

# Environmental Profile

This LCA is calculated according to: ISO 14044, ISO 14040 and EN 15804

Ecochain v3.5.64



Product: 3010929 - X-Stream PP RepairCoupler BK 300  
 Unit: 1 Piece  
 Manufacturer: Wavin Poland Buk  
 Address: Dobieżyńska 43  
 64-320 Buk  
 Poland  
 Contact: <https://www.wavin.com/en-en>

LCA standard: EN15804+A2 (2019)  
 Standard database: Worldwide - Ecoinvent v 3.6 Cut-Off  
 Externally verified: Yes  
 Issue date: 19-09-2022  
 End of validity: 19-09-2027  
 Verifier: Martijn van Hövell - SGS Search



This LCA was evaluated according to EN15804+A2. It was concluded that the LCA complies with this standard.

The Wavin X-Stream system is a new generation of profiled pipe system with ring stiffness of SN 8, outside black and inside bright for drainage of foul water and storm water. The Wavin X-Stream structured wall polypropylene (PP) pipes systems incorporate a unique new design for fast, secure assembly.

The LCA background information and project dossier have been registered in the online Ecochain application in the account Wavin Poland Buk (2020). (☑ = module declared, MND = module not declared).

A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
☑	☑	☑	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	☑	☑	☑	☑

## Product stage

A1 Raw material supply A2 Transport A3 Manufacturing

## Construction process stage

A4 Transport gate to site  
 A5 Assembly / Construction installation process

## Use stage

B1 Use B2 Maintenance B3 Repair B4 Replacement B5 Refurbishment  
 B6 Operational energy use B7 Operational water use

## End-of-Life stage

C1 De-construction demolition C2 Transport C3 Waste processing  
 C4 Disposal

## Benefits and loads beyond the system boundaries

D Reuse- Recovery- Recycling- potential

## Environmental impacts and parameters

**GWP-total** = EF Climate Change [kg CO2 eq]; **GWP-f** = EF Climate change - Fossil [kg CO2 eq]; **GWP-b** = EF Climate Change - Biogenic [kg CO2 eq]; **GWP-luluc** = EF Climate Change - Land use and LU change [kg CO2 eq]; **ODP** = EF Ozone depletion [kg CFC11 eq]; **AP** = EF Acidification [mol H+ eq]; **EP-fw** = EF Eutrophication, freshwater [kg P eq]; **EP-m** = EF Eutrophication, marine [kg N eq]; **EP-T** = EF Eutrophication, terrestrial [mol N eq]; **POCP** = EF Photochemical ozone formation [kg NMVOC eq]; **ADP-mm** = EF Resource use, minerals and metals [kg Sb eq]; **ADP-f** = EF Resource use, fossils [MJ]; **WDP** = EF Water use [m3 depriv.]; **PM** = EF Particulate matter [disease inc.]; **IR** = EF Ionising radiation [kBq U-235 eq]; **ETP-fw** = EF Ecotoxicity, freshwater [CTUe]; **HTP-c** = EF Human toxicity, cancer [CTUh]; **HTP-nc** = EF Human toxicity, non-cancer [CTUh]; **SQP** = EF Land use [Pt]; **PERE** = Use of renewable primary energy excluding renewable primary energy resources used as raw materials [MJ]; **PERM** = Use of renewable primary energy resources used as raw materials [MJ]; **PERT** = Total use of renewable primary energy resources [MJ]; **PENRE** = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials [MJ]; **PENRM** = Use of non-renewable primary energy resources used as raw materials [MJ]; **PENRT** = Total use of non-renewable primary energy resources [MJ]; **PET** = Total energy [MJ]; **SM** = Use of secondary material [kg]; **RSF** = Use of renewable secondary fuels [MJ]; **NRSF** = Use of non-renewable secondary fuels [MJ]; **FW** = Use of net fresh water [m3]; **HWD** = Hazardous waste disposed [kg]; **NHWD** = Non-hazardous waste disposed [kg]; **RWD** = Radioactive waste disposed [kg]; **CRU** = Components for re-use [kg]; **MFR** = Materials for recycling [kg]; **MER** = Materials for energy recovery [kg]; **EE** = Exported energy [MJ]; **EET** = Exported energy thermic [MJ]; **EEE** = Exported energy electric [MJ]

## Statement of Confidentiality

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# Results

Environmental impact	Unit	A1	A2	A3	A1-A3	C2	C3	C4	D	Total
GWP-total	kg CO2 eq	4.20E+0	1.11E-1	2.12E-1	4.52E+0	5.50E-2	1.60E+0	2.59E-2	-2.55E+0	3.65E+0
GWP-f	kg CO2 eq	4.18E+0	1.11E-1	2.04E-1	4.50E+0	5.50E-2	1.60E+0	2.59E-2	-2.54E+0	3.63E+0
GWP-b	kg CO2 eq	1.90E-2	5.14E-5	7.71E-3	2.67E-2	3.34E-5	-2.21E-3	2.25E-5	-9.08E-3	1.55E-2
GWP-luluc	kg CO2 eq	1.10E-3	4.08E-5	1.09E-4	1.25E-3	1.95E-5	3.09E-4	4.46E-7	-5.14E-4	1.06E-3
ODP	kg CFC11 eq	7.75E-8	2.46E-8	2.20E-8	1.24E-7	1.27E-8	4.01E-8	6.50E-10	-1.16E-7	6.15E-8
AP	mol H+ eq	1.50E-2	6.46E-4	1.14E-3	1.68E-2	3.13E-4	1.69E-3	1.55E-5	-7.20E-3	1.16E-2
EP-fw	kg P eq	6.15E-5	1.12E-6	5.97E-6	6.86E-5	4.52E-7	8.90E-6	2.04E-8	-2.93E-5	4.87E-5
EP-m	kg N eq	2.47E-3	2.28E-4	1.47E-4	2.85E-3	1.12E-4	4.90E-4	1.01E-5	-1.27E-3	2.19E-3
EP-T	mol N eq	2.80E-2	2.51E-3	1.67E-3	3.22E-2	1.24E-3	5.39E-3	6.30E-5	-1.40E-2	2.49E-2
POCP	kg NMVOC eq	1.29E-2	7.17E-4	5.64E-4	1.41E-2	3.53E-4	1.71E-3	2.36E-5	-6.45E-3	9.77E-3
ADP-mm	kg Sb eq	6.29E-5	2.82E-6	1.31E-5	7.88E-5	1.42E-6	6.68E-6	1.57E-8	-1.75E-5	6.94E-5
ADP-f	MJ	1.48E+2	1.68E+0	2.38E+0	1.52E+2	8.44E-1	5.36E+0	4.75E-2	-8.00E+1	7.87E+1
WDP	m3 depriv.	2.95E+0	6.01E-3	3.80E-2	2.99E+0	2.59E-3	1.05E-1	2.58E-4	-1.43E+0	1.67E+0
PM	disease inc.	1.31E-7	1.00E-8	7.77E-9	1.48E-7	4.96E-9	2.78E-8	3.27E-10	-5.99E-8	1.22E-7
IR	kBq U-235 eq	7.59E-2	7.04E-3	3.32E-3	8.63E-2	3.69E-3	1.61E-2	2.20E-4	-3.88E-2	6.76E-2
ETP-fw	CTUe	2.27E+1	1.50E+0	8.56E+0	3.27E+1	6.85E-1	6.04E+0	3.98E-2	-1.04E+1	2.91E+1
HTP-c	CTUh	9.75E-10	4.86E-11	4.32E-10	1.46E-9	2.44E-11	7.39E-10	1.17E-12	-4.41E-10	1.78E-9
HTP-nc	CTUh	2.72E-8	1.64E-9	1.07E-8	3.96E-8	8.17E-10	9.03E-9	2.57E-11	-1.27E-8	3.68E-8
SQP	Pt	5.26E+0	1.46E+0	1.62E+0	8.34E+0	7.22E-1	4.28E+0	1.22E-1	-2.23E+0	1.12E+1
Resource use	Unit	A1	A2	A3	A1-A3	C2	C3	C4	D	Total
PERE	MJ	2.13E+0	2.10E-2	1.58E+1	1.80E+1	1.21E-2	2.64E-1	1.83E-3	-1.03E+0	1.72E+1
PERM	MJ	0	0	0	0	0	0	0	0	0
PERT	MJ	2.13E+0	2.10E-2	1.58E+1	1.80E+1	1.21E-2	2.64E-1	1.83E-3	-1.03E+0	1.72E+1
PENRE	MJ	1.59E+2	1.78E+0	2.57E+0	1.64E+2	8.96E-1	5.71E+0	5.04E-2	-8.62E+1	8.40E+1
PENRM	MJ	0	0	0	0	0	0	0	0	0
PENRT	MJ	1.59E+2	1.78E+0	2.57E+0	1.64E+2	8.96E-1	5.71E+0	5.04E-2	-8.62E+1	8.40E+1
PET	MJ	1.61E+2	1.80E+0	1.84E+1	1.82E+2	9.08E-1	5.97E+0	5.22E-2	-8.72E+1	1.01E+2
SM	kg	0	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0
FW	m3	4.44E-2	2.05E-4	1.07E-3	4.57E-2	9.55E-5	3.09E-3	5.85E-5	-2.11E-2	2.78E-2

Output flows and waste categories	Unit	A1	A2	A3	A1-A3	C2	C3	C4	D	Total
HWD	kg	1.83E-5	4.26E-6	2.27E-6	2.48E-5	2.16E-6	8.71E-6	5.74E-8	-1.91E-5	1.67E-5
NHWD	kg	1.65E-1	1.07E-1	6.29E-3	2.78E-1	5.23E-2	2.63E-1	2.09E-1	-6.43E-2	7.38E-1
RWD	kg	6.58E-5	1.10E-5	4.17E-6	8.10E-5	5.74E-6	2.04E-5	3.10E-7	-3.48E-5	7.26E-5
CRU	kg	0	0	0	0	0	0	0	0	0
MFR	kg	0	0	0	0	0	0	0	0	0
MER	kg	0	0	0	0	0	0	0	0	0
EE	MJ	0	0	0	0	0	0	0	0	0
EET	MJ	0	0	0	0	0	0	0	0	0
EEE	MJ	0	0	0	0	0	0	0	0	0



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