

# Environmental Profile

This LCA is calculated according to: ISO 14044, ISO 14040 and EN 15804

Ecochain v3.5.64



Product: 3011091 - X-Stream Coupler BK 250x250PVC S/PL  
 Unit: 1 Piece  
 Manufacturer: Wavin Poland Buk  
 Address: Dobieżyńska 43  
 64-320 Buk  
 Poland  
 Contact: <https://www.wavin.com/en-en>

LCA standard: EN15804+A2 (2019)  
 Standard database: Worldwide - Ecoinvent v 3.6 Cut-Off  
 Externally verified: Yes  
 Issue date: 19-09-2022  
 End of validity: 19-09-2027  
 Verifier: Martijn van Hövell - SGS Search



This LCA was evaluated according to EN15804+A2. It was concluded that the LCA complies with this standard.

The Wavin X-Stream system is a new generation of profiled pipe system with ring stiffness of SN 8, outside black and inside bright for drainage of foul water and storm water. The Wavin X-Stream structured wall polypropylene (PP) pipes systems incorporate a unique new design for fast, secure assembly.

The LCA background information and project dossier have been registered in the online Ecochain application in the account Wavin Poland Buk (2020). (☑ = module declared, MND = module not declared).

A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
☑	☑	☑	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	☑	☑	☑	☑
<b>Product stage</b>					<b>Use stage</b>							<b>End-of-Life stage</b>				
A1 Raw material supply A2 Transport A3 Manufacturing					B1 Use B2 Maintenance B3 Repair B4 Replacement B5 Refurbishment B6 Operational energy use B7 Operational water use							C1 De-construction demolition C2 Transport C3 Waste processing C4 Disposal				
<b>Construction process stage</b>					<b>Benefits and loads beyond the system boundaries</b>											
A4 Transport gate to site A5 Assembly / Construction installation process					D Reuse- Recovery- Recycling- potential											

## Environmental impacts and parameters

**GWP-total** = EF Climate Change [kg CO2 eq]; **GWP-f** = EF Climate change - Fossil [kg CO2 eq]; **GWP-b** = EF Climate Change - Biogenic [kg CO2 eq]; **GWP-luluc** = EF Climate Change - Land use and LU change [kg CO2 eq]; **ODP** = EF Ozone depletion [kg CFC11 eq]; **AP** = EF Acidification [mol H+ eq]; **EP-fw** = EF Eutrophication, freshwater [kg P eq]; **EP-m** = EF Eutrophication, marine [kg N eq]; **EP-T** = EF Eutrophication, terrestrial [mol N eq]; **POCP** = EF Photochemical ozone formation [kg NMVOC eq]; **ADP-mm** = EF Resource use, minerals and metals [kg Sb eq]; **ADP-f** = EF Resource use, fossils [MJ]; **WDP** = EF Water use [m3 depriv.]; **PM** = EF Particulate matter [disease inc.]; **IR** = EF Ionising radiation [kBq U-235 eq]; **ETP-fw** = EF Ecotoxicity, freshwater [CTUe]; **HTP-c** = EF Human toxicity, cancer [CTUh]; **HTP-nc** = EF Human toxicity, non-cancer [CTUh]; **SQP** = EF Land use [Pt]; **PERE** = Use of renewable primary energy excluding renewable primary energy resources used as raw materials [MJ]; **PERM** = Use of renewable primary energy resources used as raw materials [MJ]; **PERT** = Total use of renewable primary energy resources [MJ]; **PENRE** = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials [MJ]; **PENRM** = Use of non-renewable primary energy resources used as raw materials [MJ]; **PENRT** = Total use of non-renewable primary energy resources [MJ]; **PET** = Total energy [MJ]; **SM** = Use of secondary material [kg]; **RSF** = Use of renewable secondary fuels [MJ]; **NRSF** = Use of non-renewable secondary fuels [MJ]; **FW** = Use of net fresh water [m3]; **HWD** = Hazardous waste disposed [kg]; **NHWD** = Non-hazardous waste disposed [kg]; **RWD** = Radioactive waste disposed [kg]; **CRU** = Components for re-use [kg]; **MFR** = Materials for recycling [kg]; **MER** = Materials for energy recovery [kg]; **EE** = Exported energy [MJ]; **EET** = Exported energy thermic [MJ]; **EEE** = Exported energy electric [MJ]

## Statement of Confidentiality

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# Results

Environmental impact	Unit	A1	A2	A3	A1-A3	C2	C3	C4	D	Total
GWP-total	kg CO2 eq	3.13E+0	8.32E-2	1.58E-1	3.37E+0	4.10E-2	1.19E+0	1.93E-2	-1.90E+0	2.72E+0
GWP-f	kg CO2 eq	3.11E+0	8.31E-2	1.52E-1	3.35E+0	4.10E-2	1.19E+0	1.93E-2	-1.89E+0	2.71E+0
GWP-b	kg CO2 eq	1.41E-2	3.84E-5	5.80E-3	1.99E-2	2.49E-5	-1.64E-3	1.68E-5	-6.77E-3	1.16E-2
GWP-luluc	kg CO2 eq	8.21E-4	3.05E-5	8.12E-5	9.33E-4	1.45E-5	2.30E-4	3.33E-7	-3.83E-4	7.94E-4
ODP	kg CFC11 eq	5.79E-8	1.83E-8	1.65E-8	9.27E-8	9.44E-9	2.99E-8	4.85E-10	-8.67E-8	4.57E-8
AP	mol H+ eq	1.12E-2	4.82E-4	8.54E-4	1.25E-2	2.33E-4	1.26E-3	1.16E-5	-5.36E-3	8.66E-3
EP-fw	kg P eq	4.59E-5	8.38E-7	4.45E-6	5.11E-5	3.37E-7	6.63E-6	1.52E-8	-2.18E-5	3.63E-5
EP-m	kg N eq	1.84E-3	1.70E-4	1.10E-4	2.12E-3	8.35E-5	3.65E-4	7.49E-6	-9.46E-4	1.63E-3
EP-T	mol N eq	2.09E-2	1.87E-3	1.25E-3	2.40E-2	9.20E-4	4.02E-3	4.70E-5	-1.05E-2	1.85E-2
POCP	kg NMVOC eq	9.58E-3	5.35E-4	4.21E-4	1.05E-2	2.63E-4	1.27E-3	1.76E-5	-4.81E-3	7.28E-3
ADP-mm	kg Sb eq	4.71E-5	2.11E-6	9.76E-6	5.90E-5	1.06E-6	4.98E-6	1.17E-8	-1.31E-5	5.20E-5
ADP-f	MJ	1.10E+2	1.25E+0	1.78E+0	1.14E+2	6.29E-1	3.99E+0	3.54E-2	-5.96E+1	5.86E+1
WDP	m3 depriv.	2.20E+0	4.48E-3	2.83E-2	2.23E+0	1.93E-3	7.82E-2	1.93E-4	-1.07E+0	1.24E+0
PM	disease inc.	9.74E-8	7.46E-9	5.80E-9	1.11E-7	3.70E-9	2.07E-8	2.43E-10	-4.46E-8	9.07E-8
IR	kBq U-235 eq	5.66E-2	5.25E-3	2.49E-3	6.43E-2	2.75E-3	1.20E-2	1.64E-4	-2.89E-2	5.04E-2
ETP-fw	CTUe	1.69E+1	1.12E+0	6.38E+0	2.44E+1	5.11E-1	4.50E+0	2.96E-2	-7.74E+0	2.17E+1
HTP-c	CTUh	7.28E-10	3.63E-11	3.22E-10	1.09E-9	1.82E-11	5.51E-10	8.75E-13	-3.29E-10	1.33E-9
HTP-nc	CTUh	2.03E-8	1.22E-9	7.97E-9	2.95E-8	6.09E-10	6.72E-9	1.91E-11	-9.44E-9	2.74E-8
SQP	Pt	3.93E+0	1.09E+0	1.21E+0	6.23E+0	5.38E-1	3.19E+0	9.07E-2	-1.67E+0	8.38E+0
Resource use	Unit	A1	A2	A3	A1-A3	C2	C3	C4	D	Total
PERE	MJ	1.59E+0	1.57E-2	1.18E+1	1.34E+1	9.02E-3	1.97E-1	1.36E-3	-7.66E-1	1.28E+1
PERM	MJ	0	0	0	0	0	0	0	0	0
PERT	MJ	1.59E+0	1.57E-2	1.18E+1	1.34E+1	9.02E-3	1.97E-1	1.36E-3	-7.66E-1	1.28E+1
PENRE	MJ	1.19E+2	1.33E+0	1.93E+0	1.22E+2	6.67E-1	4.25E+0	3.75E-2	-6.42E+1	6.26E+1
PENRM	MJ	0	0	0	0	0	0	0	0	0
PENRT	MJ	1.19E+2	1.33E+0	1.93E+0	1.22E+2	6.67E-1	4.25E+0	3.75E-2	-6.42E+1	6.26E+1
PET	MJ	1.20E+2	1.35E+0	1.37E+1	1.35E+2	6.77E-1	4.45E+0	3.89E-2	-6.50E+1	7.54E+1
SM	kg	0	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0
FW	m3	3.31E-2	1.53E-4	8.00E-4	3.41E-2	7.11E-5	2.30E-3	4.36E-5	-1.58E-2	2.08E-2

Output flows and waste categories	Unit	A1	A2	A3	A1-A3	C2	C3	C4	D	Total
HWD	kg	1.37E-5	3.18E-6	1.70E-6	1.86E-5	1.61E-6	6.49E-6	4.28E-8	-1.42E-5	1.25E-5
NHWD	kg	1.23E-1	7.95E-2	4.72E-3	2.07E-1	3.90E-2	1.96E-1	1.56E-1	-4.79E-2	5.50E-1
RWD	kg	4.90E-5	8.23E-6	3.13E-6	6.04E-5	4.28E-6	1.52E-5	2.31E-7	-2.60E-5	5.41E-5
CRU	kg	0	0	0	0	0	0	0	0	0
MFR	kg	0	0	0	0	0	0	0	0	0
MER	kg	0	0	0	0	0	0	0	0	0
EE	MJ	0	0	0	0	0	0	0	0	0
EET	MJ	0	0	0	0	0	0	0	0	0
EEE	MJ	0	0	0	0	0	0	0	0	0



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