

# Environmental Profile

This LCA is calculated according to: ISO 14044, ISO 14040 and EN 15804

Ecochain v3.5.80



Product: 3084995 - EK PP-RCT Tee Reduced GY 40x20x40  
 Unit: 1 piece  
 Manufacturer: Wavin - CZ - Kostelec - Verified

LCA standard: NMD Bepalingsmethode 1.1 (2022)  
 Standard database: Worldwide - Ecoinvent v 3.6 Cut-Off  
 Externally verified: Yes  
 Issue date: 27-01-2023  
 End of validity: 27-01-2028  
 Verifier: Martijn van Hövell - SGS Search



Use the Ekoplastik System when you prefer an all plastic welded system or when you need pipes with larger diameters. The Ekoplastik system offers a maximum pipe diameter of 250 mm. Join pipes and fittings using a homogenous weld for secure and permanent connections.

This LCA was evaluated according to EN15804+A2. It was concluded that the LCA complies with this standard.

The LCA background information and project dossier have been registered in the online Ecochain application in the account Wavin - CZ - Kostelec - Verified (2020). (☑ = module declared, MND = module not declared).

| A1 | A2 | A3 | A4  | A5  | B1  | B2  | B3  | B4  | B5  | B6  | B7  | C1  | C2 | C3 | C4 | D |
|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|----|----|---|
| ☑  | ☑  | ☑  | MND | MND | MND | MND | MND | MND | MND | MND | MND | MND | ☑  | ☑  | ☑  | ☑ |

## Product stage

A1 Raw material supply A2 Transport A3 Manufacturing

## Construction process stage

A4 Transport gate to site  
 A5 Assembly / Construction installation process

## Use stage

B1 Use B2 Maintenance B3 Repair B4 Replacement B5 Refurbishment  
 B6 Operational energy use B7 Operational water use

## End-of-Life stage

C1 De-construction demolition C2 Transport C3 Waste processing  
 C4 Disposal

## Benefits and loads beyond the system boundaries

D Reuse- Recovery- Recycling- potential

## Environmental impacts and parameters

**ECI** = Environmental Costs Indicator [euro]; **ADPE** = Abiotic depletion potential for non-fossil resources [kg Sb-eq]; **ADPF** = Abiotic depletion potential for fossil resources [kg Sb-eq]; **GWP** = Global warming potential [kg CO2-eq]; **ODP** = Depletion potential of the stratospheric ozone layer [kg CFC-11-eq]; **POCP** = Formation potential of tropospheric ozone photochemical oxidants [kg ethene-eq]; **AP** = Acidification potential of land and water [kg SO2-eq]; **EP** = Eutrophication potential [kg PO4 3--eq]; **HTP** = Human toxicity potential [kg 1,4-DB-eq]; **FAETP** = Freshwater aquatic ecotoxicity potential [kg 1,4-DB-eq]; **MAETP** = Marine aquatic ecotoxicity potential [kg 1,4-DB-eq]; **TETP** = Terrestrial ecotoxicity potential [kg 1,4-DB-eq]; **GWP-total** = EF EN15804+A2 Climate Change [kg CO2 eq]; **GWP-f** = EF Climate change - Fossil [kg CO2 eq]; **GWP-b** = EF EN15804+A2 Climate Change - Biogenic [kg CO2 eq]; **GWP-luluc** = EF EN15804+A2 Climate Change - Land use and LU change [kg CO2 eq]; **ODP** = EF Ozone depletion [kg CFC11 eq]; **AP** = EF Acidification [mol H+ eq]; **EP-fw** = EF Eutrophication, freshwater [kg P eq]; **EP-m** = EF Eutrophication, marine [kg N eq]; **EP-T** = EF Eutrophication, terrestrial [mol N eq]; **POCP** = EF Photochemical ozone formation [kg NMVOC eq]; **ADP-mm** = EF Resource use, minerals and metals [kg Sb eq]; **ADP-f** = EF Resource use, fossils [MJ]; **WDP** = EF Water use [m3 depriv.]; **PM** = EF Particulate matter [disease inc.]; **IR** = EF Ionising radiation [kBq U-235 eq]; **ETP-fw** = EF Ecotoxicity, freshwater [CTUe]; **HTP-c** = EF Human toxicity, cancer [CTUh]; **HTP-nc** = EF Human toxicity, non-cancer [CTUh]; **SQP** = EF Land use [Pt]; **PERE** = Use of renewable primary energy excluding renewable primary energy resources used as raw materials [MJ]; **PERM** = Use of renewable primary energy resources used as raw materials [MJ]; **PERT** = Total use of renewable primary energy resources [MJ]; **PENRE** = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials [MJ]; **PENRM** = Use of non-renewable primary energy resources used as raw materials [MJ]; **PENRT** = Total use of non-renewable primary energy resources [MJ]; **PET** = Total energy [MJ]; **SM** = Use of secondary material [kg]; **RSF** = Use of renewable secondary fuels [MJ]; **NRSF** = Use of non-renewable secondary fuels [MJ]; **FW** = Use of net fresh water [m3]; **HWD** = Hazardous waste disposed [kg]; **NHWD** = Non-hazardous waste disposed [kg]; **RWD** = Radioactive waste disposed [kg]; **CRU** = Components for re-use [kg]; **MFR** = Materials for recycling [kg]; **MER** = Materials for energy recovery [kg]; **EE** = Exported energy [MJ]; **EET** = Exported energy thermic [MJ]; **EEE** = Exported energy electric [MJ]

## Statement of Confidentiality

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# Results

| Environmental impact SBK set 1 | Unit         | A1       | A2       | A3       | A1-A3    | C2       | C3       | C4       | D         | Total    |
|--------------------------------|--------------|----------|----------|----------|----------|----------|----------|----------|-----------|----------|
| ECI                            | euro         | 0.01     | 0        | 0        | 0.01     | 0        | 0        | 0        | -0        | 0.01     |
| ADPE                           | kg Sb-eq     | 1.34E-6  | 1.02E-7  | 7.49E-7  | 2.19E-6  | 2.04E-8  | 1.04E-7  | 2.27E-10 | -2.68E-7  | 2.04E-6  |
| ADPF                           | kg Sb-eq     | 1.10E-3  | 2.88E-5  | 4.97E-5  | 1.18E-3  | 5.75E-6  | 3.93E-5  | 3.16E-7  | -5.97E-4  | 6.27E-4  |
| GWP                            | kg CO2-eq    | 6.61E-2  | 3.93E-3  | 9.02E-3  | 7.91E-2  | 7.83E-4  | 2.74E-2  | 3.17E-4  | -3.98E-2  | 6.78E-2  |
| ODP                            | kg CFC-11-eq | 1.81E-9  | 7.28E-10 | 1.75E-8  | 2.01E-8  | 1.45E-10 | 5.37E-10 | 7.53E-12 | -1.77E-9  | 1.90E-8  |
| POCP                           | kg ethene-eq | 5.47E-5  | 2.36E-6  | 6.90E-6  | 6.40E-5  | 4.70E-7  | 4.03E-6  | 7.24E-8  | -2.55E-5  | 4.30E-5  |
| AP                             | kg SO2-eq    | 2.16E-4  | 1.69E-5  | 6.85E-5  | 3.01E-4  | 3.37E-6  | 2.05E-5  | 1.67E-7  | -1.00E-4  | 2.25E-4  |
| EP                             | kg PO4 3--eq | 2.27E-5  | 3.37E-6  | 8.58E-6  | 3.46E-5  | 6.73E-7  | 3.69E-6  | 7.21E-8  | -1.18E-5  | 2.73E-5  |
| HTP                            | kg 1,4-DB-eq | 1.18E-2  | 1.68E-3  | 1.13E-2  | 2.48E-2  | 3.35E-4  | 8.00E-3  | 2.48E-5  | -5.33E-3  | 2.78E-2  |
| FAETP                          | kg 1,4-DB-eq | 3.95E-4  | 4.92E-5  | 4.12E-4  | 8.55E-4  | 9.82E-6  | 1.93E-4  | 2.67E-5  | -1.85E-4  | 9.00E-4  |
| MAETP                          | kg 1,4-DB-eq | 8.12E-1  | 1.76E-1  | 1.20E+0  | 2.19E+0  | 3.51E-2  | 4.47E-1  | 2.67E-2  | -3.27E-1  | 2.37E+0  |
| TETP                           | kg 1,4-DB-eq | 5.92E-5  | 5.95E-6  | 6.50E-4  | 7.15E-4  | 1.19E-6  | 2.42E-5  | 4.09E-8  | -5.10E-5  | 6.89E-4  |
| Environmental impact           | Unit         | A1       | A2       | A3       | A1-A3    | C2       | C3       | C4       | D         | Total    |
| GWP-total                      | kg CO2 eq    | 6.90E-2  | 3.96E-3  | 1.08E-2  | 8.38E-2  | 7.90E-4  | 2.90E-2  | 3.72E-4  | -3.77E-2  | 7.63E-2  |
| GWP-f                          | kg CO2 eq    | 6.88E-2  | 3.96E-3  | 8.73E-3  | 8.15E-2  | 7.90E-4  | 2.75E-2  | 3.72E-4  | -4.11E-2  | 6.90E-2  |
| GWP-b                          | kg CO2 eq    | 2.02E-4  | 2.40E-6  | 1.89E-3  | 2.09E-3  | 4.80E-7  | 1.53E-3  | 3.23E-7  | 3.44E-3   | 7.06E-3  |
| GWP-luluc                      | kg CO2 eq    | 4.06E-5  | 1.40E-6  | 1.54E-4  | 1.96E-4  | 2.79E-7  | 4.56E-6  | 6.52E-9  | -3.21E-5  | 1.69E-4  |
| ODP                            | kg CFC11 eq  | 1.80E-9  | 9.12E-10 | 9.71E-9  | 1.24E-8  | 1.82E-10 | 6.36E-10 | 9.35E-12 | -1.87E-9  | 1.14E-8  |
| AP                             | mol H+ eq    | 2.63E-4  | 2.25E-5  | 8.67E-5  | 3.72E-4  | 4.50E-6  | 2.66E-5  | 2.24E-7  | -1.22E-4  | 2.82E-4  |
| EP-fw                          | kg P eq      | 1.30E-6  | 3.26E-8  | 3.07E-7  | 1.64E-6  | 6.50E-9  | 1.33E-7  | 2.96E-10 | -7.18E-7  | 1.06E-6  |
| EP-m                           | kg N eq      | 4.65E-5  | 8.07E-6  | 1.55E-5  | 7.01E-5  | 1.61E-6  | 7.96E-6  | 1.44E-7  | -2.27E-5  | 5.71E-5  |
| EP-T                           | mol N eq     | 5.24E-4  | 8.89E-5  | 1.98E-4  | 8.10E-4  | 1.77E-5  | 8.75E-5  | 9.07E-7  | -2.53E-4  | 6.64E-4  |
| POCP                           | kg NMVOC eq  | 2.19E-4  | 2.54E-5  | 4.49E-5  | 2.90E-4  | 5.07E-6  | 2.75E-5  | 3.40E-7  | -1.06E-4  | 2.16E-4  |
| ADP-mm                         | kg Sb eq     | 1.33E-6  | 1.02E-7  | 7.49E-7  | 2.19E-6  | 2.04E-8  | 1.04E-7  | 2.27E-10 | -2.68E-7  | 2.04E-6  |
| ADP-f                          | MJ           | 2.30E+0  | 6.08E-2  | 2.48E+0  | 4.84E+0  | 1.21E-2  | 8.10E-2  | 6.83E-4  | -1.23E+0  | 3.70E+0  |
| WDP                            | m3 depriv.   | 4.75E-2  | 1.86E-4  | 4.14E-2  | 8.91E-2  | 3.72E-5  | 1.55E-3  | 4.08E-6  | -2.53E-2  | 6.54E-2  |
| PM                             | disease inc. | 2.40E-9  | 3.57E-10 | 6.81E-10 | 3.44E-9  | 7.13E-11 | 4.32E-10 | 4.70E-12 | -1.21E-9  | 2.75E-9  |
| IR                             | kBq U-235 eq | 1.40E-3  | 2.66E-4  | 2.91E-2  | 3.08E-2  | 5.30E-5  | 2.49E-4  | 3.16E-6  | -7.71E-4  | 3.03E-2  |
| ETP-fw                         | CTUe         | 8.69E-1  | 4.93E-2  | 8.18E-1  | 1.74E+0  | 9.84E-3  | 9.47E-2  | 5.72E-4  | -4.16E-1  | 1.43E+0  |
| HTP-c                          | CTUh         | 1.92E-11 | 1.76E-12 | 1.69E-11 | 3.79E-11 | 3.50E-13 | 1.19E-11 | 1.72E-14 | -8.36E-12 | 4.18E-11 |
| HTP-nc                         | CTUh         | 5.13E-10 | 5.88E-11 | 5.53E-10 | 1.13E-9  | 1.17E-11 | 1.40E-10 | 3.71E-13 | -2.46E-10 | 1.03E-9  |
| SQP                            | Pt           | 2.56E-1  | 5.20E-2  | 6.77E-1  | 9.85E-1  | 1.04E-2  | 6.40E-2  | 1.75E-3  | -6.72E-1  | 3.89E-1  |

| Resource use                      | Unit | A1      | A2      | A3      | A1-A3   | C2      | C3      | C4       | D        | Total   |
|-----------------------------------|------|---------|---------|---------|---------|---------|---------|----------|----------|---------|
| PERE                              | MJ   | 6.66E-2 | 8.72E-4 | 3.52E-1 | 4.19E-1 | 1.74E-4 | 3.92E-3 | 2.61E-5  | -1.31E-1 | 2.93E-1 |
| PERM                              | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        | 0       |
| PERT                              | MJ   | 6.66E-2 | 8.72E-4 | 3.52E-1 | 4.19E-1 | 1.74E-4 | 3.92E-3 | 2.61E-5  | -1.31E-1 | 2.93E-1 |
| PENRE                             | MJ   | 2.47E+0 | 6.45E-2 | 2.48E+0 | 5.02E+0 | 1.29E-2 | 8.63E-2 | 7.25E-4  | -1.33E+0 | 3.79E+0 |
| PENRM                             | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        | 0       |
| PENRT                             | MJ   | 2.47E+0 | 6.45E-2 | 2.48E+0 | 5.02E+0 | 1.29E-2 | 8.63E-2 | 7.25E-4  | -1.33E+0 | 3.79E+0 |
| PET                               | MJ   | 2.53E+0 | 6.54E-2 | 2.84E+0 | 5.43E+0 | 1.30E-2 | 9.02E-2 | 7.51E-4  | -1.46E+0 | 4.08E+0 |
| SM                                | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        | 0       |
| RSF                               | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        | 0       |
| NRSF                              | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        | 0       |
| FW                                | m3   | 7.82E-4 | 6.87E-6 | 1.35E-3 | 2.14E-3 | 1.37E-6 | 4.66E-5 | 8.39E-7  | -4.37E-4 | 1.75E-3 |
| Output flows and waste categories | Unit | A1      | A2      | A3      | A1-A3   | C2      | C3      | C4       | D        | Total   |
| HWD                               | kg   | 4.16E-7 | 1.55E-7 | 2.75E-8 | 5.99E-7 | 3.10E-8 | 1.37E-7 | 8.29E-10 | -3.61E-7 | 4.07E-7 |
| NHWD                              | kg   | 3.90E-3 | 3.77E-3 | 8.01E-4 | 8.46E-3 | 7.51E-4 | 4.13E-3 | 3.00E-3  | -1.19E-3 | 1.52E-2 |
| RWD                               | kg   | 1.24E-6 | 4.13E-7 | 4.11E-8 | 1.70E-6 | 8.24E-8 | 3.18E-7 | 4.45E-9  | -7.11E-7 | 1.39E-6 |
| CRU                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        | 0       |
| MFR                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        | 0       |
| MER                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        | 0       |
| EE                                | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        | 0       |
| EET                               | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        | 0       |
| EEE                               | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0        | 0       |



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