

# Environmental Profile

This LCA is calculated according to: ISO 14044, ISO 14040 and EN 15804

Ecochain v3.5.80



Product: 3028277 - X-Stream PP Reducer BK 600x300  
 Unit: 1 piece  
 Manufacturer: Wavin - PL -Buk - Extra products

LCA standard: EN15804+A2 (2019)  
 Standard database: Worldwide - Ecoinvent v 3.6 Cut-Off  
 Externally verified: Yes  
 Issue date: 08-06-2023  
 End of validity: 08-06-2028  
 Verifier: Martijn van Hövell - SGS Search



Wavin X-Stream is a new generation of double-walled pipes and fittings made of polypropylene. The system is

This LCA was evaluated according to EN15804+A2. It was concluded that the LCA complies with this standard

The LCA background information and project dossier have been registered in the online Ecochain application in the account Wavin - PL -Buk - Extra products (2020). (☑ = module declared, MND = module not declared).

| A1 | A2 | A3 | A4  | A5  | B1  | B2  | B3  | B4  | B5  | B6  | B7  | C1  | C2 | C3 | C4 | D |
|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|----|----|---|
| ☑  | ☑  | ☑  | MND | MND | MND | MND | MND | MND | MND | MND | MND | MND | ☑  | ☑  | ☑  | ☑ |

## Product stage

A1 Raw material supply A2 Transport A3 Manufacturing

## Construction process stage

A4 Transport gate to site  
 A5 Assembly / Construction installation process

## Use stage

B1 Use B2 Maintenance B3 Repair B4 Replacement B5 Refurbishment  
 B6 Operational energy use B7 Operational water use

## End-of-Life stage

C1 De-construction demolition C2 Transport C3 Waste processing  
 C4 Disposal

## Benefits and loads beyond the system boundaries

D Reuse- Recovery- Recycling- potential

## Environmental impacts and parameters

**GWP-total** = EF EN15804+A2 Climate Change [kg CO2 eq]; **GWP-f** = EF Climate change - Fossil [kg CO2 eq]; **GWP-b** = EF EN15804+A2 Climate Change - Biogenic [kg CO2 eq]; **GWP-luluc** = EF EN15804+A2 Climate Change - Land use and LU change [kg CO2 eq]; **ODP** = EF Ozone depletion [kg CFC11 eq]; **AP** = EF Acidification [mol H+ eq]; **EP-fw** = EF Eutrophication, freshwater [kg P eq]; **EP-m** = EF Eutrophication, marine [kg N eq]; **EP-T** = EF Eutrophication, terrestrial [mol N eq]; **POCP** = EF Photochemical ozone formation [kg NMVOC eq]; **ADP-mm** = EF Resource use, minerals and metals [kg Sb eq]; **ADP-f** = EF Resource use, fossils [MJ]; **WDP** = EF Water use [m3 depriv.]; **PM** = EF Particulate matter [disease inc.]; **IR** = EF Ionising radiation [kBq U-235 eq]; **ETP-fw** = EF Ecotoxicity, freshwater [CTUe]; **HTP-c** = EF Human toxicity, cancer [CTUh]; **HTP-nc** = EF Human toxicity, non-cancer [CTUh]; **SQP** = EF Land use [Pt]; **PERE** = Use of renewable primary energy excluding renewable primary energy resources used as raw materials [MJ]; **PERM** = Use of renewable primary energy resources used as raw materials [MJ]; **PERT** = Total use of renewable primary energy resources [MJ]; **PENRE** = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials [MJ]; **PENRM** = Use of non-renewable primary energy resources used as raw materials [MJ]; **PENRT** = Total use of non-renewable primary energy resources [MJ]; **PET** = Total energy [MJ]; **SM** = Use of secondary material [kg]; **RSF** = Use of renewable secondary fuels [MJ]; **NRSF** = Use of non-renewable secondary fuels [MJ]; **FW** = Use of net fresh water [m3]; **HWD** = Hazardous waste disposed [kg]; **NHWD** = Non-hazardous waste disposed [kg]; **RWD** = Radioactive waste disposed [kg]; **CRU** = Components for re-use [kg]; **MFR** = Materials for recycling [kg]; **MER** = Materials for energy recovery [kg]; **EE** = Exported energy [MJ]; **EET** = Exported energy thermic [MJ]; **EEE** = Exported energy electric [MJ]

## Statement of Confidentiality

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# Results

| Environmental impact | Unit         | A1       | A2       | A3       | A1-A3    | C2       | C3      | C4       | D        | Total   |
|----------------------|--------------|----------|----------|----------|----------|----------|---------|----------|----------|---------|
| GWP-total            | kg CO2 eq    | 3.96E+0  | 7.19E-1  | 4.80E-2  | 4.73E+0  | 2.32E-1  | 2.51E+1 | 1.09E-1  | -1.27E+1 | 1.75E+1 |
| GWP-f                | kg CO2 eq    | 2.20E+1  | 7.19E-1  | 4.84E-2  | 2.28E+1  | 2.32E-1  | 6.87E+0 | 1.09E-1  | -1.27E+1 | 1.74E+1 |
| GWP-b                | kg CO2 eq    | -1.81E+1 | 4.36E-4  | -5.11E-4 | -1.81E+1 | 1.41E-4  | 1.82E+1 | 9.53E-5  | -3.80E-2 | 1.22E-1 |
| GWP-luluc            | kg CO2 eq    | 1.49E-2  | 2.54E-4  | 4.95E-5  | 1.52E-2  | 8.21E-5  | 1.35E-3 | 1.85E-6  | -9.41E-3 | 7.27E-3 |
| ODP                  | kg CFC11 eq  | 9.04E-7  | 1.66E-7  | 2.74E-9  | 1.07E-6  | 5.35E-8  | 1.90E-7 | 2.74E-9  | -6.78E-7 | 6.41E-7 |
| AP                   | mol H+ eq    | 8.65E-2  | 4.09E-3  | 4.89E-4  | 9.11E-2  | 1.32E-3  | 8.11E-3 | 6.54E-5  | -4.46E-2 | 5.60E-2 |
| EP-fw                | kg P eq      | 4.15E-4  | 5.91E-6  | 2.73E-6  | 4.23E-4  | 1.91E-6  | 3.92E-5 | 8.51E-8  | -2.16E-4 | 2.49E-4 |
| EP-m                 | kg N eq      | 1.64E-2  | 1.46E-3  | 5.14E-5  | 1.80E-2  | 4.73E-4  | 2.47E-3 | 4.27E-5  | -9.30E-3 | 1.16E-2 |
| EP-T                 | mol N eq     | 1.89E-1  | 1.61E-2  | 6.14E-4  | 2.06E-1  | 5.21E-3  | 2.73E-2 | 2.66E-4  | -1.08E-1 | 1.30E-1 |
| POCP                 | kg NMVOC eq  | 7.88E-2  | 4.61E-3  | 2.08E-4  | 8.36E-2  | 1.49E-3  | 8.43E-3 | 9.97E-5  | -4.33E-2 | 5.04E-2 |
| ADP-mm               | kg Sb eq     | 4.08E-4  | 1.86E-5  | 6.52E-6  | 4.33E-4  | 6.00E-6  | 3.04E-5 | 6.59E-8  | -1.06E-4 | 3.63E-4 |
| ADP-f                | MJ           | 7.03E+2  | 1.10E+1  | 4.49E-1  | 7.15E+2  | 3.56E+0  | 2.41E+1 | 2.00E-1  | -3.72E+2 | 3.71E+2 |
| WDP                  | m3 depriv.   | 1.34E+1  | 3.39E-2  | 1.73E-2  | 1.35E+1  | 1.09E-2  | 4.54E-1 | 9.84E-4  | -6.48E+0 | 7.48E+0 |
| PM                   | disease inc. | 1.11E-6  | 6.49E-8  | 3.01E-9  | 1.18E-6  | 2.10E-8  | 1.29E-7 | 1.38E-9  | -5.38E-7 | 7.93E-7 |
| IR                   | kBq U-235 eq | 5.21E-1  | 4.82E-2  | 3.37E-4  | 5.69E-1  | 1.56E-2  | 7.50E-2 | 9.29E-4  | -2.56E-1 | 4.05E-1 |
| ETP-fw               | CTUe         | 1.91E+2  | 8.96E+0  | 4.00E+0  | 2.04E+2  | 2.89E+0  | 2.70E+1 | 1.68E-1  | -1.14E+2 | 1.19E+2 |
| HTP-c                | CTUh         | 1.34E-8  | 3.19E-10 | 2.04E-10 | 1.39E-8  | 1.03E-10 | 3.57E-9 | 4.87E-12 | -7.15E-9 | 1.04E-8 |
| HTP-nc               | CTUh         | 2.04E-7  | 1.07E-8  | 5.19E-9  | 2.20E-7  | 3.45E-9  | 4.07E-8 | 1.08E-10 | -1.01E-7 | 1.62E-7 |
| SQP                  | Pt           | 1.59E+3  | 9.44E+0  | 7.42E-1  | 1.60E+3  | 3.05E+0  | 1.92E+1 | 5.14E-1  | -1.08E+3 | 5.39E+2 |
| Resource use         | Unit         | A1       | A2       | A3       | A1-A3    | C2       | C3      | C4       | D        | Total   |
| PERE                 | MJ           | 2.62E+2  | 1.58E-1  | 7.96E+0  | 2.70E+2  | 5.11E-2  | 1.16E+0 | 7.77E-3  | -1.69E+2 | 1.02E+2 |
| PERM                 | MJ           | 0        | 0        | 0        | 0        | 0        | 0       | 0        | 0        | 0       |
| PERT                 | MJ           | 2.62E+2  | 1.58E-1  | 7.96E+0  | 2.70E+2  | 5.11E-2  | 1.16E+0 | 7.77E-3  | -1.69E+2 | 1.02E+2 |
| PENRE                | MJ           | 7.55E+2  | 1.17E+1  | 4.78E-1  | 7.67E+2  | 3.78E+0  | 2.57E+1 | 2.12E-1  | -4.00E+2 | 3.96E+2 |
| PENRM                | MJ           | 0        | 0        | 0        | 0        | 0        | 0       | 0        | 0        | 0       |
| PENRT                | MJ           | 7.55E+2  | 1.17E+1  | 4.78E-1  | 7.67E+2  | 3.78E+0  | 2.57E+1 | 2.12E-1  | -4.00E+2 | 3.96E+2 |
| PET                  | MJ           | 1.02E+3  | 1.19E+1  | 8.44E+0  | 1.04E+3  | 3.83E+0  | 2.69E+1 | 2.20E-1  | -5.69E+2 | 4.98E+2 |
| SM                   | kg           | 0        | 0        | 0        | 0        | 0        | 0       | 0        | 0        | 0       |
| RSF                  | MJ           | 0        | 0        | 0        | 0        | 0        | 0       | 0        | 0        | 0       |
| NRSF                 | MJ           | 0        | 0        | 0        | 0        | 0        | 0       | 0        | 0        | 0       |
| FW                   | m3           | 2.17E-1  | 1.25E-3  | 4.83E-4  | 2.19E-1  | 4.03E-4  | 1.41E-2 | 2.47E-4  | -1.05E-1 | 1.29E-1 |

| Output flows and waste categories | Unit | A1      | A2      | A3       | A1-A3   | C2      | C3      | C4      | D        | Total   |
|-----------------------------------|------|---------|---------|----------|---------|---------|---------|---------|----------|---------|
| HWD                               | kg   | 2.40E-4 | 2.82E-5 | 9.05E-11 | 2.68E-4 | 9.11E-6 | 4.03E-5 | 2.41E-7 | -1.59E-4 | 1.58E-4 |
| NHWD                              | kg   | 1.76E+0 | 6.84E-1 | 3.49E-4  | 2.44E+0 | 2.21E-1 | 1.26E+0 | 8.83E-1 | -8.50E-1 | 3.95E+0 |
| RWD                               | kg   | 5.28E-4 | 7.50E-5 | 3.63E-11 | 6.03E-4 | 2.42E-5 | 9.61E-5 | 1.31E-6 | -2.57E-4 | 4.67E-4 |
| CRU                               | kg   | 0       | 0       | 0        | 0       | 0       | 0       | 0       | 0        | 0       |
| MFR                               | kg   | 0       | 0       | 0        | 0       | 0       | 0       | 0       | 0        | 0       |
| MER                               | kg   | 0       | 0       | 0        | 0       | 0       | 0       | 0       | 0        | 0       |
| EE                                | MJ   | 0       | 0       | 0        | 0       | 0       | 0       | 0       | 0        | 0       |
| EET                               | MJ   | 0       | 0       | 0        | 0       | 0       | 0       | 0       | 0        | 0       |
| EEE                               | MJ   | 0       | 0       | 0        | 0       | 0       | 0       | 0       | 0        | 0       |



Ecochain Technologies BV  
H.J.E. Wenckebachweg 123, 1096 AM Amsterdam, The Netherlands  
<https://www.ecochain.com>  
+31 20 3035 777