CX2CR	120.42	27	IS2*	71.35	6	RRS2/4*	64.94	7
CX2DL	120.42	27	IS2*	71.35	8	RRS3/1	141.45	33
CX2DR	120.42	27	IS2*	71.35	8	RRS3/2	141.45	33
CX2EL	120.42	27	IS3	130.56	19	RSG1	16.50	29
CX2ER	120.42	27	IS5	58.15	20	S/4A06B	37.80	9
CX2FL	120.42	27	IS6	83.71	20	S/4A06C	37.80	9
CX2FR	120.42	27	IS7	133.89	20	SA1/1	40.87	5
CX2GL	120.42	27	LP1	61.50	32	SA1/1*	40.87	33
CX2GR	120.42	27	LP2	122.21	32	SA1/2	63.05	12
CX2HL	120.42	27	LP3	295.56	32	SA1/2	63.05	33
CX2HR	120.42	27	LP200/4	575.36	32	SA1/5	143.74	15
GSB1	91.51	31	M09H BL	16.66	37	SA1/5	143.74	33
IBP3	174.01	28	M09J BL	33.64	37	SA1/7	215.04	18
IG1	18.61	19	MGP2/2	241.05	30	SA1/7	215.04	33
IG1C	18.61	19	MPC1*	385.70	34	SA3/1	18.90	9
IG1P	18.72	7	MPC2	596.27	34	SA3/2	72.94	13
IG1P	18.72	8	MPT1	245.40	34	SA9	51.62	9
IG1P*	18.72	12	NE950	68.21	43	SA10	72.94	13
IG2	17.78	19	NE960	104.17	43	SA11	51.62	9
IG2*	17.78	8	QB1	18.72	7	SA14/1	51.62	9
IG2*	17.78	8	QB1	18.72	8	SA14/2	72.94	13
IG2C	17.78	19	QB2*	22.79	12	SA15/1	51.62	9
IG2G	27.88	19	RDR2	183.79	33	SA15/2	72.94	13
IG3	55.30	19	RDR3	183.79	33	SA21	72.94	13
IG3C	55.30	19	RGP1	396.55	28	SB1/1	31.27	4
IG4C	124.56	19	RGP2	500.70	28	SB1/2	62.16	11

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Cat no	Price £ per piece	Page no	Cat no	Price £ per piece	Page no	Cat no	Price £ per piece	Page no
SB1/5	262.33	14	SFB1/1	77.16	4	SJS2/2	95.16	11
SB1/5S	316.81	14	SG1/1	67.59	5	SJS4/1	66.33	5
SB1/7	476.87	16	SG1/2	105.25	12	SJS4/2	95.16	12
SB1/7S	601.63	16	SG2/1	191.21	6	SJS5/1	66.33	5
SB2/1	31.27	4	SG2/2	250.80	6	SJS5/2	95.16	12
SB2/2	62.16	11	SG2/5	16.00	6	SJS5/5	354.09	15
SB2/5	262.33	14	SG2/5	16.00	6	SJS5/7	616.09	17
SB2/5S	316.81	14	SG3/1	206.15	7	SKW1	1.94	35
SB2/7	476.87	16	SG3/1*	206.15	19	SKW3	1.94	37
SB2/7S	601.63	16	SG4/1	265.67	7	SL1	24.74	34
SB3/1	31.27	4	SG4/1*	265.67	19	SL1C	86.05	34
SB3/2	62.16	11	SH1	70.59	8	SL2	61.35	34
SB3/5	262.33	14	SH2	127.24	8	SP1	40.07	4
SB3/5S	316.81	14	SH3/1	120.21	8	SP2	81.04	11
SB3/7	476.87	16	SH3/1*	120.21	19	SP4	236.60	14
SB3/7S	601.63	16	SH3/2	159.15	12	SP4S	299.33	14
SB4/1	31.27	4	SJ1/1	67.59	4	SP7	342.39	16
SB4/2	62.16	11	SJ1/2	83.17	11	SP7S	458.22	16
SB4/5	262.33	14	SJ1/3	91.33	11	SP030/5	37.79	28
SB4/5S	316.81	14	SJ1/7	330.89	15	SP060/1	19.71	4
SB4/7	476.87	16	SJ1/7S	442.24	15	SP060/2	29.61	11
SB4/7S	601.63	16	SJ1/8	330.89	15	SP060/5	75.53	14
SBR1	55.39	5	SJ1/8S	442.24	15	SP060/5	75.53	28
SBR2	79.87	12	SJ1/9	394.32	15	SP060/5S	133.97	14
SBRT1	404.96	5	SJ1/9D	562.71	15	SP060/7	109.33	16
SBRT2	640.04	12	SJ1/14	806.78	17	SP060/7S	232.54	16
SC1/1	17.09	4	SJ1/14S	946.83	17	SPA1	220.33	10
SC1/2	29.98	11	SJ1/15	806.78	17	SPA2	234.30	12
SC1/5	57.48	28	SJ1/15S	946.83	17	SPIC1/1	809.38	36
SC1/5	57.48	14	SJ1/17	951.82	17	SPIC1/2	857.03	36
SC1/7	118.08	16	SJ1/17D	1135.10	17	SPIC2/1	609.35	36
SC3/1	27.24	4	SJ1/19	997.33	17	SPIC4	109.29	36
SC3/2	49.57	11	SJ1/19D	1204.31	17	SPIC5	37.67	36
SC3/5	92.05	14	SJ2/1	67.59	4	SPIC6/1	357.04	36
SC3/7	175.85	16	SJ2/2	83.17	11	SPIC6/2	521.53	36
SC4/1	51.62	9	SJ2/3	91.33	11	SPIC7	69.22	36
SC4/2	72.94	13	SJ2/9	394.32	15	SPK8	268.13	37
SDAC1/1	547.48	35	SJ2/9D	562.71	15	SPK8+9CLIP	14.06	37
SDC3	261.66	35	SJ3/7	330.89	15	SPK9	443.13	37
SDC4	111.18	35	SJ3/7S	442.24	15	SPKS8	398.91	37
SDC5	261.66	35	SJ3/8	330.89	15	SRP1	87.24	10
SDC6	35.65	6	SJ3/8S	442.24	15	SRP1*	87.24	13
SDG2/1	226.20	6	SJ3/14	820.57	17	SRP1/1	177.61	8
SDG2/2	144.85	6	SJ3/14S	946.83	17	SRP1/2	224.14	12
SDG2/3	237.82	6	SJ3/15	820.57	17	SRP2	87.24	10
SDG2/4	47.35	6	SJ3/15S	946.83	17	SRP2*	87.24	13
SDG2/4	47.35	6	SJ3/17	951.82	17	SRP2/1	207.13	8
SDG2/5	56.78	6	SJ3/17D	1135.10	17	SRP3	87.24	10
SDG2/5	56.78	6	SJ3/19	951.82	17	SRP3*	87.24	13
SDG2/6	93.13	6	SJ3/19D	1204.31	17	SRP5	93.04	7
SDG3/1	274.09	5	SJS1/1	66.33	4	SRP6	93.04	7
SDG3/2	295.39	5	SJS1/2	95.16	11	SRP7	93.04	7
SDG10	66.33	6	SJS2/1	66.33	4	SRP8	93.04	7

## Numerical Index

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SRPS1/1	151.52	8
SS1/1	33.18	9
SS1/2	44.84	13
SS2/1	40.55	9
SS2/2	55.52	13
SS3/4	93.05	15
SS3/7	198.59	18
S/S89	27.58	9
S/S460	31.33	9
S/S462	31.33	9
S/S464	45.95	9
ST2/1	76.93	12
ST2/1*	76.93	5
ST3/2	239.99	12
ST3/2	239.99	15
ST4/3	662.32	18
TA/2	33.26	43
TA/4	49.83	43
TA/7	108.00	43
UCIF	65.53	37
UGS	16.66	37
UYS	33.64	37
VA9	61.70	9
VA10	79.92	13
VCB1/3	170.64	22
VCB1/4	347.83	22
VCB2/3	170.64	22
VCB2/4	347.83	22
VCB3/3	170.64	22
VCB3/4	347.83	22
VCB4/3	170.64	22
VCB4/4	347.83	22
VCTP4/3	563.38	22

## Important Notes

Hepworth Clay is a brand of Wavin.  
See [www.wavin.co.uk](http://www.wavin.co.uk) for more information.

All purchases are subject to our standard terms and conditions of sale, available at [www.wavin.co.uk/general-conditions](http://www.wavin.co.uk/general-conditions) or call for a copy.

Prices are subject to VAT at the current rate.

Free delivery is subject to minimum order values as stated in your Wavin agreement.

Wavin offers a programme of continuous improvement and reserves the right to modify the specification of products without notice. All information in this publication is believed to be correct at time of going to press. However, no responsibility can be accepted for any errors or omissions.

## Quality Assurance

Hepworth Clay pipes are manufactured on a site whose carbon emissions have been independently verified to EU ETS, earning it the CICS Carbon Verified Assurance Mark.



Wavin manufacturing sites operate Environmental Management Systems which comply with the requirements of and are certified to EN ISO 14001:2015, Certificate No. 42231.

Wavin products are manufactured under a quality management system which is approved to BS EN ISO 9001: 2015.

## Contact

Orders and enquiries Tel: 0800 038 0088

Technical advice Email: [hepworth.clay@wavin.com](mailto:hepworth.clay@wavin.com)

Address Wavin Limited  
Edlington Lane  
Edlington  
Doncaster  
South Yorkshire  
DN12 1BY

Scan this QR code with your smartphone to visit the website



Email: [hepworth.clay@wavin.com](mailto:hepworth.clay@wavin.com)  
Web: [www.hepworthclay.co.uk](http://www.hepworthclay.co.uk)

# General information

## Downloads

Hepworth Clay literature, material safety datasheets, certificates and CAD details can be downloaded from [hepworthclay.co.uk](http://hepworthclay.co.uk)  
Or contact [info@wavin.co.uk](mailto:info@wavin.co.uk)



For everything you need to know about Clay – order or download our new **Hepworth Clay Product, Design and Installation Guide** – the latest industry references, product details and extensive installation guidance.

## 'How to' videos

To support the Hepworth Clay brand, we have a series of 'How to' videos' to give guidance on a range of installation and maintenance issues.

View at [www.youtube.com/WavinUK](http://www.youtube.com/WavinUK) under the Hepworth Clay playlist or from [hepworthclay.co.uk](http://hepworthclay.co.uk)

- How clay drainage can benefit your next project
- How to join clay pipes
- How to cut clay drainage pipes
- Dismantling a Hepworth Clay pipe pack
- How to air test clay pipes
- Troubleshooting clay pipe air test failures



## Technical tools

Register on [myportal.wavin.co.uk](http://myportal.wavin.co.uk) for access to great tools to help you get the job done faster and with assured accuracy. Includes Inspection Chamber Selector and Hydraulic Calculator.

## Training

Register on [myportal.wavin.co.uk](http://myportal.wavin.co.uk) for access to online training including Hepworth Clay, an introductory level product training module covering SuperSleve and Inspection Chambers.

## Website

[www.hepworthclay.co.uk](http://www.hepworthclay.co.uk) is the place to find an overview of our ranges, individual item information, links to videos, training modules, case studies, stockist locator, blog and downloads.

## Technical design

For any technical enquiries please contact:  
Email: [hepworth.clay@wavin.com](mailto:hepworth.clay@wavin.com)

# Hepworth Clay Product, Design & Installation Guide



**Everything you need to know about Hepworth Clay in one place – the Clay Drainage Guide is a must-have!**

- Information on revised BS 9295 standard – containing recycled aggregates for bedding clay pipes
- Product details – including dimensional information
- Installation – comprehensive guidance covering a range of situations such as laying pipe in difficult ground conditions
- Links to installation videos

**Download from  
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**Wavin Limited**  
Edlington Lane  
Edlington  
Doncaster  
South Yorkshire DN12 1BY  
[www.hepworthclay.co.uk](http://www.hepworthclay.co.uk)