

# Environmental Profile

This LCA is calculated according to: ISO 14044, ISO 14040 and EN 15804

Ecochain v4.3.1



Product: 4055562 - Wavin XL Pipe BK 3000 SN8 L=6 S/SP Ring  
 Unit: 1 piece  
 Manufacturer: Wavin - SE - Eskilstuna - KRAH pipes

LCA standard: EN15804+A2 (2019)  
 Standard database: Worldwide - Ecoinvent v 3.6 Cut-Off  
 Externally verified: Yes  
 Issue date: 29-11-2024  
 End of validity: 29-11-2029  
 Verifier: Martijn van Hövell - SGS Search

This LCA was evaluated according to EN15804+A2. It was concluded that the LCA complies with this standard.

The LCA background information and project dossier have been registered in the online Ecochain application in the account Wavin - SE - Eskilstuna - KRAH pipes (2020). (☑ = module declared, MND = module not declared).

A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
☑	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND

## Product stage

A1 Raw material supply A2 Transport A3 Manufacturing

## Construction process stage

A4 Transport gate to site  
 A5 Assembly / Construction installation process

## Use stage

B1 Use B2 Maintenance B3 Repair B4 Replacement B5 Refurbishment  
 B6 Operational energy use B7 Operational water use

## End-of-Life stage

C1 De-construction demolition C2 Transport C3 Waste processing  
 C4 Disposal

## Benefits and loads beyond the system boundaries

D Reuse- Recovery- Recycling- potential

## Environmental impacts and parameters

**GWP-total** = EF EN15804+A2 Climate Change [kg CO2 eq]; **GWP-f** = EF Climate change - Fossil [kg CO2 eq]; **GWP-b** = EF EN15804+A2 Climate Change - Biogenic [kg CO2 eq]; **GWP-luluc** = EF EN15804+A2 Climate Change - Land use and LU change [kg CO2 eq]; **ODP** = EF Ozone depletion [kg CFC11 eq]; **AP** = EF Acidification [mol H+ eq]; **EP-fw** = EF Eutrophication, freshwater [kg P eq]; **EP-m** = EF Eutrophication, marine [kg N eq]; **EP-T** = EF Eutrophication, terrestrial [mol N eq]; **POCP** = EF Photochemical ozone formation [kg NMVOC eq]; **ADP-mm** = EF Resource use, minerals and metals [kg Sb eq]; **ADP-f** = EF Resource use, fossils [MJ]; **WDP** = EF Water use [m3 depriv.]; **PM** = EF Particulate matter [disease inc.]; **IR** = EF Ionising radiation [kBq U-235 eq]; **ETP-fw** = EF Ecotoxicity, freshwater [CTUe]; **HTP-c** = EF Human toxicity, cancer [CTUh]; **HTP-nc** = EF Human toxicity, non-cancer [CTUh]; **SQP** = EF Land use [Pt]; **PERE** = Use of renewable primary energy excluding renewable primary energy resources used as raw materials [MJ]; **PERM** = Use of renewable primary energy resources used as raw materials [MJ]; **PERT** = Total use of renewable primary energy resources [MJ]; **PENRE** = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials [MJ]; **PENRM** = Use of non-renewable primary energy resources used as raw materials [MJ]; **PENRT** = Total use of non-renewable primary energy resources [MJ]; **PET** = Total energy [MJ]; **SM** = Use of secondary material [kg]; **RSF** = Use of renewable secondary fuels [MJ]; **NRSF** = Use of non-renewable secondary fuels [MJ]; **FW** = Use of net fresh water [m3]; **HWD** = Hazardous waste disposed [kg]; **NHWD** = Non-hazardous waste disposed [kg]; **RWD** = Radioactive waste disposed [kg]; **CRU** = Components for re-use [kg]; **MFR** = Materials for recycling [kg]; **MER** = Materials for energy recovery [kg]; **EE** = Exported energy [MJ]; **EET** = Exported energy thermic [MJ]; **EEE** = Exported energy electric [MJ]

## Statement of Confidentiality

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# Results

Environmental impact	Unit	A1	A1-A3	Total
GWP-total	kg CO2 eq	1.214E+4	1.214E+4	1.214E+4
GWP-f	kg CO2 eq	1.199E+4	1.199E+4	1.199E+4
GWP-b	kg CO2 eq	1.064E+2	1.064E+2	1.064E+2
GWP-luluc	kg CO2 eq	5.257E+0	5.257E+0	5.257E+0
ODP	kg CFC11 eq	1.008E-3	1.008E-3	1.008E-3
AP	mol H+ eq	4.662E+1	4.662E+1	4.662E+1
EP-fw	kg P eq	1.706E-1	1.706E-1	1.706E-1
EP-m	kg N eq	1.349E+1	1.349E+1	1.349E+1
EP-T	mol N eq	1.470E+2	1.470E+2	1.470E+2
POCP	kg NMVOC eq	4.680E+1	4.680E+1	4.680E+1
ADP-mm	kg Sb eq	1.392E-1	1.392E-1	1.392E-1
ADP-f	MJ	2.012E+5	2.012E+5	2.012E+5
WDP	m3 depriv.	1.014E+4	1.014E+4	1.014E+4
PM	disease inc.	3.258E-4	3.258E-4	3.258E-4
IR	kBq U-235 eq	2.449E+2	2.449E+2	2.449E+2
ETP-fw	CTUe	9.618E+4	9.618E+4	9.618E+4
HTP-c	CTUh	2.582E-6	2.582E-6	2.582E-6
HTP-nc	CTUh	7.331E-5	7.331E-5	7.331E-5
SQP	Pt	8.533E+3	8.533E+3	8.533E+3
Resource use	Unit	A1	A1-A3	Total
PERE	MJ	5.625E+3	5.625E+3	5.625E+3
PERM	MJ	1.903E+3	1.903E+3	1.903E+3
PERT	MJ	7.529E+3	7.529E+3	7.529E+3
PENRE	MJ	1.230E+5	1.230E+5	1.230E+5
PENRM	MJ	3.938E+4	3.938E+4	3.938E+4
PENRT	MJ	1.624E+5	1.624E+5	1.624E+5
PET	MJ	1.699E+5	1.699E+5	1.699E+5
SM	kg	2.441E+3	2.441E+3	2.441E+3
RSF	MJ	0	0	0
NRSF	MJ	0	0	0
FW	m3	1.903E+2	1.903E+2	1.903E+2

Output flows and waste categories	Unit	A1	A1-A3	Total
HWD	kg	2.147E+2	2.147E+2	2.147E+2
NHWD	kg	8.891E+3	8.891E+3	8.891E+3
RWD	kg	4.909E-1	4.909E-1	4.909E-1
CRU	kg	0	0	0
MFR	kg	2.837E+3	2.837E+3	2.837E+3
MER	kg	9.277E+2	9.277E+2	9.277E+2
EE	MJ	1.317E+4	1.317E+4	1.317E+4
EET	MJ	8.333E+3	8.333E+3	8.333E+3
EEE	MJ	4.839E+3	4.839E+3	4.839E+3



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